

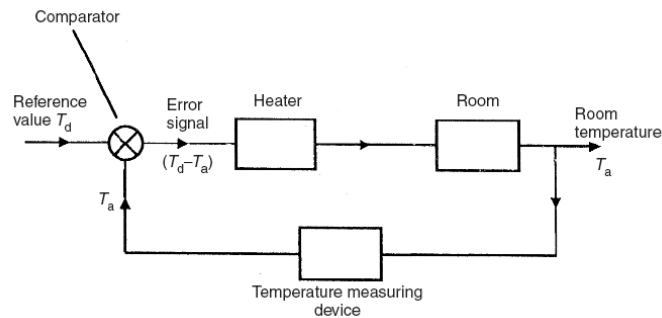
## Introduction to Measurements

- Measurement techniques have been of immense importance ever since the start of human civilization,
- When measurements were first needed to regulate the transfer of goods in barter trade to ensure that exchanges were fair.
- The industrial revolution during the nineteenth century brought about a rapid development of new instruments and measurement techniques to satisfy the needs of industrialized production techniques.



## Applications of Measurement Systems

1. Regulating trade
2. Monitoring to allow human beings to take some action accordingly
3. Use as part of automatic feedback control systems



## Remember The Five Senses

- See
- Hear
- Touch
- Taste
- Smell

## Standardization of Units

- ❑ Establishment of standards for the measurement of physical quantities proceeded in several countries at broadly parallel times, and in consequence, several sets of units emerged for measuring the same physical variable.
- ❑ An internationally agreed set of standard units (SI units or Systèmes Internationales d'Unités) has been defined, and strong efforts are being made to encourage the adoption of this system throughout the world.



## Standard Units

<i>Physical quantity</i>	<i>Standard unit</i>	<i>Definition</i>
Length	metre	The length of path travelled by light in an interval of $1/299\,792\,458$ seconds
Mass	kilogram	The mass of a platinum–iridium cylinder kept in the International Bureau of Weights and Measures, Sèvres, Paris
Time	second	$9,192\,631\,770 \times 10^9$ cycles of radiation from vaporized caesium-133 (an accuracy of 1 in $10^{12}$ or 1 second in 36 000 years)
Temperature	kelvin	The temperature difference between absolute zero and the triple point of water is defined as 273.16 kelvin
Current	ampere	One ampere is the current flowing through two infinitely long parallel conductors of negligible cross-section placed 1 metre apart in a vacuum and producing a force of $2 \times 10^{-7}$ newtons per metre length of conductor
Luminous intensity	candela	One candela is the luminous intensity in a given direction from a source emitting monochromatic radiation at a frequency of 540 terahertz ( $\text{Hz} \times 10^{12}$ ) and with a radiant density in that direction of 1.4641 mW/steradian. (1 steradian is the solid angle which, having its vertex at the centre of a sphere, cuts off an area of the sphere surface equal to that of a square with sides of length equal to the sphere radius)
Matter	mole	The number of atoms in a 0.012 kg mass of carbon-12

## Fundamental Units and Supplementary Fundamental Units

(a) Fundamental units

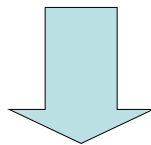
<i>Quantity</i>	<i>Standard unit</i>	<i>Symbol</i>
Length	metre	m
Mass	kilogram	kg
Time	second	s
Electric current	ampere	A
Temperature	kelvin	K
Luminous intensity	candela	cd
Matter	mole	mol

(b) Supplementary fundamental units

<i>Quantity</i>	<i>Standard unit</i>	<i>Symbol</i>
Plane angle	radian	rad
Solid angle	steradian	sr

