

- ① Instantaneous deformation: mainly elastic
- ② Primary/transient creep: slope strain (ϵ) vs time decrease with time
- ③ Secondary/steady-state creep: Rate of straining is constant
- ④ Tertiary: Rapidly acceleration strain rate up to failure

Ch 9 & 10

Handwritten: US

Components Chemically recognizable species (Fe & C, Steel, H₂O)

Phases: a portion of a system that has uniform physical and chemical characteristics. And they are separated from each other by definite phase boundaries.

Single phase system ^{is called} homogeneous system in two or more phase are mixtures heterogeneous

Solubility Limits

Solvent: host or major component in solution

Solute: minor component

Solubility Limits of a component in a phase:

Solubility Limit of a component in a phase is the maximum amount of the component that can be dissolved in it.

* Microstructures
* The properties of an alloy depend not only on proportions of the phase but also how they are arranged structurally at the microscopic level.

* Phase diagram will help us to understand & predict microstructure

* Equilibrium and Metastable States

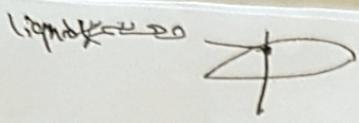
* A system is at equilibrium if at constant temperature, pressure, and composition the system is stable (not changing) with time.

* Equilibrium is the state that is achieved given sufficient time. But the time to achieve equilibrium may be very long. The state along the path to the equilibrium may appear to be stable. This is called a metastable.

* Phase Diagrams

* A phase diagram: graphical representation of combinations of Temp, pressure, composition or other variables.

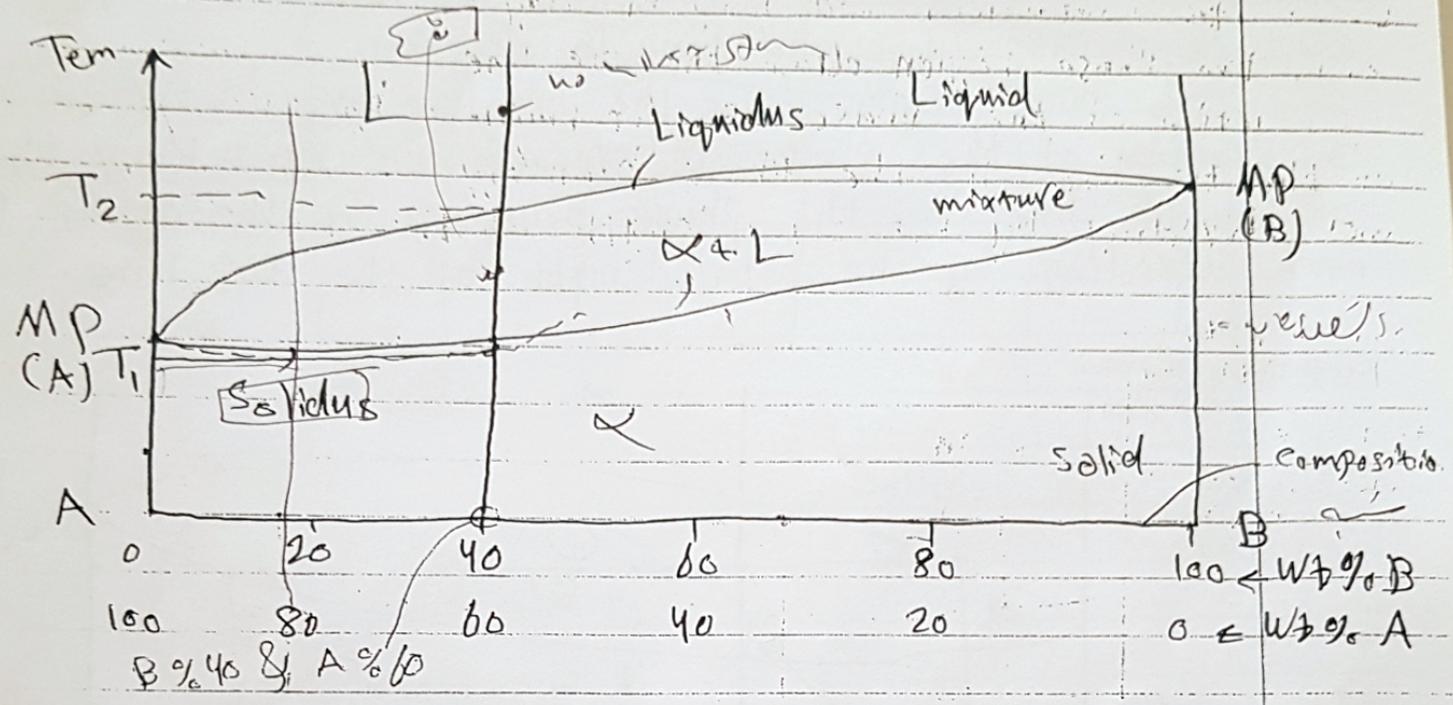
* Phase diagrams show what phases exist at equilibrium and what phase transformations we can expect when we change one of the parameters of the system (T , P , C_{com})



