Solutions Manual

Engineering Fundamentals of the Internal Combustion Engine Second Edition

Willard W. Pulkrabek
University of Wisconsin-Platteville



Pearson Education, Inc.
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CHAPTER 1

(1-1)

SI engines use spark plugs. CI engines use self-ignition.

SI engines intake an air-fuel mixture.

CI engines intake air only.

SI engines have combustion at about constant volume.

CI engines have some combustion at about constant pressure.

SI engines use gasoline fuel.

CI engines use diesel oil fuel.

SI engines use carburetors or fuel injectors in the intake system.

CI engines have fuel injectors in the combustion chamber.

(1-2)

Two stroke cycle engines have no exhaust stroke. Excess exhaust must be pushed out of cylinder (scavenged) by the intake air-fuel mixture (or intake air in CI engines). This requires that the intake mixture be at a higher pressure than the exhaust residual.

(1-3)

Advantages of two stroke cycle:

Smoother cycle with a power stroke from every cylinder on every revolution. Do not need mechanical valves.

More power from same weight engine.

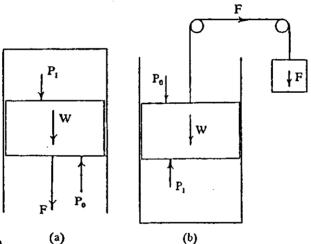
Advantages of four stroke cycle:

Can operate without an intake pressure boost. Cleaner operation with less exhaust pollution. Can use crankcase for oil reservoir.

(1-4)

- (a) They do not need mechanical valves. Valve mechanism for a very small engine would need to be high precision and costly. With no valves engines can be made cheaper and lighter which is very desirable for small engines.
- (b) Very large engines operate at a very low RPM. Because of this they need a power stroke from every cylinder during every revolution to have a smooth operating cycle.
- (c) Because of large valve overlap there is too much pollution in the exhaust of a two stroke cycle engine. They cannot pass automobile emission standards required by law.
- (d) More power can be obtained from the same weight engine.

(1-5)



(a) weight of piston (b) $W = mg/g_c = [(2700 \text{ kg})(9.81 \text{ m/sec}^2)]/[(1 \text{ kg-m/N-sec}^2)(1000 \text{ N/kN})] = 26.487 \text{ kN}$

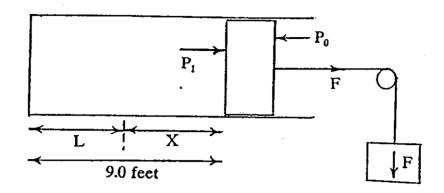
forces down = forces up P_1 (piston face area) + weight + F = P_0 (piston face area) $\frac{1}{2} (22 \text{ kPa}) [(\pi/4)(1.2 \text{ m})^2] + (26.487 \text{ kN}) + F = (98 \text{ kPa})[(\pi/4)(1.2 \text{ m})^2]$

$$F = 59.5 \text{ kN} = \text{mg/g}_c = \text{m}(9.81)/(1)(1000)$$
 $\underline{m} = 6062 \text{ kg}$

(b) P_0 (piston face area) + weight = F + P_1 (piston face area) (98 kPa)[$(\pi/4)(1.2 \text{ m})^2$] + (26.487 kN) = F + (22 kPa)[$(\pi/4)(1.2 \text{ m})^2$]

$$F = 112.441 \text{ kN} = mg/g_c = m(9.81)/(1)(1000)$$
 $m = 11,462 \text{ kg}$

(1-6)



(a) after combustion air in cylinder cools at constant volume pressure in cylinder P₁ when piston is first unlocked

$$P_1 = P_0(T_0/T_{comb}) = (14.7 \text{ psia})(530/1000) = 7.8 \text{ psia}$$

balance of forces on piston P_1 (piston face area) + $F = P_0$ (piston face area)

$$[(7.8)(144) \text{ lbf/ft}^2][(\pi/4)(3.2 \text{ ft})^2] + F = [(14.7)(144) \text{ lbf/ft}^2][(\pi/4)(3.2 \text{ ft})^2]$$

$$F = 7991 lbf$$

(b) cylinder volume before cooling $V_1 = (\pi/4)B^2S = (\pi/4)(3.2 \text{ ft})^2(9 \text{ ft}) = 72.38 \text{ ft}^3$

with no load piston will move at constant temperature until cylinder pressure $P_2 = P_0 = 14.7$ psia $V_2 = V_1(P_1/P_2) = (72.38 \text{ ft}^3)(7.8/14.7) = 38.41 \text{ ft}^3$

after piston movement $V_2 = (\pi/4)(3.2 \text{ ft})^2 L = 38.41 \text{ ft}^3$ L = 4.78 ft

distance piston moves X = effective power strokeX = 9 - 4.78 = 4.22 ft

(c) cylinder volume at end of power stroke $V_2 = 38.41 \text{ ft}^3$ from above

(1-7)

- (a) Shorter engine length allows for shorter engine compartment.

 Shorter crankshaft will have less bending stress.
- (b) Smaller diameter cylinders will have shorter flame travel distance.

 Smoother engine cycle with more power strokes per revolution.
- (c) Less mechanical friction in engine.

 Larger cylinder volume/surface area ratio giving less heat loss per cycle.
- (d) Lower engine height.

Shorter engine length.

Shorter engine crankshaft.

(e) Smoother engine cycle with more power strokes per revolution.

Smaller diameter cylinders will have shorter flame travel distance.

(1-8)

(a) as a radial engine rotates every other cylinder fires giving 4.5 ignitions and power strokes per revolution

 $(360^{\circ}/\text{rev})/(4.5 \text{ ignitions/rev}) = 80^{\circ}/\text{ignition}$

- (b) 4.5 power strokes/rev
- (c) (4.5 power strokes/rev)(900/60 rev/sec) = 67.5 power strokes/sec

(1-9)

- (a) standard automobile
 m_f = (16,000 miles)/(31 miles/gal) = 516.1 gal
 hybrid automobile
 m_f = (16,000 miles)/(82 miles/gal) = 195.1 gal
- (b) (516.1) (195.1) = (321.0 gal/year)(\$1.65) = \$529.65/year
- (c) difference in cost (\$32,000) - (\$18,000) = \$14,000 t = (\$14,000)/(\$529.65/year) = 26.4 years = 317 months

CHAPTER 2

(2-1)

- (a) $[(171,000 \text{ miles})(60 \text{ min/hr})(1700 \text{ rev/min})]/(40 \text{ miles/hr}) = 4.36 \times 10^8 \text{ rev}$
- (b) $(4.36 \times 10^8 \text{ rev})(4 \text{ firings/rev}) = 1.744 \times 10^9 \text{ firings}$
- (c) there are same number of intake strokes as spark plug firings $(1.744 \times 10^9 \text{ intake strokes/engine})/(8 \text{ cyl/engine}) = 2.18 \times 10^8 \text{ strokes/cyl}$

(2-2)

- (a) Eq. (2-9) $V_d = N_c(\pi/4)B^2S = (4 \text{ cyl})(\pi/4)(10.9 \text{ cm})^2(12.6 \text{ cm}) = 4703 \text{ cm}^3 = 4.703 \text{ L}$
- (b) Eq. (2-2) $\overline{U_p} = 2SN = (2 \text{ strokes/rev})(0.126 \text{ m/stroke})(2000/60 \text{ rev/sec}) = 8.40 \text{ m/sec}$ Eq. (2-15)

$$A_p = (\pi/4)B^2N_c = (\pi/4)(0.109 \text{ m})^2(4 \text{ cyl}) = 0.0373 \text{ m}^2$$

Eq. (2-46) $W_b = (bmep)A_p\overline{U}_p/2$ 88 kW = (bmep)(0.0373 m²)(8.40 m/sec)/2

bmep = 561 kPa

or using Eq.
$$(2-88)$$

bmep = $(1000)(88)(1)/(4.703)(2000/60) = 561 \text{ kPa}$

- (c) Eq. (2-40) $\tau = (bmep)V_d/2\pi = (561 \text{ kPa})(0.004703 \text{ m}^3)/2\pi = 0.420 \text{ kN-m} = 420 \text{ N-m}$ or using Eq. (2-76) $\tau = (159.2)(88)/(2000/60) = 420 \text{ N-m}$
- (d) for one cylinder $V_4 = (4703 \text{ cm}^3)/4 = 1176 \text{ cm}^3$

Eq. (2-12)

$$r_c = (V_d + V_c)/V_c = 18 = (1176 + V_c)/V_c$$

 $V_c = 69.2 \text{ cm}^3$

(2-3)

(a)

for one cylinder
$$V_d = (2.4 \text{ L})/4 = 0.6 \text{ L} = 600 \text{ cm}^3$$

Eq. (2-12)

$$r_c = (V_d + V_c)/V_c = 9.4 = (600 + V_c)/V_c$$

$$V_c = 71.43 \text{ cm}^3 = 0.07143 \text{ L} = 4.36 \text{ in.}^3$$

(b)

Eq. (2-8)

$$V_d = 600 \text{ cm}^3 = (\pi/4)B^2S = (\pi/4)B^2(1.06 \text{ B})$$

$$B = 8.97 \text{ cm} = 3.53 \text{ in.}$$

$$S = 1.06 B = (1.06)(8.97 cm) = 9.50 cm = 3.74 in.$$

(c)

Eq. (2-2)

$$\overline{U}_p = 2SN = (2 \text{ strokes/rev})(0.0950 \text{ m/stroke})(3200/60 \text{ rev/sec})$$

 $= 10.13 \text{ m/sec} = 33.2 \text{ ft/sec}$

(2-4)

Advantages of over square engine:

For the same cylinder displacement volume an over square engine will have a shorter stroke length. This will result in a lower average piston speed and lower friction losses.

Cylinder lengths will be slightly shorter.

Advantages of under square engine:

An under square engine will have smaller diameter cylinders, resulting in a shorter flame travel distance.

Combustion chamber surface area will be smaller resulting in less heat loss per cycle.

(2-5)

U_e

= 90°

= -0.0475m

U

- (a) from Problem (2-3)
- $\overline{U}_{o} = 10.13 \text{ m/sec}$
- (b) approximate piston speed is as shown crankshaft offset equals half of stroke length a = S/2 = (0.095 m)/2 = 0.0475 m

 $U_a = \omega r = [(3200/60)(2\pi) \text{ radians/sec}](0.0475 \text{ m}) = 15.9 \text{ m/sec}$

- (2-6) for one cylinder $V_d = (3.5 \text{ L})/5 = 0.7 \text{ L} = 0.0007 \text{ m}^3$
 - (a) Eq. (2-29) $imep = W/V_d = (1000 \text{ J})/[(0.0007 \text{ m}^3)(1000 \text{ J/kJ})] = 1429 \text{ kPa}$
 - (b) Eq. (2-37c) bmep = η_m imep = (0.62)(1429 kPa) = 886 kPa
 - (c) Eq. (2-37d) fmep = imep - bmep = (1429 kPa) - (886 kPa) = 543 kPa

Eq. (2-47)
$$\dot{W}_b = \eta_m \dot{W}_i = (0.62)(104.2 \text{ kW}) = 64.6 \text{ kW} = 86.6 \text{ hp}$$

or using Eq. (2-81) $\mathring{W}_b = [(886)(3.5)(2500/60)]/[(1000)(2)] = 64.6 \text{ kW}$

(e) Eq. (2-41) $\tau = (bmep)V_d/4\pi = (886 \text{ kN/m}^2)(0.0035 \text{ m}^3)/4\pi = 247 \text{ N-m}$

or using Eq. (2-76) $\tau = (159.2)(64.6)/(2500/60) = 247 \text{ N-m}$

(2-7)

Eq. (2-8) for one cylinder

$$V_d = 0.0007 \text{ m}^3 = (\pi/4)B^2S = (\pi/4)B^3$$

 $B = S = 0.0962 \text{ m} = 9.62 \text{ cm}$

- (a) Eq. (2-51) $SP = \mathring{W}_b/A_p = \mathring{W}_b/[(\pi/4)B^2N_c] = (64.6 \text{ kW})/[(\pi/4)(9.62 \text{ cm})^2(5 \text{ cyl})] = 0.178 \text{ kW/cm}^2$
- (b) Eq. (2-52) OPD = W_b/V_d = (64.6 kW)/(3500 cm³) = 0.0185 kW/cm³
- (c) Eq. (2-53) $SV = V_d/\dot{W}_b = (3500 \text{ cm}^3)/(64.6 \text{ kW}) = 54.1 \text{ cm}^3/\text{kW}$
- (d) Eq. (2-49) $\mathring{W}_r = \mathring{W}_t - \mathring{W}_b = (104.2 \text{ kW}) - (64.6 \text{ kW}) = 39.6 \text{ kW} = 53.1 \text{ hp}$