## Derived Units

<i>Quantity</i>	<i>Standard unit</i>	<i>Symbol</i>	<i>Derivation formula</i>
Area	square metre	m <sup>2</sup>	
Volume	cubic metre	m <sup>3</sup>	
Velocity	metre per second	m/s	
Acceleration	metre per second squared	m/s <sup>2</sup>	
Angular velocity	radian per second	rad/s	
Angular acceleration	radian per second squared	rad/s <sup>2</sup>	
Density	kilogram per cubic metre	kg/m <sup>3</sup>	
Specific volume	cubic metre per kilogram	m <sup>3</sup> /kg	
Mass flow rate	kilogram per second	kg/s	
Volume flow rate	cubic metre per second	m <sup>3</sup> /s	
Force	newton	N	kg m/s <sup>2</sup>
Pressure	newton per square metre	N/m <sup>2</sup>	
Torque	newton metre	N m	
Momentum	kilogram metre per second	kg m/s	
Moment of inertia	kilogram metre squared	kg m <sup>2</sup>	
Kinematic viscosity	square metre per second	m <sup>2</sup> /s	
Dynamic viscosity	newton second per square metre	N s/m <sup>2</sup>	
Work, energy, heat	joule	J	Nm

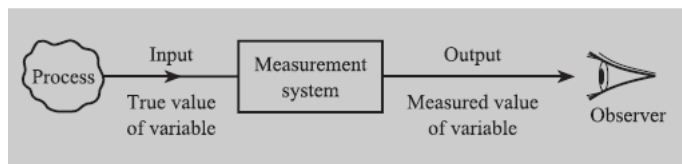


## Purpose and performance of measurement systems

- We begin by defining a **process** as a system which generates **information**.
- Examples are a chemical reactor, a jet fighter, a gas platform, a submarine, a car, a human heart, and a weather system.
- Table lists **information variables** which are commonly generated by processes:
- For example: a car generates displacement, velocity and acceleration variables, and a chemical

Acceleration	Density
Velocity	Viscosity
Displacement	Composition
Force-Weight	pH
Pressure	Humidity
Torque	Temperature
Volume	Heat/Light flux
Mass	Current
Flow rate	Voltage
Level	Power

- We then define the **observer** as a person who needs this information from the process.
- This could be the car driver, the plant operator or the nurse.
- The purpose of the **measurement system** is to link the observer to the process,
- Here the observer is presented with a number which is the current value of the information variable.
- We can now refer to the information variable as a **measured variable**.
- The input to the measurement system is the **true value** of the variable; the system output is the **measured value** of the variable.
- In an ideal measurement system, the measured value would be equal to the true value.