لو انا في عاينى تدرى MP of MA

Binary Isomorphous Systems

Isomorphous systems complete solid solubility of the two components



MP: Melting Point

Wt%: weight Percent

If: $T > T_2 \rightarrow L$ Liquids have no microstructure 100% liquid
 $T_1 < T < T_2 \rightarrow \alpha + L$ L has microstructure
 $T < T_1 \rightarrow \alpha$ 100% Solid

Interpretation of phase diagrams

for a given temp and composition we can use phase diagram to determine:

- 1) phases that are present.
- 2) composition of the phase.
- 3) Relative fractions of the phase.

السلامة في

* Lever Rule:

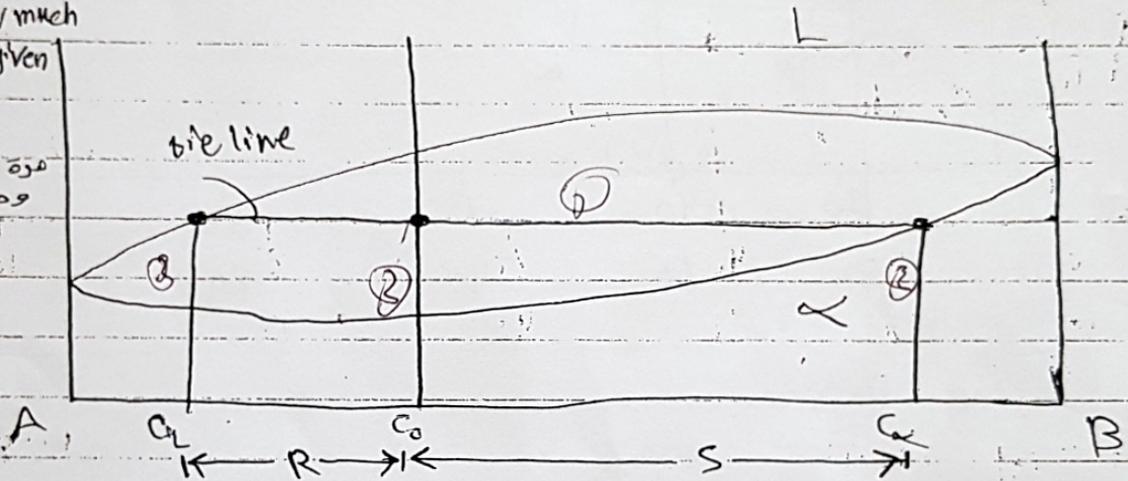
Finding of phases in a two phase region.

1. Locate composition and temp in diagram.
2. In two phase region draw the tie line or isotherm.
3. Fraction of the phase is determined by taking the length of the tie line to the phase boundary for the other phase and dividing by the total length of the tie line.