(2-8)

(a) mass flow rate of fuel into engine $\dot{m}_f = 0.0060 \text{ kg/sec}$ from Example Problem 2-4

mass flow of fuel not burned $(\mathring{m}_{\rm f})_{\rm nb} = \mathring{m}_{\rm f}(1 - \eta_{\rm c}) = (0.0060 \text{ kg/sec})(1 - 0.97)(3600 \text{ sec/hr}) = 0.648 \text{ kg/hr}$

- (b) Eq. (2-73) (SE)_{HC} = \dot{m}_{HO}/\dot{W}_b = (648 gm/hr)/(77.3 kW) = 8.38 gm/kW-hr
- (c) mass flow of unburned fuel emissions $\dot{m}_{HC} = [(0.648 \text{ kg/hr})(1000 \text{ gm/kg})]/(3600 \text{ sec/hr}) = 0.18 \text{ gm/sec}$

Eq. (2-74)
(EI)_{HC} =
$$\dot{m}_{HO}/\dot{m}_{f}$$
 = (0.18 gm/sec)/(0.0060 kg/sec) = 30 gm/kg

(2-9)

(a)
Eq. (2-9)

$$V_d = N_c(\pi/4)B^2S = (8 \text{ cyl})(\pi/4)(5.375 \text{ in.})^2(8.0 \text{ in.}) = 1452 \text{ in.}^3$$

(b) Eq. (2-15)
$$A_{p} = (\pi/4)B^{2}N_{c} = (\pi/4)(5.375 \text{ in.})^{2}(8 \text{ cyl}) = 181.5 \text{ in.}^{2} = 1.260 \text{ ft}^{2}$$
Eq. (2-2)
$$\overline{U}_{p} = 2SN = (2 \text{ strokes/rev})(8/12 \text{ ft/stroke})(1000/60 \text{ rev/sec}) = 22.2 \text{ ft/sec}$$
Eq. (2-45)
$$\overline{W}_{b} = (bmep)A_{p}\overline{U}_{p}/4$$
(152 hp)(550 ft-lbf/sec/hp) = (bmep)(1.260 ft^{2})(22.2 ft/sec)/4
$$bmep = 11,955 \text{ lbf/ft}^{2} = 83.0 \text{ psia}$$
or using Eq. (2-90)
$$bmep = [(396,000)(152)(2)]/[(1452)(1000)] = 83.0 \text{ psia}$$

(c) Eq. (2-41)
$$\tau = (\text{bmep}) V_d / 4\pi = (11,955 \text{ lbf/ft}^2) [1452/(12)^3] \text{ft}^3 / (4\pi) = \frac{799 \text{ lbf-ft}}{1452}$$
 or using Eq. (2-77)
$$\tau = (5252)(152)/1000 = 799 \text{ lbf-ft}$$

(d)
Eq. (2-47)

$$\mathring{W}_1 = \mathring{W}_b/\eta_m = (152 \text{ hp})/0.60 = 253 \text{ hp}$$

(e)
Eq. (2-49)

$$\mathring{W}_t = \mathring{W}_t - \mathring{W}_b = (253 \text{ hp}) - (152 \text{ hp}) = \underline{101 \text{ hp}}$$

(2-10)

- (a) Eq. (2-71) $\dot{m}_a = \rho_a V_d \eta_a N/n = (1.181)(0.001500)(0.92)(3000/60)/(2) = 0.0407 \text{ kg/sec}$
- (b)
 rate of fuel into engine using Eq. (2-55) $\dot{m}_t = \dot{m}_s/(AF) = (0.0407 \text{ kg/sec})/21 = 0.00194 \text{ kg/sec} = 6.985 \text{ kg/hr}$ Eq. (2-60)
 bsfc = $\dot{m}_s/W_b = (6.985 \text{ kg/hr})/(48 \text{ kW}) = 0.1455 \text{ kg/kW-hr} = 145.5 \text{ gm/kW-hr}$
- (c) mass flow of exhaust equals air plus fuel $\dot{m}_{rr} = [(0.0407)(22/21) \text{ kg/sec}](3600 \text{ sec/hr}) = 153.5 \text{ kg/hr}$
- (d) Eq. (2-52) OPD = W_b/V_d = (48 kW)/(1.5 L) = 32 kW/L

(2-11)

- (a) Eq. (2-8) for one cylinder $V_d = (5 \text{ L})/6 = 0.8333 \text{ L} = 833.3 \text{ cm}^3 = (\pi/4) \text{B}^2 \text{S} = (\pi/4)(0.92) \text{B}^3$ B = 10.49 cm S = 0.92 B = (0.92)(10.49 cm) = 9.65 cm
- (b) Eq. (2-2) $\overline{U}_p = 2SN = (2 \text{ strokes/rev})(0.0965 \text{ m/stroke})(2400/60 \text{ rev/sec}) = 7.72 \text{ m/sec}$
- (c) Eq. (2-12) $r_c = (V_d + V_c)/V_c = 10.2 = (833.3 + V_c)/V_c$ $V_c = 90.6 \text{ cm}^3$
- (d) Eq. (2-71) $\dot{m}_a = \rho_a V_d \eta_v N/n = (1.181)(0.005)(0.91)(2400/60)/(2) = 0.107 \text{ kg/sec}$

(2-12)

- (a) (500 miles)/(18 gal) = 27.78 mpg
- (b) (3.785 L/gal)/[(27.78 miles/gal)(1.609 km/mile)]= 0.0847 L/km = 8.47 L/100 km
- (c) rate of fuel use during trip $\hat{m}_{\ell} = [(18gal)(3.785L/gal)(0.692kg/L)]/[(12.5hr)(3600 sec/hr)]$ = 0.001048 kg/sec

mass of CO (0.001048 kg/sec) [(28 gm/kg)] (3600 sec/hr) (12.5 hr) / (1000 gm/kg) = 1.32 kg

(2-13)

- (a) displacement volume of one cylinder $V_d = (0.0056 \text{ m}^3)/(10 \text{ cylinders}) = 0.00056 \text{ m}^3/\text{cylinder}$ eq (2-8) $V_d = (\pi/4)B^2S = (0.00056 \text{ m}^3) = (\pi/4)B^2(1.12 \text{ B})$ B = 0.0860 m S 1.12 B = (1.12)(0.0860 m) = 0.0963 m $\frac{\text{eq}}{\text{U}_p} = 2SN = (2s\text{trokes/rev})(0.0963\text{m/stroke})(3600/60\text{rev/sec})$ = 11.56 m/sec
- (b) eq (2-76) $\tau = [(159.2)(162)]/(3600/60) = 429.8 \text{ N-m}$
- (c) eq (2-87)bmep = [(6.28)(2)(429.8)]/(5.6) = 964 kPa

(2-14)

- (a) displacement volume of one cylinder $V_d = (4800 \text{ cm}^3)/(8) = 600 \text{ cm}^3/\text{cylinder}$ Eq.(2-8) $V_d = (\pi/4)B^2S = 600 \text{ cm}^3 = (\pi/4)(1.06 \text{ S})^2S$ S = 8.79 cm = 0.0879 m
- (b) Eq. (2-2) $\overline{U}_p = 2SN = (2 \text{ strokes/rev})(0.0879 \text{ m/stroke})(2000/60 \text{ rev/sec})$ = 5.86 m/sec
- (c) each spark plug fires once each cycle
 (2000/2 cycles/min)(60 min/hr)(24 hr/day)(5 days)
 = 7.20 x 10⁶ cycles
- (d) Eq. (2-71) $\hat{m}_{a} = \eta_{v} \rho_{a} V_{d} N/n$ =(0.92)(1,181kg/m³)(0.0048m³/cycle)(2000/60rev/sec)/(2rev/cycle) = 0.0870 kg/sec
 - (e) Eq. (2-55) $\dot{m}_f = \dot{m}_a/AF = (0.0870 \text{ kg/sec})/(14.6) = 0.00595 \text{ kg/sec}$

(2-15)

(a)
Eq. (2-8) with B = S

$$V_d = 6.28 \text{ cm}^3 = (\pi/4)B^2S = (\pi/4)B^3$$

B = 2.00 cm = S

Eq. (2-2) $\overline{U}_p = 2SN = (2 \text{ strokes/rev})(0.0200 \text{ m/stroke})(8000/60 \text{ rev/sec}) = 5.33 \text{ m/sec}$

- (c) Eq. (2-56) $\dot{\mathbf{m}}_{t} = (FA)\dot{\mathbf{m}}_{a} = (0.067)(0.00084 \text{ kg/sec}) = 5.63 \times 10^{-5} \text{ kg/sec}$
- (d) $m_t = (5.63 \times 10^{-5} \text{ kg/sec})/[8000/60 \text{ rev/sec})(1 \text{ cycle/rev})] = 4.22 \times 10^{-7} \text{ kg/cycle}$

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(2-16)
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(1)

Eq. (2-53)