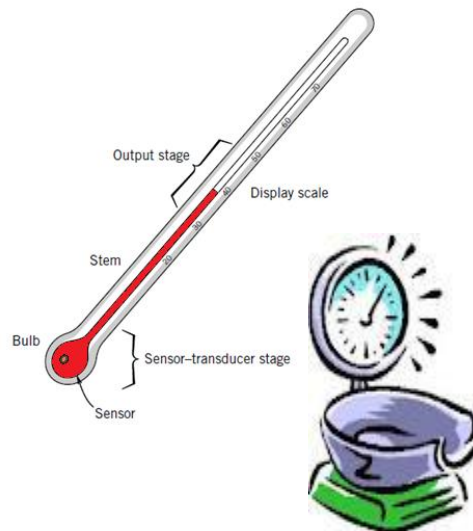
## Elements of a Measurement Systems

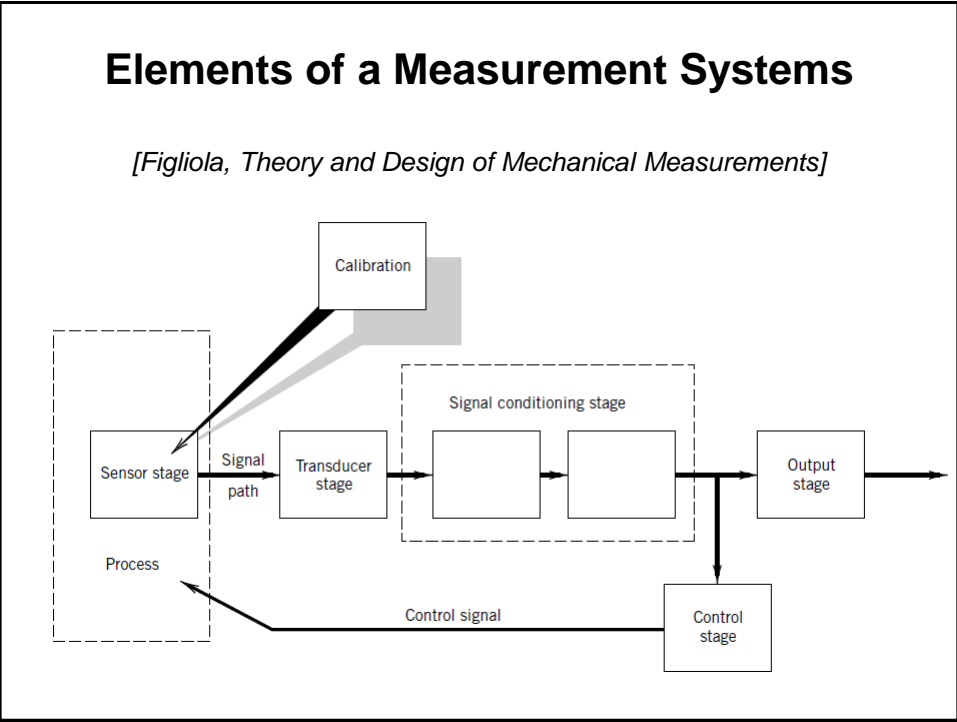
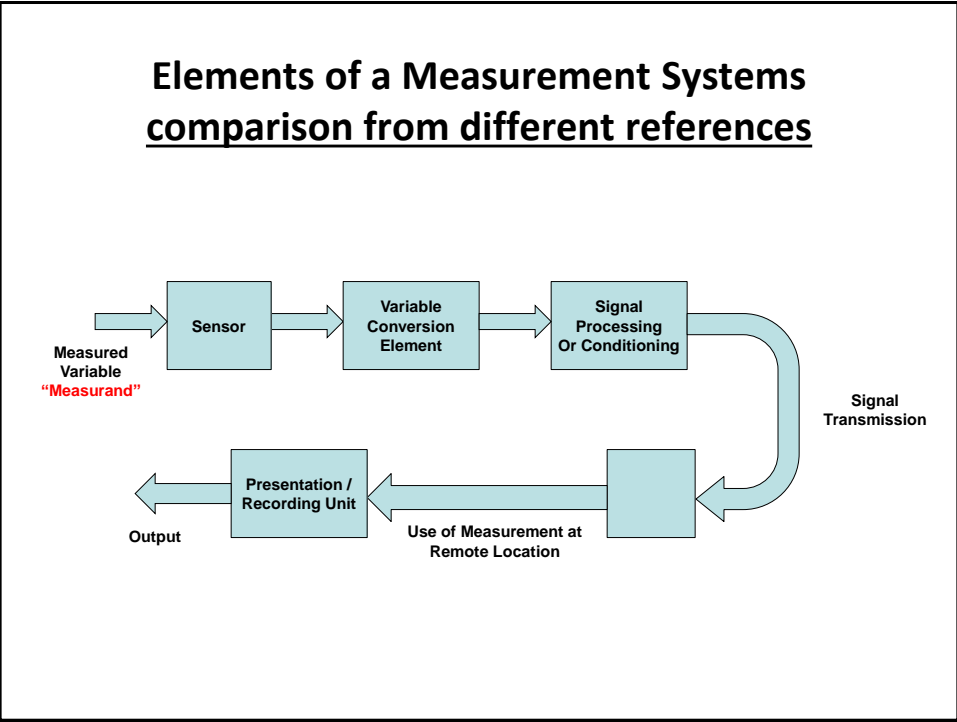
- In simple cases, the system can consist of only a single unit that gives an output reading or signal according to the magnitude of the unknown.
- However, in more complex measurement situations, a measuring system consists of several separate elements.
- These components might be contained within one or more boxes, and the boxes holding individual measurement elements might be either close together or physically separate.