composition; How much
A & B given

temp; given

tie line; $x = \frac{C_{\alpha} - C_0}{C_{\alpha} - C_L}$
 $w = \frac{C_0 - C_L}{C_{\alpha} - C_L}$



$$W_L = \frac{S}{R+S} = \frac{C_{\alpha} - C_0}{C_{\alpha} - C_L}$$

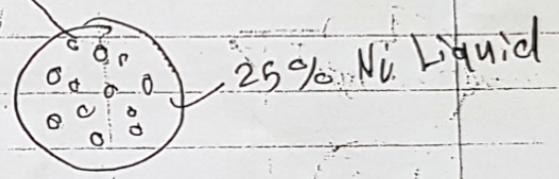
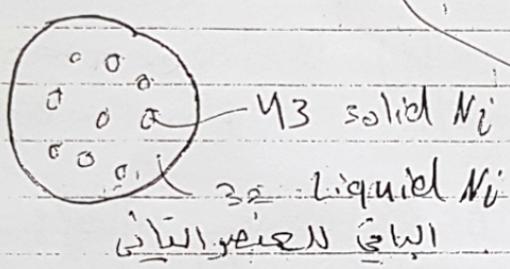
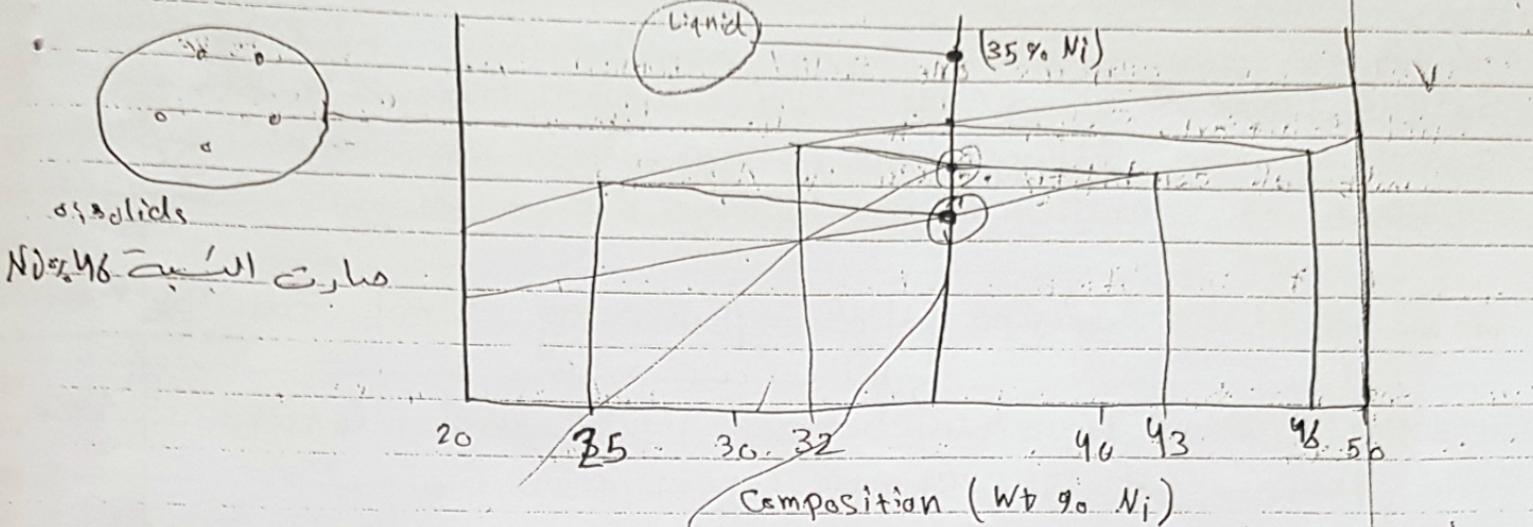
$$W_{\alpha} = \frac{R}{R+S} = \frac{C_0 - C_L}{C_{\alpha} - C_L}$$