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(a)
       brake power using Eq. (2-43)
       \ddot{W}_{h} = 2\pi N\tau = (2\pi \text{ radians/rev})(800/60 \text{ rev/sec})(76 \text{ N-m})/(1000 \text{ W/kW}) = 6.365 \text{ kW}
       or using Eq. (2-80)
       \dot{W}_h = (800/60)(76)/159.2 = 6.365 \text{ kW}
       mass flow rate of fuel
       \dot{m}_r = (0.113/4 \text{ kg/min})(1000 \text{ gm/kg})(60 \text{ min/hr}) = 1695 \text{ gm/hr}
       Eq. (2-60)
       bsfc = m/W_h = (1695 gm/hr)/(6.365 kW) = 266.3 gm/kW-hr
 (b)
       displacement volume using Eq. (2-9)
      V_d = N_c(\pi/4)B^2S = (1 \text{ cyl})(\pi/4)(12.9 \text{ cm})^2(18.0 \text{ cm})
               = 2353 \text{ cm}^3 = 2.353 \text{ L} = 0.002353 \text{ m}^3
      Eq. (2-41)
      bmep = 4\pi\tau/V_d = (4\pi)(76 \text{ N-m})/(0.002353 \text{ m}^3) = 405,700 \text{ N/m}^2 = 405,7 \text{ kPa}
     or using Eq. (2-87)
      bmep = (6.28)(2)(76)/(2.353) = 405.7 \text{ kPa}
      or using Eq. (2-88)
      bmep = (1000)(6.365)(2)/[(2.353)(800/60)] = 405.7 \text{ kPa}
(c)
      from above
                      \dot{W}_{h} = 6.365 \text{ kW}
(d)
     piston face area using Eq. (2-15)
     A_n = (\pi/4)B^2 = (\pi/4)(12.9 \text{ cm})^2 = 130.7 \text{ cm}^2
     Eq. (2-51)
     SP = W_b/A_p = (6.365 \text{ kW})/(130.7 \text{ cm}^2) = 0.0487 \text{ kW/cm}^2
(e)
                              OPD = W_a/V_a = (6.365 kW)/(2.353 L) = 2.71 kW/L
     Eq. (2-52)
```

 $SV = V_a/W_b = (2.353 \text{ L})/(6.365 \text{ kW}) = 0.370 \text{ L/kW}$

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(2-17)
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- (a) $\mathring{Q} = \mathring{m}c_p\Delta T$ [(72 hp)(2545 BTU/hr/hp)(0.93)]/(60 min/hr) = (30 gal/min)(62.4 lbm/ft³)(0.1337 ft³/gal)(1 BTU/lbm-°R) ΔT $\Delta T = 11^{\circ} F$ $T_{exit} = 46^{\circ} + 11^{\circ} = 57^{\circ} F$
- (b) Eq. (2-43) $\dot{W}_b = 2\pi N \tau = (72 \text{ hp})(550 \text{ ft-lbf/sec/hp})(60 \text{ sec/min}) = (2\pi \text{ radians/rev})(4050 \text{ rev/min})\tau$ $\tau = 93.4 \text{ lbf-ft}$

or using Eq. (2-77) $\tau = (5252)(72)/(4050) = 93.4 \text{ lbf-ft}$

(c) brake power $\dot{W}_b = (72 \text{ hp})(550 \text{ ft-lbf/sec/hp})(60 \text{ sec/min}) = 2.376 \text{ x } 10^6 \text{ ft-lbf/min}$

displacement $V_d = (302 \text{ in.}^3)/(12 \text{ in./ft})^3 = 0.1748 \text{ ft}^3$

Eq. (2-86) bmep = nW_b/V_dN = (2 rev/cycle)(2.376 x 10⁶ ft-lbf/min)/(0.1748 ft³)(4050 rev/min) = 6712.4 lbf/ft² = 46.6 psia

or using Eq. (2-90)bmep = [(396,000)(72)(2)]/[(302)(4050)] = 46.6 psia

(2-18)

(a) power out of generator $\dot{W}_{*} = (220 \text{ volts})(54.2 \text{ amps}) = 11,924 \text{ W} = 11.924 \text{ kW}$

brake power from engine using Eq. (2-50) $\dot{W}_b = \dot{W}/\eta_{\rm gen} = (11.924 \text{ kW})/0.87 = 13.7 \text{ kW} = 18.4 \text{ hp}$

(b) Eq. (2-43) $W_b = 2\pi N\tau = 13.7 \text{ kW} = (2\pi \text{ radians/rev})(1200/60 \text{ rev/sec})\tau$ $\tau = 0.109 \text{ kN-m} = 109 \text{ N-m}$

or using Eq. (2-76) $\tau = (159.2)(13.7)/(1200/60) = 109 \text{ N-m}$

(c) Eq. (2-40) $\tau = (\text{bmep})V_d/2\pi = 109 \text{ N-m} = (\text{bmep})(0.0031 \text{ m}^3/\text{rev})/(2\pi \text{ radians/rev})$ $\text{bmep} = 221,000 \text{ N/m}^2 = 221 \text{ kPa}$

or using Eq. (2-87)bmep = (6.28)(1)(109)/(3.1) = 221 kPa (2-19)

(a)

Eq. (2-55)

$$\dot{m}_a = \dot{m}_t (AF) = (0.198 \text{ kg/sec})(1.7) = 0.3366 \text{ kg/sec}$$

Eq. (2-71)

 $\eta_v = n \dot{m}_a / \rho_a V_d N = (2)(0.3366)/(1.181)(0.006)(6000/60) = 0.950 = 95.0\%$

- (b) $\frac{\dot{m}}{m} = 0.3366 \text{ kg/sec}$ from above
- (c) Eq. (2-64) theat in for engine per time $\hat{Q}_{in} = \hat{m}_i Q_{BV} \eta_c = (0.198 \text{ kg/sec})(10,920 \text{ kJ/kg})(0.99) = 2140.5 \text{ kJ/sec}$ heat in for engine per cycle $Q_{in} = (2140.5 \text{ kJ/sec})(2 \text{ rev/cycle})/(6000/60 \text{ rev/sec}) = 42.81 \text{ kJ/cycle}$ heat in per cycle per cylinder $Q_{in} = (42.81 \text{ kJ/cycle})/(8 \text{ cylinder}) = 5.35 \text{ kJ/cyl-cycle}$
- (d) $\dot{Q}_{unburned} = \dot{m}_i Q_{HV} (1 \eta_c) = (0.198 \text{ kg/sec})(10,920 \text{ kJ/kg})(1 0.99) = 21.6 \text{ kW}$

(2-20)

assuming four-stroke cycle

- (a) Eq. (2-71) $\hat{m}_a = \eta_v \rho_a V_d N/n$ = (0.51) (1.181kg/m³) (0.0046m³/cycle) (1750/60rev/sec)/(2rev/cycle) = 0.0404 kg/sec
 - (b) Eq. (2-55) $\tilde{m}_e = \tilde{m}_a/AF = (0.0404 \text{ kg/sec})/(14.5) = 0.00278 \text{ kg/sec})$
 - (c) Eq. (2-60) bsfc= $\mathring{M}_{t}/\mathring{\mathring{W}}_{b}$ =[(0.00278kg/sec)(1000gm/kg)(3600sec/hr)]/(32.4kW) = 309 gm/kW-hr
 - (d) with same indicated thermal efficiency and same combustion efficiency, fuel flow needed will be proportional to mechanical efficiency, fuel flow rate needed for V4: m_e = (0.00278 kg/sec)[(75/87)] = 0.00240 kg/sec

Eq. (2-55) gives air flow needed $\mathring{\mathbf{m}}_{a} = \mathring{\mathbf{m}}_{f}(AF) = (0.00240 \text{ kg/sec})(18.2) = 0.0437 \text{ kg/sec}$

use Eq.(2-71) to find needed engine speed $\hat{m}_a = \eta_v \rho_a V_d N/n = (0.0437 kg/sec)$ = (0.86) (1.181kg/m³) (0.0023m³/cycle) (N/60rev/sec)/(2rev/cycle) N = 2245 RPM

(e) Eq.(2-60) bsfc= $\mathring{\mathbb{M}}_{f}/\mathring{\mathbb{W}}_{b}$ =[(0.00240kg/sec)(1000gm/kg)(3600sec/hr)]/(32.4kW) = 267 gm/kW-hr

(2-21)

(a) $V_1 = (70 \text{ MPH})/(2.237 \text{ MPH/m/sec}) = 31.29 \text{ m/sec}$ $V_2 = (20)/(2.237) = 8.94 \text{ m/sec}$

 $\Delta KE = (m/2g_c)[V_1^2 - V_2^2]$ = (1900 kg)/[(2)(1kg-m/N-sec^2)][(31.29m/sec)^2-(8.94)^2]=854,180N-m
= 854.18 kJ

51% of this is recovered in battery E = (854.18 kJ)(0.51) = 436 kJ

(b) 24% of chemical energy recovered e = (26950 kJ/kg)(0.24) = 6468 kJ/kg

mass of fuel saved m = (436 kJ)/(6468 kJ/kg) = 0.067 kg

CHAPTER 3

```
(3-1)
   (a)(b) using Fig. 3-2
         T_1 = 60^{\circ} C = 333 \text{ K} given
         P_1 = 98 \text{ kPa}
                                         given
         Eqs. (3-4) and (3-5)
         T_2 = T_1(r_c)^{k-1} = (333 \text{ K})(9.5)^{0.35} = 732 \text{ K} = 459^{\circ} \text{ C}
         P_z = P_1(r_c)^k = (98 \text{ kPa})(9.5)^{1.35} = 2047 \text{ kPa}
         Eq. (3-11)
         Q_{HV}\eta_e = (AF + 1)c_v(T_3 - T_2)
         (43,000 \text{ kJ/kg})(0.96) = (15.5 + 1)(0.821 \text{ kJ/kg-K})(T_1 - 732 \text{ K})
                  T_3 = 3779 \text{ K} = 3506^{\circ} \text{ C}
        at constant volume
        P_3 = P_2(T_1/T_2) = (2047 \text{ kPa})(3779/732) = 10.568 \text{ kPa}
        Eqs. (3-16) and (3-17)
        T_4 = T_3(1/r_c)^{k-1} = (3779 \text{ K})(1/9.5)^{0.35} = 1719 \text{ K} = 1446^{\circ} \text{ C}
        P_4 = P_3(1/r_c)^k = (10,568 \text{ kPa})(1/9.5)^{1.35} = 506 \text{ kPa}
  (c)
        Eq. (3-18)
        w_{3.4} = R(T_4 - T_3)/(1 - k) = (0.287 \text{ kJ/kg-K})(1719 - 3779)\text{K/}(1 - 1.35) = 1689 \text{ kJ/kg}
  (d)
        Eq. (3-12)
        q_{in} = c_x(T_3 - T_2) = (0.821 \text{ kJ/kg-K})(3779 - 732)\text{K} = 2502 \text{ kJ/kg}
  (e)
        Eq. (3-7)
        w_{1.2} = R(T_2 - T_1)/(1 - k) = (0.287 \text{ kJ/kg-K})(732 - 333)\text{K/}(1 - 1.35) = -327 \text{ kJ/kg}
        W_{net} = W_{1-2} + W_{3-4} = (-327 \text{ kJ/kg}) + (+1689 \text{ kJ/kg}) = +1362 \text{ kJ/kg}
  (f)
        \eta_t = w_{\text{net}}/q_{\text{in}} = 1362/2502 = 0.545 = 54.5\%
        or using Eqs. (3-29) or (3-31)
        \eta_1 = 1 - (T_1/T_2) = 1 - (333/732) = 0.545
        \eta_t = 1 - (1/r_c)^{k-1} = 1 - (1/9.5)^{0.35} = 0.545 = 54.5\%
```

(3-2)

(a) using Fig. 3-2

for 1 cylinder $V_a = (3 L)/6 = 0.5 L = 0.0005 m^3$

Eq. (2-12)

$$r_c = 9.5 = (V_d + V_c)/V_c = (0.0005 + V_c)/V_c$$
 $V_c = 0.0000588 \text{ m}^3$
 $V_1 = V_{BDC} = V_d + V_c = 0.0005 + 0.0000588 = 0.0005588 \text{ m}^3$

mass in cylinder at point 1 $m = PV/RT = (98 \text{ kPa})(0.0005588 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(333 \text{ K}) = 0.000573 \text{ kg}$

work per cylinder per cycle $W = mw_{net} = (0.000573 \text{ kg})(1362 \text{ kJ/kg}) = 0.780 \text{ kJ}$

Eq. (2-42) $\hat{W}_i = WN/n$ = [(0.780kJ/cycle)(2400/60rev/sec)/(2rev/cycle)](6cyl)=93.6kW

Eq. (2-47)
$$\dot{W}_b = \eta_m \dot{W}_1 = (0.84)(93.6 \text{ kW}) = 78.6 \text{ kW}$$

- (b) Eq. (2-43) $\dot{W}_b = 2\pi N\tau = 78.6 \text{ kJ/sec} = (2\pi \text{ radians/rev})(2400/60 \text{ rev/sec})\tau$ $\tau = 0.313 \text{ kN-m} = 313 \text{ N-m}$
- (c) Eq. (2-41) $\tau = (bmep)V_d/4\pi = 0.313 \text{ kN-m} = bmep(0.003 \text{ m}^3)/4\pi$ bmep = 1311 kPa
- (d) Eq. (2-49) $\dot{W}_f = \dot{W}_1 - \dot{W}_b = (93.6 \text{ kW}) - (78.6 \text{ kW}) = 15.0 \text{ kW}$
- (e) for 1 cylinder from (a) above $m_m = 0.000573 \text{ kg} = m_a + m_f = m_a(1 + \text{FA}) = m_a[1 + (1/15.5)]$ $m_a = 0.000538 \text{ kg}$ $m_f = 0.000035 \text{ kg}$

$$\dot{m}_f = (0.000035 \text{ kg/cycle-cyl})(6 \text{ cyl})(2400/60 \text{ rev/sec})/(2 \text{ rev/cycle})$$

= 0.0042 kg/sec = 4.2 gm/sec = 15,120 gm/hr

Eq. (2-60) bsfc =
$$m/W_b$$
 = (15,120 gm/hr)/78.6 kW) = 192.4 gm/kW-hr

- (f) Eq. (2-70) $\eta_{\rm v} = {\rm m_s}/{\rho_{\rm a}}{\rm V_d} = [(0.000538 \text{ kg})/(1.181 \text{ kg/m}^3)(0.0005 \text{ m}^3)](100) = 91.1\%$
- (g) Eq. (2-52) OPD = W_b/V_d = (78.6 kW)/(3 L) = 26.2 kW/L

(3-3)

(a) using Fig. 3-6

Eq. (3-37)

$$T_7 = T_{ex} = T_4(P_{ex}/P_4)^{(k-1)/k}$$

 $= (1719 \text{ K})(100/506)^{(1.35-1)/1.35} = 1129 \text{ K} = 856^{\circ} \text{ C}$

- (b) Eq. (3-46) $x_r = (1/r_c)(T_d/T_{ex})(P_{ex}/P_d) = (1/9.5)(1719/1129)(100/506) = 0.032 = 3.2\%$
- (c) Eq. (3-50) $(T_m)_1 = x_r T_{ex} + (1 - x_r) T_a$ 333 K = (0.032)(1129) + (1 - 0.032) T_a $T_a = 307$ K = 34° C

(3-4)

using Fig. 3-4
expansion cooling of exhaust residual when intake valve opens

$$T_{ex} = (1129 \text{ K})(75/100)^{(1.35-1)/1.35} = 1048 \text{ K}$$

Eq. (3-50)

$$T_1 = x_r T_{ex} + (1 - x_r) T_a$$

 $= (0.032)(1048 \text{ K}) + (1 - 0.032)(307 \text{ K}) = 331 \text{ K} = 58^{\circ} \text{ C}$

(b)
Eq. (3-4)

$$T_2 = T_1(r_c)^{k-1} = (331 \text{ K})(9.5)^{0.35} = 728 \text{ K} = 455^{\circ} \text{ C}$$

(3-5)