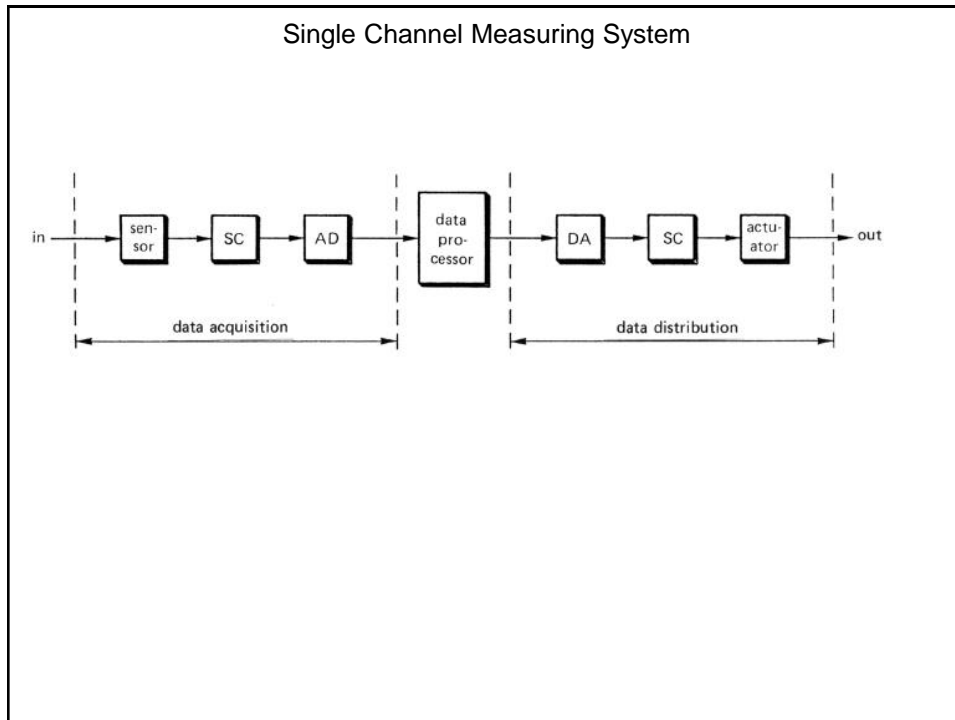


## Elements of a Measurement Systems

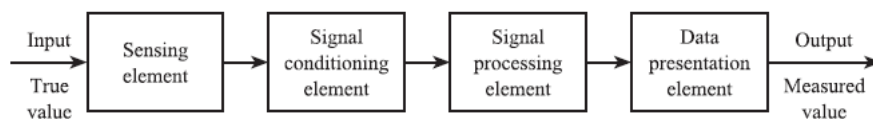
- In simple cases, the system can consist of only a single unit that gives an output reading or signal according to the magnitude of the unknown.
- However, in more complex measurement situations, a measuring system consists of several separate elements.
- These components might be contained within one or more boxes, and the boxes holding individual measurement elements might be either close together or physically separate.







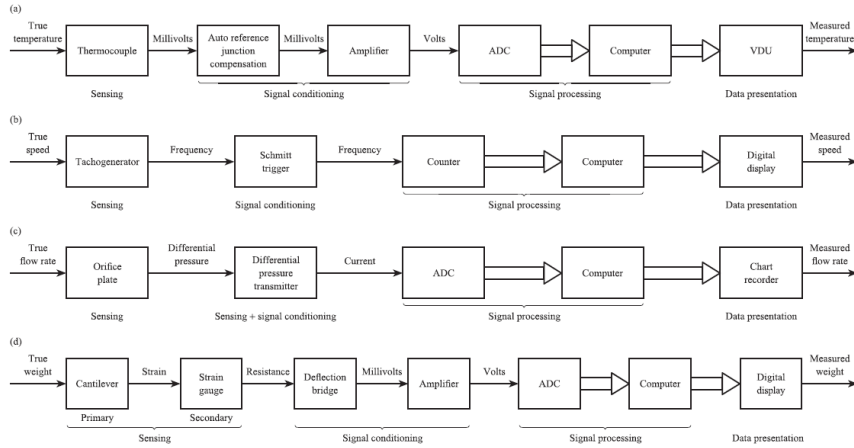
## Structure of Measuring System



- Sensing Element (Sensor):
- This is in contact with the process and gives an output which depends in some way on the variable to be measured (measurand)
- If there is more than one sensing element in a system, the element in contact with the process is termed the **primary sensing element**, the others **secondary sensing elements**.
- For most but not all sensors, this function is at least approximately linear.