$$W_L + W_{\alpha} = 1$$

$$W_{\alpha} C_{\alpha} + W_L C_L = C_0$$

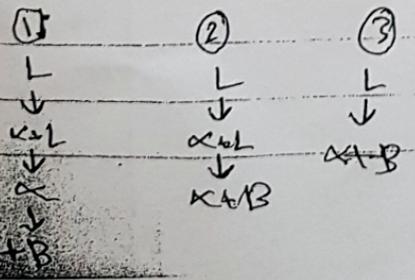
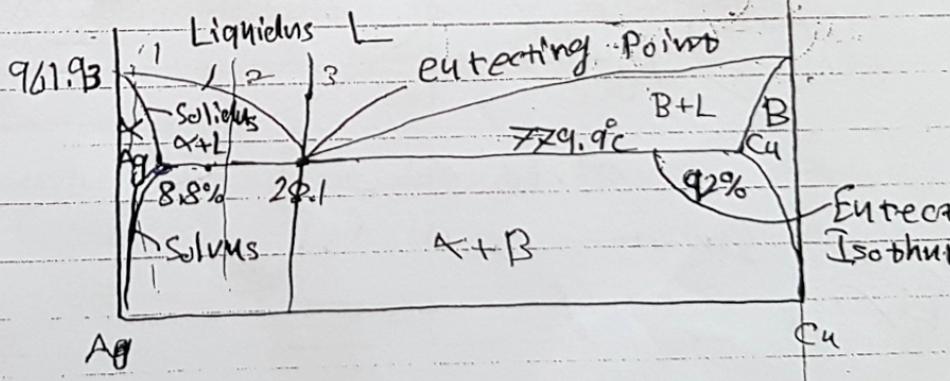
C will sub, Scale Wc

* Development of Microstructure in Isomorphous Equilibria



easy to melt

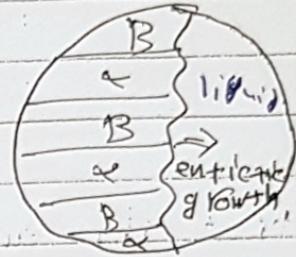
* Binary (Eutectic) Systems Alloys with limited Solubility:



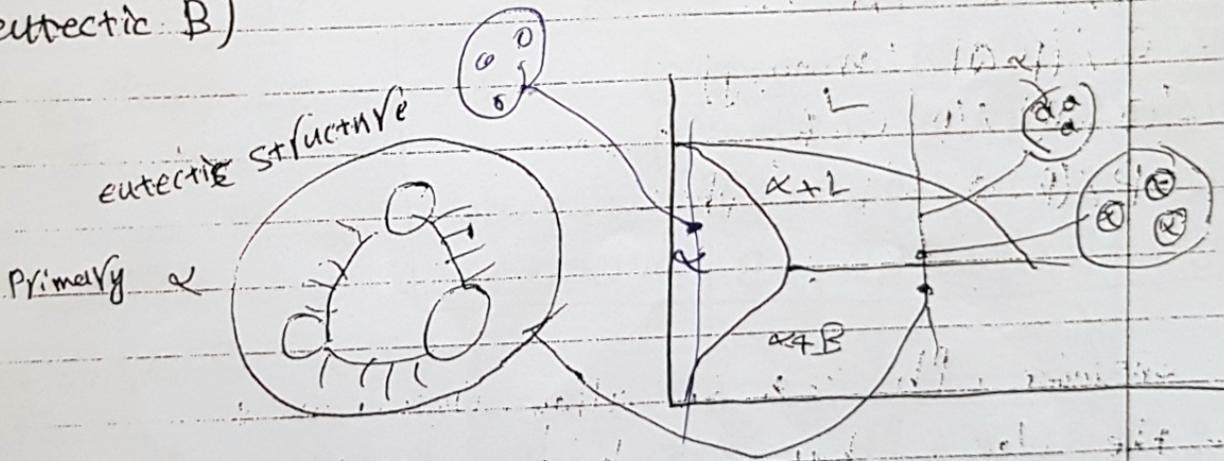
37

Development of microstructures in eutectic alloy

Composition of α and B phases are very different eutectic reaction involves redistribution of Pb and Sn atoms (slide 22) by atomic diffusion. This simultaneous formation of α and B phases result in a layered (lamellar) microstructure this is called eutectic structure (قائقي).