```
(a)(b)
       using Fig. 3-2
       T_r = 100^{\circ} F = 560^{\circ} R given
       P_1 = 14.7 \text{ psia}
                                          given
       Eqs. (3-4) and (3-5)
      T_2 = T_1(r_c)^{k-1} = (560^{\circ} R)(10)^{1.4-1} = 1407^{\circ} R = 947^{\circ} F
       P_2 = P_1(r_a)^k = (14.7 \text{ psia})(10)^{14} = 369 \text{ psia}
       Eq. (3-12)
      q_{in} = c_r(T_3 - T_2) = 800 \text{ BTU/lbm} = (0.216 \text{ BTU/lbm-}^{\circ}\text{R})(T_3 - 1407^{\circ} \text{ R})
                T_3 = 5110^{\circ} R = 4650^{\circ} F
      at constant volume
      P_3 = P_2(T_3/T_2) = (369 \text{ psia})(5110/1407) = 1340 \text{ psia}
      Eqs. (3-16) and (3-17)
      T_4 = T_3(1/r_c)^{k-1} = (5110^{\circ} R)(1/10)^{1.3-1} = 2561^{\circ} R = 2101^{\circ} F
      P_4 = P_3(1/r_c)^k = (1340 \text{ psia})(1/10)^{13} = 67.2 \text{ psia}
(c)
      Eq. (3-7)
      w_{1-2} = R(T_2 - T_1)/(1 - k)
            = [(0.069 \text{ BTU/lbm-}^{\circ}\text{R})(1407 - 560)^{\circ}\text{R}]/(1 - 1.4) = -146.1 \text{ BTU/lbm}
      Eq. (3-18)
      w_{3-4} = R(T_4 - T_3)/(1 - k)
                = [(0.069 \text{ BTU/lbm-}^{\circ}\text{R})(2561 - 5110)^{\circ}\text{R}]/(1 - 1.3) = +586.3 \text{ BTU/lbm}
     \eta_1 = w_{ne}/q_{in} = [(+586.3) + (-146.1)]/(800) = 0.550 = 55.0\%
     Eq. (3-31)
     \eta_1 = 0.550 = 1 - (1/r_c)^{k-1} = 1 - (1/10)^{k-1}
               k = 1.347
```

```
(3-6)
   (a)(b)
          using Fig. 3-8
         T_1 = 65^{\circ} C = 338 K
                                         given
         P_1 = 130 \text{ kPa}
                                          given
         Eqs. (3-52) and (3-53)
         T_2 = T_1(r_c)^{k\cdot 1} = (338 \text{ K})(19)^{0.35} = 947 \text{ K} = 674^{\circ} \text{ C}
         P_2 = P_1(r_c)^k = (130 \text{ kPa})(19)^{1.35} = 6922 \text{ kPa}
         use Eq. (2-57) for actual air-fuel ratio
         AF = (AF)_{\text{stoich}}/\phi = (14.5)/(0.8) = 18.125
         Eq. (3-58)
         Q_{HV}\eta_c = (AF + 1)c_p(T_3 - T_2)
         (42,500 \text{ kJ/kg})(0.98) = (18.125 + 1)(1.108 \text{ kJ/kg-K})(T_3 - 947)\text{K}
                  T_3 = 2913 \text{ K} = 2640^{\circ} \text{ C}
        P_3 = P_2 = 6922 \text{ kPa}
        v_4 = v_1 = RT_1/P_1 = (0.287)(338)/(130) = 0.7462 \text{ m}^3/\text{kg}
        v_3 = RT_3/P_3 = (0.287)(2913)/(6922) = 0.1208 \text{ m}^3/\text{kg}
        Eqs. (3-64) and (3-65)
        T_4 = T_3(v_3/v_4)^{k-1} = (2913 \text{ K})(0.1208/0.7462)^{0.35} = 1540 \text{ K} = 1267^{\circ} \text{ C}
        P_4 = P_3(v_3/v_4)^k = (6922 \text{ kPa})(0.1208/0.7462)^{1.35} = 592 \text{ kPa}
 (c)
       Eq. (3-62)
       \beta = T_3/T_2 = 2913/947 = 3.08
 (d)
       Eq. (3-73)
       (\eta_{i})_{\text{DIESEL}} = 1 - (1/r_{i})^{k-1} [(\beta^{k} - 1)/\{k(\beta - 1)\}]
       \eta_t = 1 - (1/19)^{0.35} [\{(3.08)^{1.35} - 1\}/\{(1.35)(3.08 - 1)\}] = 0.547 = 54.7\%
 (e)
       Eq. (3-59)
       q_{in} = c_{in}(T_3 - T_1) = (1.108 \text{ kJ/kg-K})(2913 - 947)\text{K} = 2178 \text{ kJ/kg}
       w_{net} = q_{in}\eta_t = (2178 \text{ kJ/kg})(0.547) = 1191 \text{ kJ/kg}
       q_{ex} = q_{out} = q_{in} - w_{net} = 2178 - 1191 = 987 \text{ kJ/kg}
```

(3-7) using Fig.3-11

$$T_1 = 50^{\circ} \text{ C} = 323 \text{ K}$$
 given
 $P_1 = 98 \text{ kPa}$ given
Eq. (3-52) and (3-53)
 $T_2 = T_1(r_c)^{k\cdot 1} = (323 \text{ K})(18)^{0.35} = 888 \text{ K} = 615^{\circ} \text{ C}$
 $P_2 = P_1(r_c)^k = (98 \text{ kPa})(18)^{1.35} = 4851 \text{ kPa}$
 $P_3 = P_{\text{max}} = 9000 \text{ kPa} = P_x$

(a) highest possible thermal efficiency will be when as much of combustion as possible is done at constant volume, i.e., as close to Otto cycle as possible

at constant volume $T_x = T_2(P_3/P_2) = (888 \text{ K})(9000/4851) = 1647 \text{ K}$

$$(AF) = 1/(FA) = 1/0.054 = 18.52$$

total heat in is found by combining Eqs. (3-76), (3-81), and (3-86) $(Q_{in})_{total} = Q_{2-x} + Q_{x-3} = m_f Q_{HV} \eta_c = (m_a + m_f) c_v (T_x - T_2) + (m_a + m_f) c_p (T_3 - T_x)$ let $\eta_c = 1$ and divide by m_f $Q_{HV} = (AF + 1)c_v (T_x - T_2) + (AF + 1)c_v (T_3 - T_x)$

 $42,500 \text{ kJ/kg} = 19.52(0.821 \text{ kJ/kg-K})(1647 - 888)\text{K} + (19.52)(1.108 \text{ kJ/kg-K})(T_3 - 1647)\text{K}$ $T_3 = 3050 \text{ K}$

pressure ratio using Eq. (3-79) $\alpha = P_x/P_2 = 9000/4851 = 1.855$ cutoff ratio using Eq. (3-85) $\beta = T_3/\Gamma_x = 3050/1647 = 1.852$ thermal efficiency using Eq. (3-89) $(\eta_r)_{DUAL} = 1 - (1/r_r)^{k-1} [\{\alpha \beta^k - 1\}/\{k\alpha(\beta - 1) + \alpha - 1\}]$ $= 1 - (1/18)^{0.35} [\{1.855(1.852)^{1.35} - 1\}/\{(1.35)(1.855)(1.852 - 1) + 1.855 - 1\}] = 0.603 = 60.3\%$

- (b) $T_{peak} = T_3 = 3050 \text{ K} = 2777^{\circ} \text{ C}$ from above
- (c) minimum thermal efficiency is when combustion is at constant pressure, i.e., operate as a Diesel cycle Eq. (3-58)

$$Q_{HV}\eta_c = (AF+1)c_p(T_3-T_2) = (42,500 \text{ kJ/kg})(1) = (18.52+1)(1.108 \text{ kJ/kg-K})(T_3-888 \text{ K})$$

 $T_3 = 2853 \text{ K}$

cutoff ratio using Eq. (3-62) $\beta = T_3/T_2 = 2853/888 = 3.213$ thermal efficiency using Eq. (3-73) $(\eta_r)_{\text{DIESEL}} = 1 \cdot (1/r_c)^{k-1} [(\beta^k - 1)/\{k(\beta - 1)\}]$ $= 1 \cdot (1/18)^{0.35} [\{(3.213)^{1.35} - 1\}/\{1.35(3.213 - 1)\}] = 0.533 = 53.3\%$

(d) $T_{peak} = T_3 = 2853 \text{ K} = 2580^{\circ} \text{ C}$ from above

```
(3-8)
   (a) (b) using Fig. 3-11
         T_1 = 60^{\circ} C = 333 K
                                         given
         P_1 = 101 \text{ kPa}
                                         given
         Eqs. (3-52) and (3-53)
        T_1 = T_1(r_c)^{k-1} = (333 \text{ K})(14)^{0.35} = 839 \text{ K} = 566^{\circ} \text{ C}
        P_2 = P_1(r_c)^k = (101 \text{ kPa})(14)^{1.35} = 3561 \text{ kPa}
        Eq. (3-11) with half of heat in at constant volume
        Q_{HV}\eta_{c} = (AF + 1)c_{v}(T_{x} - T_{z})
        \frac{1}{2}(42,500 \text{ kJ/kg})(1) = (20 + 1)(0.821 \text{ kJ/kg-K})(T_2 - 839 \text{ K})
                 T_{.} = 2072 \text{ K} = 1799^{\circ} \text{ C}
        Eq. (3-58) with half of heat in at constant pressure
        Q_{HV}\eta_{c} = (AF + 1)c_{D}(T_{3} - T_{x})
        \frac{1}{2}(42,500 \text{ kJ/kg})(1) = (20 + 1)(1.108 \text{ kJ/kg-K})(T_3 - 2072 \text{ K})
                 T_1 = 2985 \text{ K} = 2712^{\circ} \text{ C}
       Eq. (3-78)
       P_x = P_2(T_1/T_2) = (3561 \text{ kPa})(2072/839) = 8794 \text{ kPa} = P_3
       v_4 = v_1 = RT_1/P_1 = (0.287)(333)/(101) = 0.9462 \text{ m}^3/\text{kg}
       v_3 = RT_3/P_3 = (0.287)(2985)/(8794) = 0.0974 \text{ m}^3/\text{kg}
       Eqs. (3-64) and (3-65)
       T_4 = T_3(v_1/v_4)^{k-1} = (2985 \text{ K})(0.0974/0.9462)^{0.35} = 1347 \text{ K} = 1074^{\circ} \text{ C}
       P_4 = P_3(v_3/v_4)^k = (8794 \text{ kPa})(0.0974/0.9462)^{1.35} = 408 \text{ kPa}
 (c) Eq. (3-85)
       \beta = T_r T_r = 2985/2072 = 1.441
(d) Eq. (3-79)
       \alpha = P_y/P_z = 8794/3561 = 2.470
(e) Eq. (3-89)
```

- (c) Eq. (3-89) $(\eta_i)_{DUAL} = 1 - (1/r_c)^{k-1} [\{\alpha \beta^k - 1\}/\{k\alpha(\beta - 1) + \alpha - 1\}]$ $\eta_i = 1 - (1/14)^{0.35} \{[(2.470)(1.441)^{1.35} - 1]/[(1.35)(2.470)(0.441) + 2.470 - 1]\} = 0.589 = 58.9\%$
- (f) Eq. (3-87) $q_{in} = c_r(T_x - T_2) + c_p(T_3 - T_x)$ = (0.821 kJ/kg-K)(2072 - 839)K + ((1.108 kJ/kg-K)(2985 - 2072)K = 2024 kJ/kg
- (g) $w_{net} = \eta_t q_{in} = (0.589)(2024 \text{ kJ/kg}) = 1192 \text{ kJ/kg}$

(3-9)

using Fig.3-11

Eq. (2-43) $\dot{\mathbf{W}} = 2\pi \mathbf{N}\tau = 57 \text{ kJ/sec} = (2\pi \text{ radians/rev})(2000/60 \text{ rev/sec})\tau$ $\tau = 0.272 \text{ kN-m} = 272 \text{ N-m}$

(b) for 1 cylinder $V_A = (0.0033 \text{ m}^3)/6 = 0.00055 \text{ m}^3$

Eq. (2-12)
$$r_c = (V_d + V_c)/V_c = 14 = (0.00055 + V_c)/V_c$$

 $V_c = 0.000042 \text{ m}^3$

$$V_1 = V_d + V_c = (0.00055 \text{ m}^3) + (0.000042 \text{ m}^3) = 0.000592 \text{ m}^3$$

mass in 1 cylinder $m_1 = P_1 V_1 / RT_1 = (101)(0.000592)/(0.287)(333) = 0.000626 \text{ kg}$

using q_{in} and η_t values from Problem 3-8 $Q_{in} = mq_{in} = (0.000626 \text{ kg})(2024 \text{ kJ/kg})(6 \text{ cyl}) = 7.602 \text{ kJ/cycle}$

$$(W_i)_{net} = \eta_i Q_{in} = (0.589)(7.602 \text{ kJ/cycle}) = 4.48 \text{ kJ/cycle}$$

Eq. (2-42)

 $\hat{W}_1 = WN/n = (4.48 \text{ kJ/cycle})(2000/60 \text{ rev/sec})/(2 \text{ rev/cycle}) = 74.7 \text{ kW}$

Eq. (2-47)
$$\eta_m = \mathring{W}_b / \mathring{W}_1 = 57/74.7 = 0.763 = 76.3\%$$

(c) Eq. (2-41) $\tau = (bmep)V_0/4\pi = 272 \text{ N-m} = bmep(0.0033 \text{ m}^3)/4\pi$

bmep = 1036 kPa

with AF = 20, mass of fuel will be (1/21) of total mass $m_t = (0.000626 \text{ kg/cyl-cycle})(1/21)(6 \text{ cyl}) = 0.00018 \text{ kg/cycle}$

$$\dot{m}_{\rm f}$$
 = (0.00018 kg/cycle) (2000/60 rev/sec)/(2 rev/cycle)
= 0.003 kg/sec = 10.8 kg/hr = 10,800 gm/hr

Eq. (2-60)
bsfc =
$$\dot{m}/\dot{W}_h$$
 = (10,800 gm/hr)/(57 kW) = 189 gm/kW-hr

(3-10)

(c)

- (a) using Eq. (3-37) and Fig. 3-6 $T_{ex} = T_7 = T_3 (P_7/P_3)^{(k-1)/k} = (2800 \text{ K})(100/9000)^{(1.35-1)/1.35}$ $= 872 \text{ K} = 599^{\circ} \text{ C}$
- (b) Eq. (3-1h) $T_4 = T_3(P_4/P_3)^{(k-1)/k} = (2800 \text{ K})(460/9000)^{(1.35-1)/1.35} = 1295 \text{ K}$ Eq. (3-46) $x_r = (1/r_c)(T_4/\Gamma_{ex})(P_{ex}/P_4) = (1/9)(1295/872)(100/460) = 0.036 = 3.6\%$
- velocity will be sonic choked flow

 Eq. (3-1j)

 Vel = c = [kRT]^{1/2} = [(1.35)(287 J/kg-K)(1295 K)]^{1/2} = 708 m/sec
- (d) as velocity is dissipated kinetic energy will be changed to an enthalpy increase

$$V^{2}/2g_{c} = \Delta h = c_{p}\Delta T$$

(708 m/sec)²/[(2)(1 kg-m/N-sec²)] = (1.108 kJ/kg-K) ΔT

$$\Delta T = 226^{\circ} \text{ K}$$

$$T_{max} = T_7 + \Delta T = 872 + 226 = 1098 \text{ K} = 825^{\circ} \text{ C}$$