# Different measurement systems



Instrumentation

17

## Sensing Principles

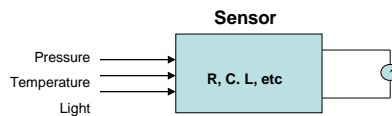
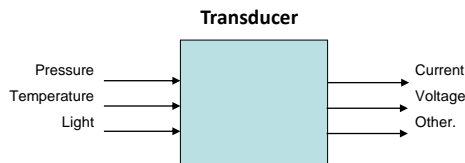
The interaction of physical parameters with each other—most notably electricity with stress, temperature and thermal gradients, magnetic fields, and incident light—yields a multitude of sensing techniques which may be applied in measurements

Transductive (تحويلي)



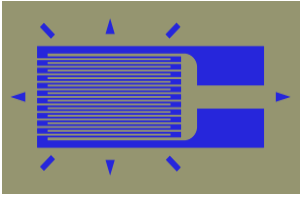
- Piezoelectric
- Thermoelectric
- Photoelectric
- etc.

Constitutive (تأسيسية)

- Resistive
- Capacitive
- Inductive
- Etc.

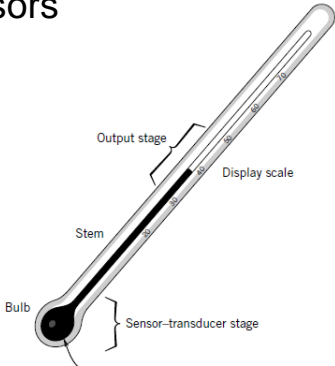


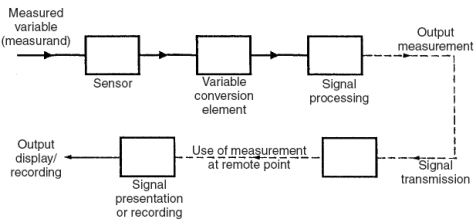
### Examples Sensors

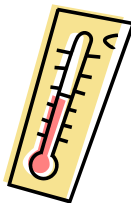
<p><b>Liquid Mercury</b>          Input: Temperature          Output: Mercury volume</p>	<p><b>Thermocouple</b>          Input: Temperature          Output: Voltage</p>	<p><b>Strain gauge</b>          Input: Strain          Output: Electric resistance</p>
		
<p><b>Are these linear sensors?</b></p>		

### Examples Sensors

**Liquid Mercury Thermometer**  
 Measured Variable: Temperature  
 Sensor: Liquid Mercury  
 Variable Conversion Element: Stem  
 Signal Presentation Element: Display Scale







## Signal conditioning element

- This takes the output of the sensing element and converts it into a form more suitable for further processing, usually a d.c. voltage, d.c. current or frequency signal.
- Improve the quality of the output of a measurement system.
- Examples are:
  - Deflection bridge which converts an impedance change into a voltage change
  - Amplifier which amplifies millivolts to volts
  - Oscillator which converts an impedance change into a variable frequency voltage.
- Other signal processing element are those that filter out induced noise and remove mean levels etc. In some devices, signal processing is incorporated into a transducer, which is then known as a transmitter.

## Signal processing element

- This takes the output of the conditioning element and converts it into a form more suitable for presentation.
- Examples are:
  - Analogue-to-digital converter (ADC) which converts a voltage into a digital form for input to a computer
  - Computer (digital signal processor “DSP” , Microcontroller , Field Programmable Gate Array “FPGA” )which calculates the measured value of the variable from the incoming digital data.
- Typical calculations are:
  - Computation of total mass of product gas from flow rate and density data Integration of chromatograph peaks to give the composition of a gas stream
  - Correction for sensing element non-linearity.