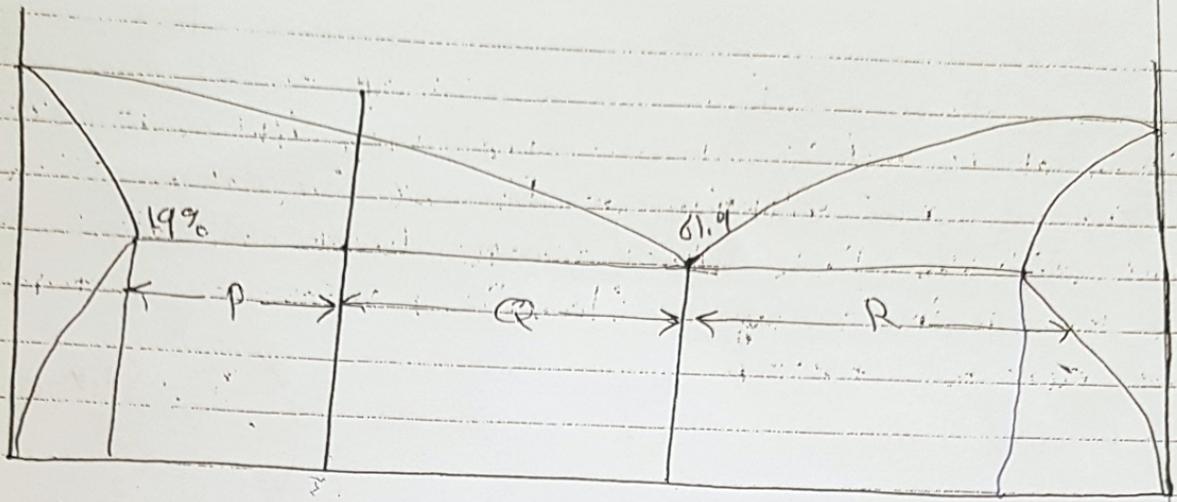


Primary α phase is ~~formed~~ ^{formed} in $\alpha+L$ region and eutectic structure that includes layers of α and B phase (eutectic α and eutectic B)



Microconstituents: element of microstructure having a distinctive structure

Eutectic microconstituent forms from liquid having eutectic structure (61.9% wt Sn) (slide 22)



We can treat the eutectic as a ~~separate~~ separate phase and apply Lever rule to find relative fractions of primary α (19% Sn) and eutectic structure (61.9 wt% Sn)

$$W_e = P / (P + Q) \text{ (eutectic)}$$

$$W_\alpha = Q / (P + Q) \text{ (primary)}$$

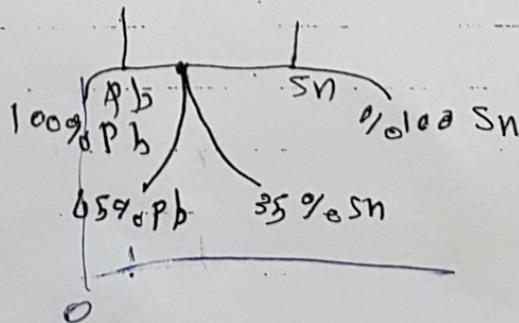
$$W_\alpha = (Q + R) / (P + Q + R) \text{ } \alpha\text{-phase}$$

$$W_B = P / (P + Q + R) \text{ B-phase}$$

Ex: Consider a Pb - 35% Sn alloy. Determine:

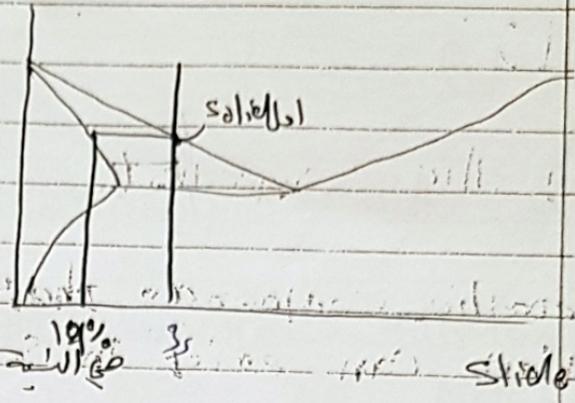
- (a) if the alloy is hypo or hyper eutectic
- (b) the composition of the first solid to form during solidification
- (c) the amount and composition at each phase at 184°C
- (d) the amount and composition at each phase at 182°C
- (e) = = = of each microconstituent at 182°C
- (f) = = = phase at 25°C