```
(3-11)
```

 $W_{ret} = (-301) + (+1230) + (+24.6) = 953.6 \text{ kJ/kg}$

 $\eta_1 = w_{net}/q_{in} = 953.6/1800 = 0.530 = 53.0\%$

```
(3-12)
   (a)(b)
          using Fig. 3-15
          T_7 = T_2 = 70^{\circ} C = 343 \text{ K} given
          P_7 = P_8 = 140 \text{ kPa}
                                                   given
         T_2 = T_7(r_c)^{k-1} = (343 \text{ K})(8)^{0.35} = 710 \text{ K} = 437^{\circ} \text{ C}
         P_2 = P_7(r_c)^k = (140 \text{ kPa})(8)^{135} = 2319 \text{ kPa}
         q_{in} = c_r(T_3 - T_2) = 1800 \text{ kJ/kg} = (0.821 \text{ kJ/kg-K})(T_3 - 710)\text{K}
                    T_1 = 2902 \text{ K} = 2629^{\circ} \text{ C}
         at constant volume P_3 = P_2(T_3/T_2) = (2319 \text{ kPa})(2902/710) = 9479 \text{ kPa}
         T_4 = T_3(1/r_a)^{k-1} = (2902 \text{ K})(1/10)^{0.35} = 1296 \text{ K} = 1023^{\circ} \text{ C}
         P_4 = P_3(1/r_e)^k = (9479 \text{ kPa})(1/10)^{1.35} = 423 \text{ kPa}
         at constant volume T_5 = T_4(P_5/P_4) = (1296 \text{ K})(100/423) = 306 \text{ K} = 33^{\circ} \text{ C} = T_6
        P_5 = P_6 = 100 \text{ kPa} given
  (c)
        Eq. (3-1i)
        w_{3-4} = R(T_4 - T_3)/(1 - k) = (0.287 \text{ kJ/kg-K})(1296 - 2902) \text{K/}(1 - 1.35) = +1317 \text{ kJ/kg}
 (d)
        Eq. (3-1i)
        w_{7.2} = (0.287 \text{ kJ/kg-K})(710 - 343)\text{K/}(1 - 1.35) = -301 \text{ kJ/kg}
 (e)
        v_s = RT_s/P_s = (0.287)(306)/(100) = 0.8790 \text{ m}^3/\text{kg}
        v_7 = RT_7/P_7 = (0.287)(343)/(140) = 0.7032 \text{ m}^3/\text{kg}
        v_6 = v_7/r_c = 0.7032/8 = 0.0879 \text{ m}^3/\text{kg}
        w_{5.6} = P(v_6 - v_5) = (100)(0.0879 - 0.8790) = -79.1 \text{ kJ/kg}
        \mathbf{w}_{6.7} = \mathbf{P}(\mathbf{v}_7 \cdot \mathbf{v}_6) = (140)(0.7032 \cdot 0.0879) = +86.1 \text{ kJ/kg}
       W<sub>7,8</sub> cancels W<sub>8,7</sub>
       W_{pump} = (+86.1) + (-79.1) = +7.0 \text{ kJ/kg}
 (I)
       w_{net} = (+1317) + (-301) + (+7.0) = +1023 \text{ kJ/kg}
```

 $\eta_t = w_{net}/q_{in} = 1023/1800 = 0.568 = 56.8\%$

```
(3-13)
   (a)(b)
         using Fig.3-16
         T_7 = 70^{\circ} C = 343 K
                                              P_7 = 140 \text{ kPa}
         T_2 = T_7(r_c)^{k-1} = (343 \text{ K})(8)^{6.35} = 710 \text{ K} = 437^{\circ} \text{ C}
         P_2 = P_7(r_c)^k = (140 \text{ kPa})(8)^{1.35} = 2319 \text{ kPa}
         q_{in} = c_y(T_3 - T_2) = 1800 \text{ kJ/kg} = (0.821 \text{ kJ/kg-K})(T_3 - 710)\text{K}
                   T_3 = 2902 \text{ K} = 2629^{\circ} \text{ C}
                                                 P_1 = P_2(T_2/T_2) = (2319 \text{ kPa})(2902/710) = 9479 \text{ kPa}
         at constant volume
         T_4 = T_3(1/r_s)^{k-1} = (2902 \text{ K})(1/10)^{0.35} = 1296 \text{ K} = 1023^{\circ} \text{ C}
         P_4 = P_3(1/r_a)^k = (9479 \text{ kPa})(1/10)^{1.35} = 423 \text{ kPa}
         P_5 = 100 \text{ kPa} = P_6 \text{ given}
                                            T_5 = T_4(P_4/P_4) = (1296 \text{ K})(100/423) = 306 \text{ K} = 33^{\circ} \text{ C} = T_6
         at constant volume
         v_1 = v_2 = v_4 = RT_3/P_2 = (0.287 \text{ kJ/kg-K})(306 \text{ K})/(100 \text{ kPa}) = 0.8790 \text{ kg/m}^3
         v_6 = v_3 = v_2 = v_s/r_e = (0.8790 \text{ m}^3/\text{kg})/10 = 0.0879 \text{ m}^3/\text{kg}
         v_1 = RT_2/P_2 = (0.287)(343)/(140) = 0.7032 \text{ m}^3/\text{kg}
         P_1 = P_2(v_2/v_1)^k = (140 \text{ kPa})(0.7032/0.8790)^{1.35} = 104 \text{ kPa}
         T_1 = P_1 v_1 / R = (104 \text{ kPa})(0.8790 \text{ m}^3/\text{kg}) / (0.287 \text{ kJ/kg-K}) = 318 \text{ K} = 45^{\circ} \text{ C}
  (c)
         Eq. (3-1i)
         w_{3.4} = R(T_4 - T_3)/(1 - k) = (0.287 \text{ kJ/kg-K})(1296 - 2902)\text{K/}(1 - 1.35) = +1317 \text{ kJ/kg}
  (d)
                                      w_{7.2} = (0.287 \text{ kJ/kg-K})(710 - 343)\text{K/}(1 - 1.35) = -301 \text{ kJ/kg}
      Eq. (3-1i)
  (e)
         \mathbf{w}_{6.7} = \mathbf{P}(\mathbf{v}_7 - \mathbf{v}_6) = (140)(0.7032 - 0.0879) = +86.1 \text{ kJ/kg}
         w_{5.6} = P(v_6 - v_5) = (100)(0.0879 - 0.8790) = -79.1 \text{ kJ/kg}
         W<sub>7.1</sub> cancels W<sub>1.7</sub>
        W_{pump} = (+86.1) + (-79.1) = +7.0 \text{ kJ/kg}
  (f)
        W_{net} = (+1317) + (-301) + (+7.0) = +1023 \text{ kJ/kg}
        \eta_t = w_{\text{net}}/q_{\text{in}} = 1023/1800 = 0.568 = 56.8\%
```

(3-14)

(a) Eq. (3-4)

$$T_2 = T_1(r_c)^{k-1} = (570 \text{ }^{\circ}\text{R}) (10.5)^{1.35-1} = 1298 \text{ }^{\circ}\text{R} = 838 \text{ }^{\circ}\text{F}$$

(b)
$$R = r/a = (6.64 in.)/(1.66 in.) = 4.0$$

Eq. (2-14) gives chamber volume when intake valve closes
$$V_1/V_c = 1 + \frac{1}{2}(r_c - 1)[R + 1 - \cos\theta - \sqrt{R^2 - \sin^2\theta}]$$
 = (1) + (\frac{1}{2}) (10.5-1)[(4.0)+(1)-\cos(200^\circ)-\sqrt{(4.0)^2-\sin^2(200^\circ)}]=10.283

Eq.(2-14) for volume when spark plug fires
$$V_2/V_c=(1)+(\frac{1}{2})(10.5-1)[(4.0)+(1)-\cos(245^\circ)-\sqrt{(4.0)^2-\sin^2(245^\circ)}]=1.202$$

$$V_1/V_2 = (V_1/V_c)/(V_2/V_c) = (10.283)/(1.202) = 8.556$$

$$T_2 = T_1(V_1/V_2)^{k-1} = (570 \text{ °R})(8.556)^{1.35-1} = 1208 \text{ °R} = 748 \text{ °F}$$

(3-15)

(a)
$$P_2 = P_7(r_c)^k = (100 \text{ kPa})(8.2)^{1.35} = 1713 \text{ kPa}$$

 $P_{\min} = P_1(1/r_e)^k = (1713 \text{ kPa})(1/10.2)^{1.35} = 74.5 \text{ kPa}$

(b) Miller cycle has no pump work
$$\frac{W_{\text{pump}} = 0}{}$$

(c)
$$P_{EVO} = P_4 = P_3 (1/r_e)^k = (9197 \text{ kPa}) (1/10.2)^{1.35} = 400 \text{ kPa}$$

(3-16)

(a)
$$R = r/a = (9.5 in.)/(2.5 in.) = 3.8$$

Eq. (2-14)

$$V_2/V_1 = V_2/V_c = 1 + \frac{1}{2}(r_c - 1)[R + 1 - \frac{\cos\theta}{\sqrt{R^2 - \sin^2\theta}}]$$

=(1)+(\frac{1}{2})(10.5-1)[(3.8)+(1)-\cos(110^\circ)-\sqrt{(3.8)^2-\sin^2(110^\circ)}]=7.935
 $T_2 = T_1(V_1/V_2)^{k-1} = (4660^\circ R)(1/7.935)^{1.35-1} = 2257^\circ R = 1797^\circ F$

(b)
$$(r_c)_{eff} = 7.935$$

(c)
$$P_7 = P_6[(r_c)_{eff}]^k = (17.8 \text{ psia})(7.935)^{1.35} = 292 \text{ psia}$$

at constant volume
 $T_7 = T_1(P_7/P_1) = (4660^\circ R)(292/1137) = 1197^\circ R = 737^\circ F$

(3-17)

(a)
Eq. (2-43)

$$\dot{W}_b = 2\pi N\tau = 3600 \text{ kJ/sec} = (2\pi \text{ radians/rev})(210/60 \text{ rev/sec})\tau$$

 $\tau = 164 \text{ kN-m} = 164,000 \text{ N-m}$

(b)
Eq. (2-9)

$$V_d = N_c(\pi/4)B^2S = (6 \text{ cyl})(\pi/4)(0.35 \text{ m})^2(1.05 \text{ m}) = 0.606 \text{ m}^3 = 606 \text{ L}$$

(c)
Eq. (2-40)

$$\tau = (bmep)V_d/2\pi = 164 \text{ kN-m} = bmep(0.606 \text{ m}^3)/2\pi$$

 $bmep = 1700 \text{ kPa}$

(d)
Eq. (2-2)

$$\overline{U}_p = 2SN = (2 \text{ strokes/rev})(1.05 \text{ m/stroke})(210/60 \text{ rev/sec}) = 7.35 \text{ m/sec}$$
(3-18)

- (a) Eq. (2-60) $bsfc = m/W_b = (31.7 \text{ gm/min})(60 \text{ min/hr})/(1.42 \text{ kW}) = 1339 \text{ gm/kW-hr}$
- (b) Eq. (2-9) with S = B $V_d = N_c(\pi/4)B^2S = (1 \text{ cyl})(\pi/4)B^2S = (1)(\pi/4)B^3 = 7.54 \text{ cm}^3$ B = S = 2.13 cm = 0.0213 m

Eq. (2-2)
$$\overline{U}_p = 2SN = (2 \text{ strokes/rev})(0.0213 \text{ m/stroke})(23,000/60 \text{ rev/sec}) = 16.33 \text{ m/sec}$$

(c)
65% gets trapped, so 35% gets exhausted
in addition only 94% of trapped fuel gets burned

$$\dot{m}_{ex} = (0.35)(31.7 \text{ gm/min}) + (1 - 0.94)(0.65)(31.7 \text{ gm/min}) = 12.3 \text{ gm/min}$$

(d)
Eq. (2-43)

$$\dot{\mathbf{W}}_{b} = 2\pi N\tau = 1.42 \text{ kJ/sec} = (2\pi \text{ radians/rev})(23,000/60 \text{ rev/sec})\tau$$

 $\tau = 0.00059 \text{ kN-m} = 0.59 \text{ N-m}$