## Data presentation element

- ❑ This presents the measured value in a form which can be easily recognized by the observer.
- ❑ It may be omitted altogether when the measurement is used as part of an automatic control system.
- ❑ It takes the form either of a signal presentation unit or of a signal-recording unit.

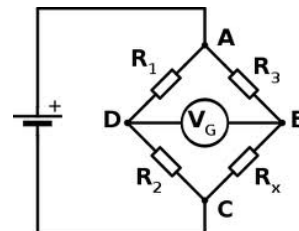
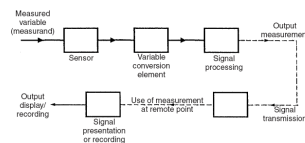
### ➤ Examples are:

- Simple pointer-scale indicator
- Chart recorder
- Alphanumeric display
- Visual display unit (VDU) such as an LCD display



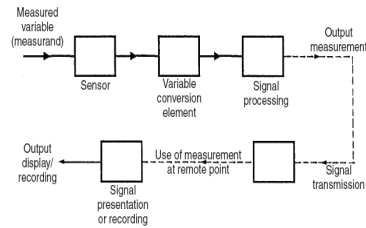
## Elements of a Measurement Systems: Variable Conversion Element

- ❑ Needed where the output variable of a primary sensor is in an inconvenient form and has to be converted to a more convenient form.
- ❑ The displacement-measuring strain gauge has an output in the form of a varying resistance. The resistance change cannot be easily measured and so it is converted to a change in voltage by a bridge circuit, which is a typical example of a variable conversion element.
- ❑ In some cases, the primary sensor and variable conversion element are combined, and the combination is known as a transducer.

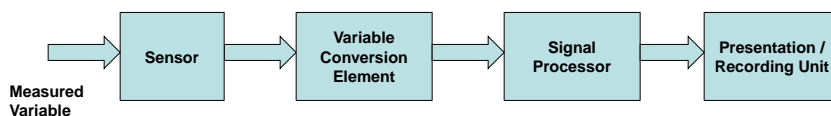


## Elements of a Measurement Systems: Signal Transmission

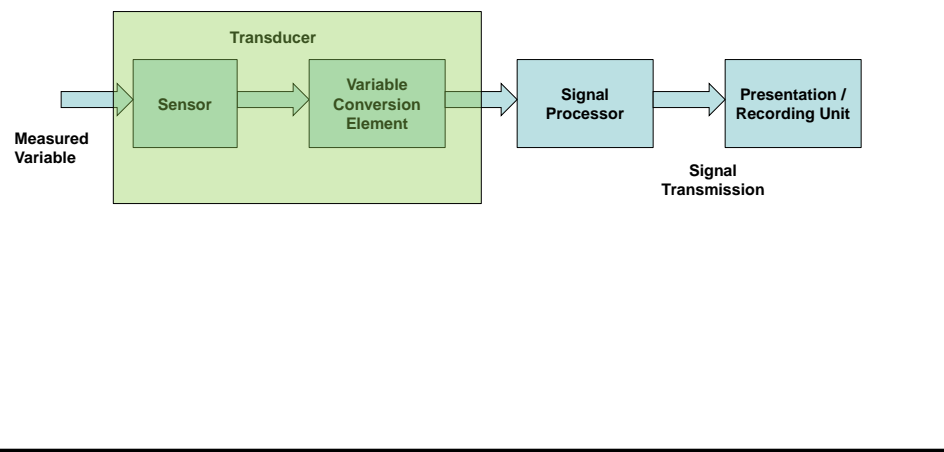
- Needed when the observation or application point of the output of a measurement system is some distance away from the site of the primary transducer.
- It has traditionally consisted of single or multi-cored cable, which is often screened to minimize signal corruption by induced electrical noise.
- Fibre-optic cables are being used in ever increasing numbers in modern installations because of their low transmission loss and imperviousness to the effects of electrical and magnetic fields.