35% Pb Sn

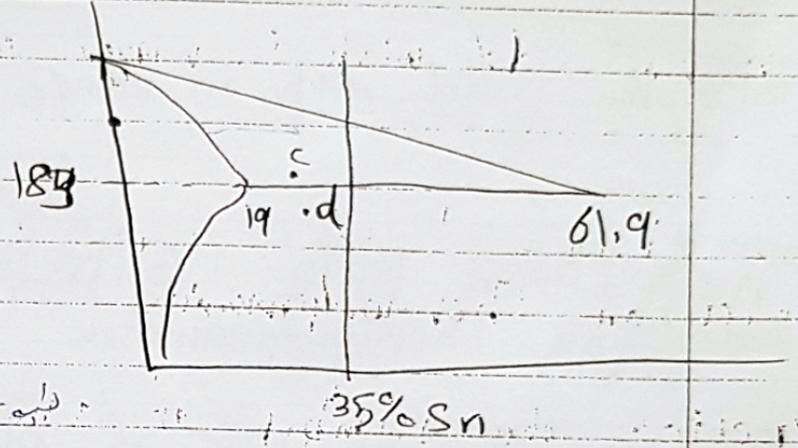


(a) Hypo eutectic point

b) 14% Sn

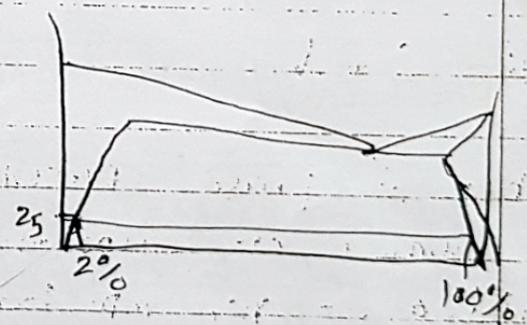


c) $\% \alpha = \frac{61.9 - 35}{61.9 - 19} \times 100\% = 63\%$
 $\% L = 37\%$



d) $\alpha = 19\% \text{ Sn}$, $B = 97.5\% \text{ Sn}$
 $\% \alpha = \frac{97.5 - 35}{97.5 - 19} \times 100\% = 80\%$, $\Rightarrow \% B = 20$

e) Primary $\alpha = 19\% \text{ Sn} \Rightarrow \alpha = 63\%$
 eutectic = $61.9\% \text{ Sn} = 37\%$



f) $\alpha = 2\% \text{ Sn}$, $B = 100\% \text{ Sn}$
 $\% \alpha = \frac{100 - 35}{100 - 2} \times 100\% = 66\%$, $B = 34\%$

Ch 10:

Intermetallic compounds

Intermetallic compounds that have precise chemical composition can exist in some systems.

Stoic & Non stoic with in range to Non

* The Phase Rule (Gibbs phase Rule) :

* Based on Thermodynamics

قانون فيزيائي

* Predicts the number of phase that will coexist with a system at equilibrium.

$$P + f = C + N$$

P: Number of phases present.

C: The number of components.

N: Number of noncompositional variable.

N: 1 or 2 for Temp & Pressure.

N: 1 if P = constant OR T = constant.

f: Number of degrees of freedom.

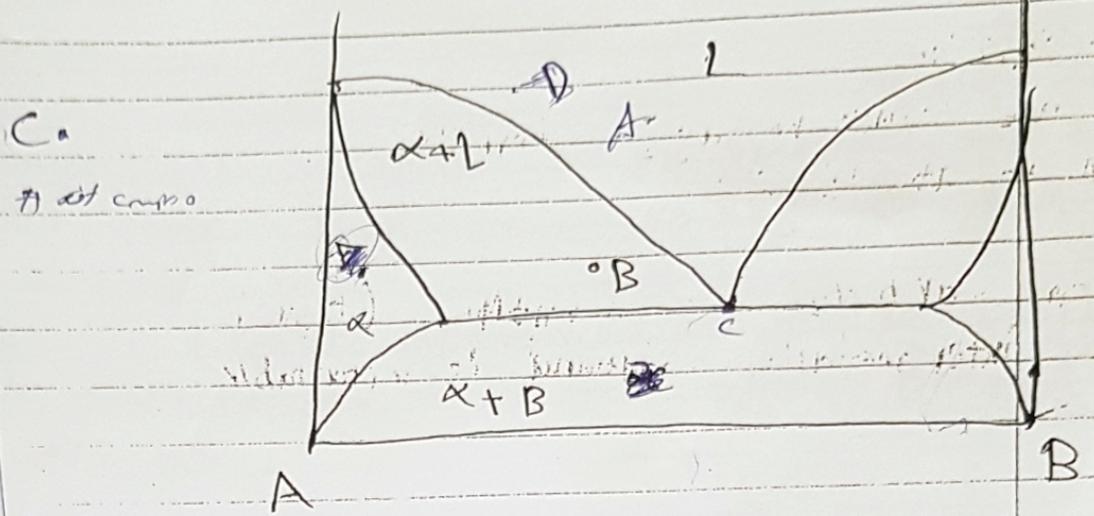
Number of external controllable variables (T, P, composition) which can be changed independently.