```
(3-19)
```

(a)(b)

using Fig.3-21

$$T_1 = T_2 = 70^{\circ} F = 530^{\circ} R$$
 given
 $P_1 = P_2 = P_0 = 14.7 \text{ psia}$ given

$$V_2 = (\pi/4)B^2(S/2) = (\pi/4)(1 \text{ ft})^2(3 \text{ ft/2}) = 1.178 \text{ ft}^3$$

mass of air-fuel in cylinder

 $m_2 = P_2V_2/RT_2 = [(14.7)(144) lbf/ft^2](1.178 ft^3)/[(53.33 ft-lbf/lbm-°R)(530° R)]$ = 0.0882 lbm

with AF = 18, then mass of fuel will be $m_f = (0.0882 \text{ lbm})(1/19) = 0.00464 \text{ lbm}$

Eq. (3-11) assuming combustion efficiency = 100% $Q_{HV}\eta_c = (AF + 1)c_v(T_3 - T_2)$ (12,000 BTU/lbm)(1) = (18 + 1)(0.196 BTU/lbm-°R)($T_3 - 530$)°R

$$T_3 = 3752^{\circ} R = 3292^{\circ} F$$

at constant volume

$$P_3 = P_2(T_3/T_2) = (14.7 \text{ psia})(3752/530) = 104 \text{ psia}$$

Eqs. (3-124) and (3-125) with
$$v_4 = 2v_3$$

 $T_4 = T_3(v_3/v_4)^{k-1} = (3752^{\circ} R)(1/2)^{0.35} = 2944^{\circ} R = 2484^{\circ} F$
 $P_4 = P_3(v_3/v_4)^k = (104 \text{ psia})(1/2)^{1.35} = 40.8 \text{ psia}$

 $P_{s} = 14.7 \text{ psia}$

at constant volume

$$T_5 = T_4(P_5/P_4) = (2944^{\circ} R)(14.7/40.8) = 1061^{\circ} R = 601^{\circ} F$$

(c)
Eq. (3-133)

$$\eta_t = 1 - [(T_4 - T_5) + k(T_5 - T_2)]/(T_3 - T_2)$$

= 1 - [(2944 - 1061)°R + 1.35(1061 - 530)°R]/(3752 - 530)°R
= 0.193 = 19.3%

(d)

```
for one cycle for 1 side of piston
          Eq.(3-126)
          W_{34} = mc_{\nu}(T_3 - T_4) = (0.0882 \text{ lbm})(0.196 \text{ BTU/lbm-}^{\circ}\text{R})(3752 - 2944)^{\circ}\text{R} = 13.97 \text{ BTU}
          Eq. (3-131)
          W_{s,t} = P_0(V_2 - V_3) = [(14.7)(144) lbf/ft^2][(\pi/4)(1 ft)^2(-1.5 ft)]/(778 ft-lbf/BTU)
                    = -3.21 \text{ BTU}
          W_{1,2} cancels W_{2,1}
          W_{res} = (13.97 \text{ BTU}) + (-3.21 \text{ BTU}) = 10.76 \text{ BTU}
          indicated power at 140 RPM using Eq. (2-42)
          \dot{W}_1 = WN/n = [(10.76 \text{ BTU/cycle})(140/60 \text{ rev/sec})/(1 \text{ rev/cycle})](3600 \text{ sec/hr})
                    = 90,384 \text{ BTU/hr} = (90,384 \text{ BTU/hr})/(2545 \text{ BTU/hr/hp}) = 35.51 \text{ hp}
                                      \mathring{W}_h = \mathring{W}_i \eta_m = (35.51 \text{ hp})(0.05) = 1.78 \text{ hp}
          Eq. (2-47)
                                                      \dot{W}_h = (2)(1.78 \text{ hp}) = 3.56 \text{ hp}
          using both sides of piston
   (e)
         Eq. (2-2)
         \overline{U}_{n} = 2SN = (2 \text{ strokes/rev})(3 \text{ ft/stroke})(140/60 \text{ rev/sec}) = 14 \text{ ft/sec}
(3-20)
   (a)
         using Fig. 3-2
         T_1 = 27^{\circ} C = 300 K
                                        P_1 = 100 \text{ kPa}
                                                                         given
         Eqs. (3-4) and (3-5)
         T_2 = T_1(r_0)^{k-1} = (300 \text{ k})(8)^{0.35} = 621 \text{ K} = 348^{\circ} \text{ C}
         P_2 = P_1(r_c)^k = (100 \text{ kPa})(8)^{1.35} = 1656 \text{ kPa}
         Eq. (3-12)
         q_{in} = c_{r}(T_3 \cdot T_2) = 2000 \text{ kJ/kg} = (0.821 \text{ kJ/kg-K})(T_3 - 621)\text{K}
                  T_1 = 3057 \text{ K} = 2784^{\circ} \text{ C}
         at constant volume P_3 = P_2(T_1/T_2) = (1656 \text{ kPa})(3057/621) = 8152 \text{ kPa}
         Eqs. (3-16) and (3-17)
        T_4 = T_3(1/r_c)^{k\cdot 1} = (3057 \text{ K})(1/8)^{0.35} = 1476 \text{ K} = 1203^{\circ} \text{ C}
         P_4 = P_3(1/r_c)^k = (8152 \text{ kPa})(1/8)^{1.35} = 492 \text{ kPa}
```

(b)
Eq. (3-31)

$$\eta_1 = 1 - (1/r_c)^{k\cdot 1} = 1 - (1/8)^{0.35} = 0.517 = 51.7\%$$

(c) using air tables from Ref. [73]

$$\underline{T_1 = 27^{\circ} C} = 300 \text{ K}$$
 $\underline{P_1 = 100 \text{ kPa}}$ given

$$v_1 = v_4 = RT_1/P_1 = (0.287 \text{ kJ/kg-K})(300 \text{ K})/(100 \text{ kPa}) = 0.861 \text{ m}^3/\text{kg}$$

$$v_1 = v_1/r_c = (0.861 \text{ m}^3/\text{kg})/8 = 0.1076 \text{ m}^3/\text{kg} = v_3$$

for isentropic compression using relative specific volumes

$$(v_1/v_1) = (v_{r2}/v_{r1}) = (1/8) = v_{r2}/62.393$$

$$\mathbf{v}_{r2} = 7.799$$

$$T_2 = 673 \text{ K} = 400^{\circ} \text{ C}$$
 from tables

$$P_2 = RT_2/v_2 = (0.287)(673)/(0.1076) = 1795 \text{ kPa}$$

$$u_2 = 491.41 \text{ kJ/kg}$$
 from tables

$$q = (u_3 - u_2) = 2000 \text{ kJ/kg} = (u_3 - 491.41 \text{ kJ/kg})$$

$$u_3 = 2491.41 \text{ kJ/kg}$$
 $T_3 = 2829 \text{ K} = 2556^{\circ} \text{ C}$ from tables

at constant volume

$$P_3 = P_2(T_3/T_2) = (1795 \text{ kPa})(2829/673) = 7545 \text{ kPa}$$

for isentropic expansion using relative specific volumes

$$v_{r4} = v_{r3}(v_4/v_3) = (0.08548)(8) = 0.68384$$

$$T_4 = 1524 \text{ K} = 1251^{\circ} \text{ C}$$
 from tables

$$P_4 = RT_4/v_4 = (0.287)(1524)/(0.861) = 508 \text{ kPa}$$

(d) Eq. (3-7) using internal energy values from tables $w_{1.2} = (u_1 - u_2) = 214.32 - 491.41 = -277.09 \text{ kJ/kg}$

$$w_{3.4} = (u_3 - u_4) = 2491.41 - 1227.32 = 1264.09 \text{ kJ/kg}$$

$$w_{net} = (1264.09 \text{ kJ/kg}) + (-277.09 \text{ kJ/kg}) = +987.00 \text{ kJ/kg}$$

thermal efficiency

$$\eta_1 = w_{net}/q_{ln} = 987.00/2000 = 0.494 = 49.4\%$$

CHAPTER 4

(4-1) an unknown amount of fuel burned with an unknown amount of air with z = amount of water removed before analysis

$$x C_4H_8 + y O_2 + y(3.76) N_2 \longrightarrow 14.95 CO_2 + 0.75 C_4H_8 + 84.3 N_2 + z H_2O$$

conservation of N y(3.76) = 84.3 y = 22.42 conservation of O 2(22.42) = 2(14.95) + z z = 14.94 conservation of H 8x = 8(0.75) + 2(14.94) x = 4.485

put these into reaction equation

$$4.485 \text{ C}_4\text{H}_8 + 22.42 \text{ O}_2 + 22.42(3.76) \text{ N}_2 \longrightarrow 14.95 \text{ CO}_2 + 0.75 \text{ C}_4\text{H}_8 + 84.3 \text{ N}_2 + 14.94 \text{ H}_2\text{O}$$
 divide by 4.485

$$C_4H_8 + 5 O_2 + 5(3.76) N_2 \longrightarrow 3.33 CO_2 + 0.167 C_4H_8 + 18.80 N_2 + 3.33 H_2O$$

- (a) Eqs. (2-55) and (4-1) $AF = m_s/m_t = N_sM_s/N_tM_t = [5(4.76)(29)]/[(1)(56)] = 12.325$
- (b) stoichiometric reaction equation

$$C_4H_8 + 6 O_2 + 6(3.76) N_2 \longrightarrow 4 CO_2 + 4 H_2O + 6(3.76) N_2$$

stoichiometric air-fuei ratio $(AF)_{atolch} = [6(4.76)(29)]/[(1)(56)] = 14.79$

Eq. (4-2)
$$\phi = (AF)_{\text{stolch}}/(AF)_{\text{act}} = 14.79/12.325 = 1.20$$

(c) Eq. (4-6) $Q_{LHV} = Q_{HHV} - \Delta h_{vap} \quad \text{(evaporation of water in products)}$ for 1 kgmole of fuel in stoichiometric reaction there are 4 kgmoles of water

for 1 mole of fuel (h_{tg} value at 25° C from Ref. [90]) $\Delta h_{vap} = (4 \text{ kgmoles})(18 \text{ kg/kgmole})(2442.3 \text{ kJ/kg}) = 175.85 \text{ MJ}$

for 1 kg of fuel
$$\Delta h_{vap} = (175.85 \text{ MJ})/56 = 3.1 \text{ MJ}$$

$$Q_{LHV} = Q_{HHV} - \Delta h_{vap} = (46.9 \text{ MJ/kg}) - (3.1 \text{ MJ/kg}) = 43.8 \text{ MJ/kg}$$

(d) Eq. (2-63)

$$Q_{in} = m_i Q_{LHV} \eta_c = (1 \text{ kg})(43.8 \text{ MJ/kg})(0.98) = 42.9 \text{ MJ}$$

(4-2)

Paraffin Family

stoichiometric chemical reaction

$$C_9H_{20} + 14 O_2 + 14(3.76) N_2 \longrightarrow 9 CO_2 + 10 H_2O + 14(3.76) N_2$$

reaction with equivalence ratio $\phi = 0.7$

$$C_9H_{20} + (14/0.7) O_2 + (14/0.7)(3.76) N_2 \longrightarrow 9 CO_2 + 10 H_2O + (14/0.7)(3.76) N_2 + 6 O_2$$

this reduces to

$$C_{2}H_{20} + 20 O_{2} + 20(3.76) N_{2} \rightarrow 9 CO_{2} + 10 H_{2}O + 20(3.76) N_{2} + 6 O_{2}$$

Eqs. (2-55) and (4-1)

$$AF = m_s/m_f = N_sM_s/N_fM_f = [(14)(4.76)(29)]/[(1)(128)] = 15.10$$

(4-3)

(a)

C_sH₁₈

isomer of octane

(b)

CoH20

isomer of nonane

(c)

C_sH₁₈

isomer of octane

(4-4) chemical reaction equation

$$H_1 + \frac{1}{2} O_2 \longrightarrow H_2O$$

- (a) Eqs. (2-56) and (4-1) $FA = m/m_a = N_c M/N_a M_a = [(1)(2)]/[(0.5)(32)] = 0.125$
- (b) stoichiometric $\phi = 1$
- (c) (using enthalpy values for water from <u>Introduction to Thermodynamics</u>, by Sonntag and Van Wylen, 3rd ed., John Wiley and Sons, 1991)

Eqs. (4-5) and (4-8)
$$\Sigma_{PROD} N_i (h_i^o + \Delta h)_i = \Sigma_{REACT} N_i (h_i^o + \Delta h)_i$$

$$(1)[(-241,826) + \Delta h]_{H_2O} = (1)[0 + 0]_{H_2} + (\frac{1}{2})[0 + 0]_{O_2}$$

$$\Delta h_{H_2O} = 241,826 \text{ kJ/kgmole}$$

$$\underline{T_{max} = 4991 \text{ K}}$$

- (d) exhaust is all H₂O with $P_{H,O} = P_{ex} = 101 \text{ kPa}$ $T_{DP} = 100^{\circ} \text{ C}$
- (4-5) stoichiometric combustion equation

$$C_8H_{18} + 12.5 O_2 + 12.5(3.76) N_2 \longrightarrow 8 CO_2 + 9 H_2O + 12.5(3.76) N_2$$

at equivalence ratio $\phi = 0.833$

 $C_8H_{18} + (12.5/0.833)O_2 + (12.5/0.833)N_2 \longrightarrow 8 CO_2 + 9 H_2O + (12.5/.833)(3.76)N_2 + 2.5 O_2$ this reduces to

$$C_{1}H_{11} + 15 O_{2} + 15(3.76) N_{2} \longrightarrow 8 CO_{2} + 9 H_{2}O + 15(3.76) N_{2} + 2.5 O_{2}$$

- (a) Eqs. (2-55) and (4-1) AF = $m_s/m_t = N_sM_s/N_tM_t = [(15)(4.76)(29)]/[(1)(114)] = 18.16$
- (b) amount of air relative to stoichiometric % air = [(15)(4.76)]/[(12.5)(4.76)] = 1.20 = 120% air = 20% excess air
- (c) Eq. (4-9) and values from Table A-2 AKI = (MON + RON)/2 = (100 + 100)/2 = 100

Eq. (4-10) and values from Table A-2 FS = RON - MON =
$$100 - 100 = 0$$