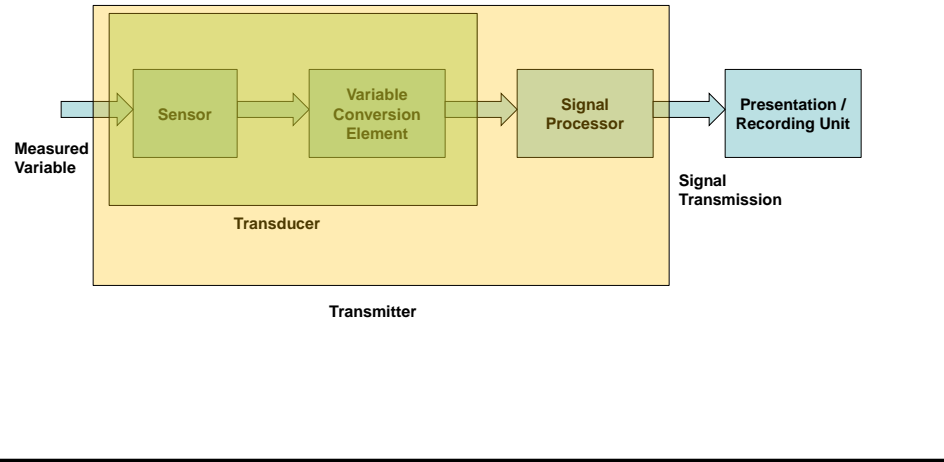
## Elements of a Measurement System



## Elements of a Measurement Systems



## Elements of a Measurement Systems

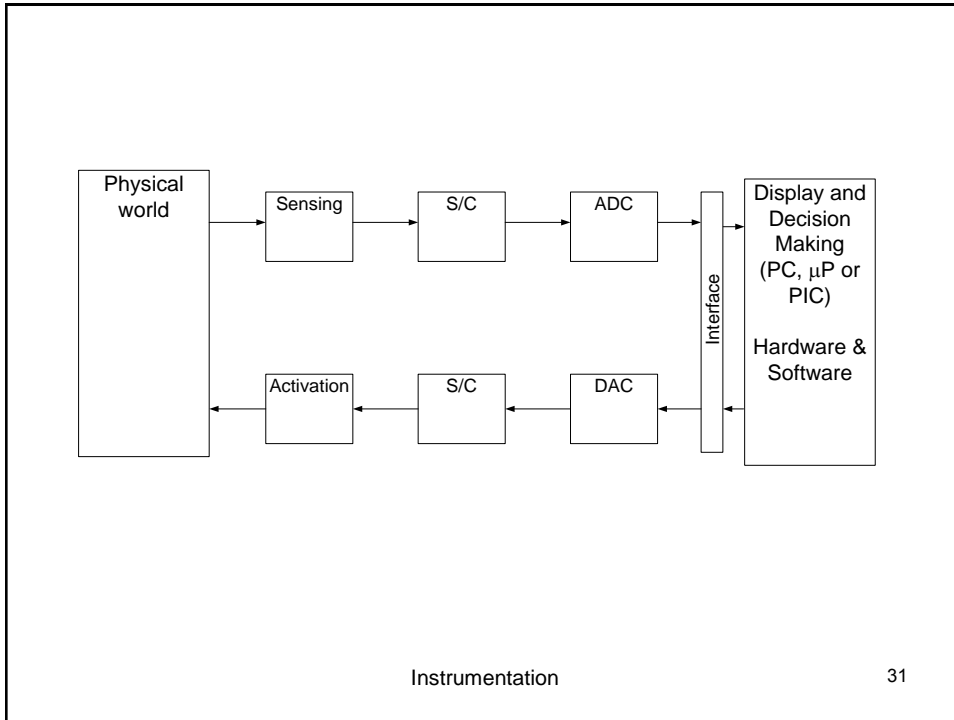


## Choosing appropriate measuring instruments

- Accuracy, resolution, sensitivity and dynamic performance.
- Environmental conditions that the instrument will be subjected to.
- Measurement systems and instruments should be chosen that are as insensitive as possible to the operating environment.
- The extent to which the measured system will be disturbed during the measuring process is another important factor in instrument choice.
- For example, significant pressure loss can be caused to the measured system in some techniques of flow measurement.