Ex 8

A: $P=1$
 $C=2$
 $N=1$
 Compound: G (solid) C (solid)

$P+F=C+N$
 $1+f=3$
 $f=2$

B: $f=1$



A: $C=2$
 $f=2$
 $N=1$
 $f=2$

to completely describe the character of the alloy, you must describe 2 phases

you can choose 2 variables to describe the state of phase at equilibrium

~~Ch 7: Iron-Iron Carbide (Fe-Fe₃C)~~

Iron-Iron Carbide (Fe-Fe₃C)

In their simplest form steels are alloys of Iron (Fe) & Carbon (C)

① α-ferrite - Solid Solution of C in BCC (Fe)

* Stable form of Iron at Room Temp

* max Solubility of C is 0.025 wt%

* Transforms to FCC γ-austenite at 912°C

② γ-austenite - Solid Solution of C in FCC (Fe)

* max Solubility of C is 2 wt%

* transform to BCC δ-ferrite at 1395°C

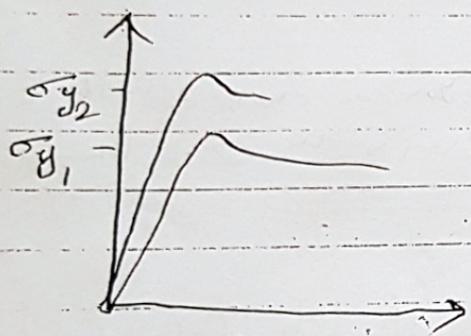
Is not stable below the eutectoid Temp (727°C) unless cooled rapidly.

③ δ -Ferrite

* Same structure as α -ferrite.
Melts at 1538°C

* Iron Carbide or Cementite (Fe_3C)
This intermetallic compound is metastable

CH 7



تزايد زيادة في من خلال
منه الطبقة هو Strain Hardening

Slide 34; Residual: بعد ما نخلص Rolling بعد في Stress حتى لما أبرد بالحرارة يتخلص منها
ال Stress هو $\frac{F}{A}$ يرفع درجة الحرارة فيتمدد ويتزايد A ويتقلد ال stress لحرارة يتم
Release stress: هو تعامل مع الضغط بدون استخدام الحرارة ذي مثلًا الخرافة

Cold Work: Cold work بعد heart treatment عند ال stress حين مثلًا

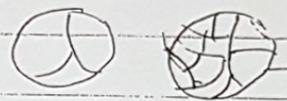
Annealing: عند ال melting point بعد في كسر بصرياً فيتمدد في ما يدي
Forging: ال forging ال سطح يزداد السرعة من ال (slide 46) Anisotropic
د تخلص من annealing

ال عكس اكد فقط | CH 3

Control of Annealing:

(A) Recrystallization Temp.

- ① Recryst. Temp. decreases when ↑ Cold work increase. the amount of C.W. ↓
لا يزيد
قوة حرارة أقل thickness
- ② A small original cold work grain size reduces the recrystallization Temp. by providing more sites



transition sites أكثر فالحرارة تستغل أسرع بالتالي يبدأ حرارة أقل

- ③ Increasing the annealing time reduces the recryst. temp. وهي الغاز يزيد
الوقت
- ④ Higher melting point alloys have higher recryst. temp.

(B) Recrystallised Grain Size

Annealing temperature or annealing time reduces the grain size