```
(4-6)
```

stoichiometric combustion

$$CH_3NO_2+0.75O_2+(0.75)(3.76)N_2\rightarrow CO_2+1, 5H_2O+[(0.75(3.76)+1/2]N_2$$

at equivalence ratio $\phi = 1.25$

$$\begin{array}{c} \text{CH}_3\text{NO}_2 + & (0.75/1.25) \text{ O}_2 + & (0.75/1.25) \text{ (3.76) N}_2 \\ \rightarrow & 0.8 \text{ CO}_2 + \text{ 1.2 H}_2\text{O} + & [0.75(3.76) + \frac{1}{2}] / \text{ (1.25) N}_2 + 0.2 \text{ CH}_3\text{NO}_2 \\ \\ \text{this reduces to} \end{array}$$

$$CH_3NO_2+0.6 O_2+0.6(3.76) N_2 \rightarrow 0.8 CO_2+1.2 H_2O+2.656 N_2+0.2 CH_3NO_2$$

- (a) % air = [(0.6)(4.76)]/[(0.75)(4.76)] = 0.80 = 80% stoichiometric air
- (b) Eqs. (2-55) and (4-1) $AF = m_e/m_f = N_eM_e/N_fM_f = [(0.6)(4.76)(29)]/[(1)(61)] = 1.36$

(4-7) stoichiometric combustion reaction

CH₃OH + 1.5 O₂ + 1.5(3.76) N₂
$$\longrightarrow$$
 CO₂ + 2 H₂O + 1.5(3.76) N₂ at equivalence ratio $\phi = 0.75$

CH₃OH + (1.5/0.75) O₂ + (1.5/0.75) N₂
$$\longrightarrow$$
 CO₂ + 2 H₂O + (1.5/0.75)(3.76) N₂ + 0.5 O₂
this reduces to

$$CH_3OH + 2 O_1 + 2(3.76) N_2 \longrightarrow CO_1 + 2 H_2O + 2(3.76) N_1 + 0.5 O_2$$

- (a) Eqs. (2-55) and (4-1) AF = $m_s/m_t = N_sM_s/N_tM_t = [2(4.76)(29)]/[(1)(32)] = 8.63$
- (b) mole fraction of water $x = N_{water}/N_{total} = 2/[1 + 2 + 2(3.76) + 0.5] = 0.1815$ vapor pressure of water $P_v = xP_{total} = (0.1815)(101 \text{ kPa}) = 18.33 \text{ kPa}$ using steam tables from Ref. [90] $T_{DP} = 58^{\circ} \text{ C}$
- (c) using psychrometric equations and steam tables from Ref. [90] $P_v = (rh)P_z = (0.40)(3.169 \text{ kPa}) = 1.268 \text{ kPa}$

specific humidity
$$\omega = 0.622[P_v/(P_{total} - P_v)] = (0.622)[1.268/(101 - 1.268)] = 0.0079 \text{ kg}_v/\text{kg}_a$$
 convert this to molar units using Eq. (4-1) $\omega = (0.0079)(29/18) = 0.0127 \text{ moles}_v/\text{moles}_a$

adding this amount of water vapor to the inlet reactants

CH₃OH + 2 O₂ + 2(3.76)N₂ + 2(4.76)(.0127)H₂O
$$\longrightarrow$$
 CO₂ + 2.12 H₂O + 2(3.76)N₂ + .5 O₂

mole fraction of water $x = 2.12/[1 + 2.12 + 2(3.76) + 0.5] = 0.190$

vapor pressure of water $P_v = (0.190)(101 \text{ kPa}) = 19.22 \text{ kPa}$

from steam tables $\underline{T}_{DP} = 59^{\circ} \text{ C}$

(d) Eq. (4-9)

$$AKI = (MON + RON)/2 = (92 + 106)/2 = 99$$

(4-8) thermal efficiency using Eq. (3-31)
$$\eta_t = 1 - (1/r_c)^{k+1} = 1 \cdot (1/8.5)^{0.35} = 0.527$$
for 1 cylinder $V_4 = (3 \text{ L})/4 = 0.75 \text{ L} = 0.00075 \text{ m}^3$
Eq. (2-12) $r_c = (V_4 + V_c)/V_c = 8.5 = (0.00075 + V_c)/V_c$ $V_c = 0.0001 \text{ m}^3$
Eq. (2-11) $V_{BDC} = V_4 + V_c = (0.00075 \text{ m}^3) + (0.0001 \text{ m}^3) = 0.00085 \text{ m}^3$
mass in cylinder evaluated at BDC after intake $m = PV/RT = (100 \text{ kPa})((.00085 \text{ m}^3)/(.287 \text{ kJ/kg-K})(333 \text{ K}) = .00089 \text{ kg} = m_a + m_r$
for 1 cycle using gasoline with AF = 14.6 $m_t = (0.00089 \text{ kg})/15.6 = 0.000057 \text{ kg}$
Eq. (2-63) $Q_{in} = m_c Q_{in} \eta_c = (0.000057 \text{ kg})(43,000 \text{ kJ/kg})(0.98) = 2.402 \text{ kJ/cyl-cycle}$
rate of heat in $\tilde{Q}_{in} = (2.402 \text{ kJ/cyl-cycle})(4800/60 \text{ rev/sec})(4 \text{ cyl})/(2 \text{ rev/cycle}) = 384.3 \text{ kW}$
Eq. (2-65) $\hat{W}_i = \tilde{Q}_{in} \eta_i = (384.3 \text{ kW})(0.527) = 203 \text{ kW}$ using gasoline for 1 cycle using methanol with AF = 6.5 $m_t = (0.00089 \text{ kg})/7.5 = 0.000119 \text{ kg}$
 $Q_{in} = (0.0000119 \text{ kg})(20,050 \text{ kJ/kg})(0.98) = 2.338 \text{ kJ/cyl-cycle}$
rate of heat in $\tilde{Q}_{in} = (2.338 \text{ kJ/cyl-cycle})(4800/60 \text{ rev/sec})(4 \text{ cyl})/(2 \text{ rev/cycle}) = 374.1 \text{ kW}$
 $\tilde{W}_1 = (374.1 \text{ kW})(0.527) = 197 \text{ kW}$ using methanol
fuel rate in for gasoline $\tilde{m}_t = (0.000057 \text{ kg/cyl-cycle})(4800/60 \text{ rev/sec})(4 \text{ cyl})/(2 \text{ rev/cycle})$
 $= 0.00912 \text{ kg/sec} = 9.12 \text{ gm/sec} = 32,832 \text{ gm/hr}$
Eq. $(2-61)$ isfc = $\tilde{m}_t/\tilde{W}_1 = (32,832 \text{ gm/hr})/(203 \text{ kW}) = 161.7 \text{ gm/kW-hr}$ with gasoline fuel rate in for methanol $\tilde{m}_t = (0.000119 \text{ kg/cyl-cycle})(4800/60 \text{ rev/sec})(4 \text{ cyl})/(2 \text{ rev/cycle})$

= 0.01904 kg/sec = 19.04 gm/sec = 68,544 gm/hr

isfc = (68,544 gm/hr)/(197 kW) = 347.9 gm/kW-hr with methanol

(4-9)

stoichiometric combustion equation

$$C_2H_3OH + 3 O_2 + 3(3.76) N_2 \rightarrow 2 CO_2 + 3 H_2O + 3(3.76) N_2$$

- (a) Eq. (2-57) and stoichiometric value from Table A-2 $(AF)_{stoich}/\phi = 9.0/1.10 = 8.18$
- (b) using Fig. 3-2 and Eqs. (3-4) and (3-5) for conditions at end of compression $T_2 = T_1(r_c)^{k\cdot 1} = (333 \text{ K})(10)^{6.35} = 745 \text{ K}$ $P_2 = P_1(r_c)^k = (101 \text{ kPa})(10)^{1.35} = 2261 \text{ kPa}$

Eq. (3-11)
$$Q_{HV}\eta_e = (AF + 1)c_v(T_3 - T_2)$$

$$(26,950 \text{ KJ/kg})(0.97) = (8.18 + 1)(0.821 \text{ kJ/kg-K})(T_3 - 745 \text{ K})$$

$$T_3 = T_{nesk} = 4214 \text{ K} = 3941^{\circ} \text{ C}$$

(c) at constant volume $P_3 = P_{\text{nesk}} = P_2(T_3/T_2) = (2261 \text{ kPa})(4214/745) = 12.789 \text{ kPa}$

(4-10)

- (a) at stoichiometric $\phi = 1$
- (b) actual AF will be stoichiometric value for isooctane from Table A-2
 (AF)_{act} = 15.1

stoichiometric AF for ethanol

$$(AF)_{\text{tiglish}} = 9.0$$

Eq. (2-57)
$$\phi = (AF)_{\text{stoich}}/(AF)_{\text{act}} = 9.0/15.1 = 0.596$$

(c) Eqs. (2-62), (2-64) and (2-65)
$$\tilde{\mathbf{Q}}_{in} = \tilde{\mathbf{m}}_{i} \mathbf{Q}_{HV} \eta_{c}$$
 $\tilde{\mathbf{W}}_{i} = \eta_{i} \tilde{\mathbf{Q}}_{in}$ $\tilde{\mathbf{W}}_{b} = \eta_{m} \tilde{\mathbf{W}}_{i}$

If the air flow rate is the same and the fuel injectors are not readjusted, then the fuel flow rate will be the same

for same η_v , η_c , η_m , $\mathring{\mathbf{m}}_s$, and $\mathring{\mathbf{m}}_f$

$$(\mathring{W}_b)_{\text{ethanof}}/(\mathring{W}_b)_{\text{isooctane}} = (\mathring{m}_f Q_{HV} \eta_c \eta_i \eta_m)_{\text{ethanof}}/(\mathring{m}_f Q_{HV} \eta_c \eta_i \eta_m)_{\text{isooctane}}$$

$$= (Q_{HV})_{\text{ethanof}}/(Q_{HV})_{\text{isooctane}} = (26,950 \text{ kJ/kg})/(44,300 \text{ kJ/kg}) = 0.608 \text{ m}$$

there will be a 39.2% decrease in brake power with ethanol

(4-11)

for same thermal efficiency $\hat{W}_{aut} \propto \hat{Q}_{ia}$

(Eqs. (2-56) and (2-63)

$$\dot{Q}_{in} = \dot{m}_f Q_{HV} \eta_c = (FA)_{stoich} \dot{m}_a Q_{HV} \eta_c$$

using values from Table A-2
$$\dot{W}_{\text{nitro}}/\dot{W}_{\text{gasoline}} = [(FA)_{a}\dot{m}_{a}Q_{HV}\Pi_{c}]_{\text{nitro}}/[(FA)_{a}\dot{m}_{a}Q_{HV}\Pi_{c}]_{\text{gasoline}}$$

$$= [(FA)_{a}Q_{HV}]_{\text{nitro}}/[(FA)_{a}Q_{HV}]_{\text{gasoline}}$$

$$= [(0.588)(10,920)]/[(0.068)(43,000)] = 2.20 = 220\%$$

120% increase in power with nitromethane

(4-12)

for same thermal efficiency $\mathring{W}_{\text{out}} \propto \mathring{Q}_{\text{in}}$

Eqs. (2-56) and (2-64)
$$\mathring{Q}_{in} = \mathring{m}_{i} Q_{HV} \Pi_{c} = (FA)_{stoich} \mathring{m}_{a} Q_{HV} \Pi_{c}$$

using values from Table A-2
$$\hat{W}_{\text{methanol}}/\hat{W}_{\text{gasoline}} = [(FA)_s \hat{m}_a Q_{\text{HV}} \Pi_c]_{\text{methanol}}/[(FA)_s \hat{m}_a Q_{\text{HV}} \Pi_c]_{\text{gasoline}}$$

$$= [(FA)_s Q_{\text{HV}}]_{\text{methanol}}/[(FA)_s Q_{\text{HV}}]_{\text{gasoline}}$$

$$= [(0.155)(20,050)]/(0.068)(43,000)] = 1.06$$

$$\hat{W}_{\text{nitro}}/\hat{W}_{\text{gasoline}} = [(FA)_s \hat{m}_a Q_{\text{HV}} \Pi_c]_{\text{nitro}}/[(FA)_s \hat{m}_a Q_{\text{HV}} \Pi_c]_{\text{gasoline}}$$

$$= [(FA)_s Q_{\text{HV}}]_{\text{nitro}}/[(FA)_s Q_{\text{HV}}]_{\text{gasoline}}$$

$$= [(0.588)(10,920)]/[(0.068)(43,000)] = 2.20$$

(4-13)

using values from Table A-2

- (a) Eq. (4-9) AKI = (MON + RON)/2 = (92 + 113)/2 = 102.5
- (b) using Fig. 4-7, 0.2 gm/L raises ON about 4 MON = 92 + 4 = 96

(4-14)

use Eq. (2-55) to find mass flow rate of air into engine $\mathring{\mathbf{m}}_{\underline{a}} = (\mathbf{AF})\mathring{\mathbf{m}}_{\underline{f}} = (1.7)(0.198 \text{ kg/sec}) = 0.3366 \text{ kg/sec}$

Eq. (2-71) $\eta_{\tau} = n \dot{m}_{e}/\rho_{a} V_{e} N$ (2)(0.3366)/(1.181)(0.006)(6000/60) = 0.950 = 95.0%

- (b) $\dot{m}_a = 0.3366 \text{ kg/sec}$ from above
- (c)
 fuel into 1 cylinder per cycle $m_f = [(0.198 \text{ kg/sec})(2 \text{ rev/cycle})]/[(6000/60 \text{ rev/sec})(8 \text{ cyl})]$ = 0.000495 kg/cyl-cycle

using Eq. (2-63) and heating value from Table A-2 $Q_{ln} = m_l Q_{HV} \eta_c = (0.000495 \text{ kg})(10,920 \text{ kJ/kg})(0.99) = 5.35 \text{ kJ}$

(d) unburned fuel $\dot{m}_f = (0.198 \text{ kg/sec})(1 - \eta_c) = (0.198)(0.01) = 0.00198 \text{ kg/sec}$ $\dot{Q}_{\text{exhaust}} = (0.00198 \text{ kg/sec})(10,920 \text{ kJ/kg}) = 21.6 \text{ kW}$

(4-15)

(a)
Good alternate fuel:

can be obtained from many sources decrease in some emissions high octane number high h_b which results in cooler engine cycle

(b) Poor alternate fuel:

low energy content - about twice as much fuel needed high aldehyde emissions corrosive to many materials poor starting characteristics (4-16)

(a)

using Table A-3 and method from Ref. [90]
$$log_{10} K_{\star} = -0.913 \qquad K_{\star} = 0.1222$$

stoichiometric reaction equation

because N and O combine 1 to 1 there will be equal amounts of N_2 and O_2 at equilibrium and the actual reaction will be:

$$\frac{1}{2}O_2 + \frac{1}{2}N_2 \longrightarrow x NO + y O_2 + y N_2$$

Eq. (4-4)
$$K_e = [(N_C^{\nu_e} N_D^{\nu_p})/(N_A^{\nu_A} N_B^{\nu_B})](P/N_{total})^{\Delta \nu} = 0.1222 = [x/y''y'')][50/(x+2y)]^{1-1/x-1/4} = x/y$$

conservation of nitrogen 1 = x + 2y x = 1 - 2y

$$0.1222 = (1 \cdot 2y)/y$$
 $y = 0.4712$ $x = 1 \cdot 2y = 0.0576$

moles of NO at equilibrium $N_{NO} = 0.0576$

- (c) moles of O_2 at equilibrium $N_{O_2} = 0.4712$
- (d)
 equilibrium is independent of pressure because
 pressure term in equilibrium equation is equal to 1

moles of NO at equilibrium $N_{NO} = 0.0576$

(e) actual reaction equation

$$\frac{1}{2}$$
 O₂ + $\frac{1}{2}$ N₂ + Ar \longrightarrow x NO + y O₂ + y N₂ + Ar

$$K_{x} = 0.1222 = [x(1)/y^{1/2}y^{1/2}(1)][50/(x+2y+1)]^{1+1-1/2-1/2-1} = x/y$$

the argon coefficients cancel and because the pressure term equals 1, neither the presence of argon nor the high pressure affect final equilibrium

moles of NO at equilibrium $N_{NO} = 0.0576$