## Data Acquisition and Control

- **Data acquisition** is the process by which physical phenomena from the real world are transformed into electrical signals that are measured and converted into a digital format for processing, analysis, and storage by a computer.
- In a large majority of applications, the data acquisition (DAQ) system is designed not only to acquire data, but to act on it as well. In defining DAQ systems, it is therefore useful to extend this definition to include the control aspects of the total system.
- **Control** is the process by which digital control signals from the system hardware are converted to a signal format for use by control devices such as actuators and relays. These devices then control a system or process. Where a system is referred to as a data acquisition system or DAQ system, it is possible that it includes control functions as well.



Instrumentation

31

# PC Based Data Acquisition System

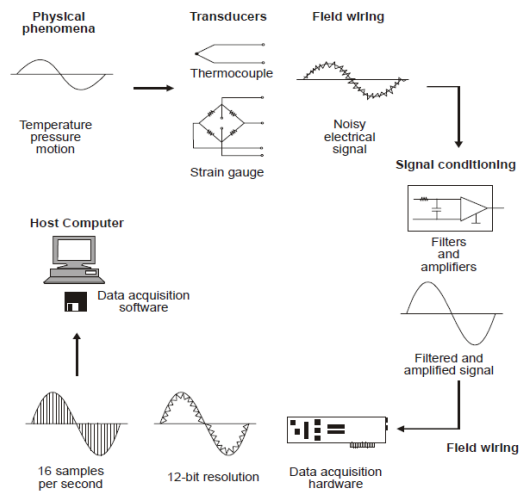


Figure 1.1  
Functional diagram of a PC-based data acquisition system



# Fundamentals of Data Acquisition

- A data acquisition and control system, built around the power and flexibility of the PC, may consist of a wide variety of diverse hardware building blocks from different equipment manufacturers.
- It is the task of the system integrator to bring together these individual components into a complete working system.
- **The basic elements of a data acquisition system, as shown in the functional diagram of Figure 1.1, are as follows:**
  - Sensors and transducers
  - Field wiring
  - Signal conditioning
  - Data acquisition hardware
  - PC (operating system)
  - Data acquisition software

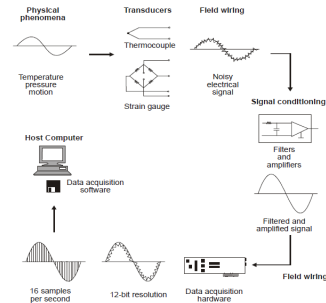


Figure 1.1 Functional diagram of a PC-based data acquisition system

## Field wiring and communications cabling/

- **Field wiring**
  - ➔ **represents the physical connection from the transducers and sensors to the signal conditioning hardware and/or data acquisition hardware.**
  - ➔ When the signal conditioning and/or data acquisition hardware is remotely located from the PC, then the field wiring provides the physical link between these hardware elements and the host computer.
  - ➔ **If this physical link is an RS-232 or RS-485 communications interface, then this component of the field wiring is often referred to as communications cabling.**

## Field wiring and communications cabling/ FYI

- **Field wiring**
  - Since field wiring and communications cabling often physically represents the largest component of the total system, it is most susceptible to the effects of external noise, especially in harsh industrial environments.
  - The correct earthing and shielding of field wires and communications cabling is of paramount importance in reducing the effects of noise
  - This passive component of the data acquisition and control system is often overlooked as an important integral component, resulting in an otherwise reliable system becoming inaccurate or unreliable due to incorrect wiring techniques.

35

## Signal conditioning

- Electrical signals generated by transducers often need to be converted to a form acceptable to the data acquisition hardware, particularly the A/D converter which converts the signal data to the required digital format.
- In addition, many transducers require some form of excitation or bridge completion for proper and accurate operation.
- The principal tasks performed by signal conditioning are:
  - Filtering
  - Amplification
  - Linearization
  - Isolation
  - Excitation

36