```
(4-17)
```

(a) stoichiometric combustion equation $H_2 + \frac{1}{2} O_2 + \frac{1}{2} (3.76) N_2 -> H_2O + \frac{1}{2} (3.76) N_2$ (AF)_{stoich} = [(\frac{1}{2})(4.76)(29)]/[(1)(2)] = 34.51

Eq. (2-57)

$$\phi = (AF)_{\text{stoich}}/(AF)_{\text{act}} = (34.51)/(30) = 1.15$$

- (b) Eq. (2-58) $\lambda = 1/\phi = (1)/(1.15) = 0.869$
- (c) at AF = 30 $H_2 + \times O_2 + \times (3.76) N_2 \rightarrow \text{products}$ AF = $[\times (4.76)(29)]/[(1)(2)] = 30 \times = 0.4347$

actual reaction equation $H_2+0.43470_2+(0.4347)(3.76)N_2->0.8694H_2O+(0.4347)(3.76)N_2+0.1306H_2$

Eq. (4-5) with enthalpy values from reference [90]
$$Q = \sum_{PROD} N_i h_i - \sum_{REACT} N_i h_i \\ = (0.8694) [(-241,826) - (0)] + (0.4347) (3.76) [(0) + (0)] \\ + (0.1306) [(0) + (0)] - (1) [(0) + (0)] - (0.4347) [(0) + (0)] \\ - (0.4347) (3.76) [(0) + (0)] = 210,244 \text{ kJ}$$

(4-18)

- (a) stoichiometric reaction for one mole of fuel $\frac{1}{2}$ CH₃OH+ $\frac{1}{2}$ C₄H₈+(15/4)O₂+(15/4)(3.76)N₂ \rightarrow (5/2)CO₂+3H₂O+(15/4)(3.76)N₂

 AF = [(15/4)(4.76)(29)]/[($\frac{1}{2}$)(32)+($\frac{1}{2}$)(56)] = 11.76
- (b) find mass percents methanol m = (½)(32) = 16kg mass % (16/44) = 0.364 butene-1 m = (½)(56) = 28kg 44kg (28/44) = 0.636

(4-19)

- (a) actual reaction

 H₂ -> x H + 2x H₂

 conservation of H

 2 = x + 2x x = 0.40
- (b) Eq. (4-4) with $A = H_2$ and C = H B = D = 0 $K_0 = [(x^2)/(2x)][1/(x + 2x)]^{2-1} = 1/6 = 0.1667$
- (c) $log_{10}K_0 = -0.7781$ by interpolation in Table A-3 for reaction (A) T = 3362 K

(4-20)

stoichiometric combustion equation using Table A-2

0.20
$$C_8H_{16} + 0.2 C_7H_{16} + 0.2 C_{10}H_{22} + 0.4 C_7H_6 + 11.4 O_2 + 11.4(3.76) N_2$$

 $---7.8 CO_2 + 7.2 H_2O + 11.4(3.76) N_2$

(a)
Eqs. (2-55) and (4-1)

$$AF = m_s/m_t = N_sM_s/N_tM_t$$

 $= [(11.4)(4.76)(29)]/[(0.2)(114)+(0.2)(100)+(0.2)(142)+(0.4)(92)] = 14.57$

(b) for 1 mole of fuel

	moles (N)	molecular weight(M)	mass m=NM	mass fraction
C _s H ₁₅	0.2	114	22.8	0.211
C ₇ H ₁₆	0.2	100	20.0	0.185
C, H,	0.2	142	28.4	0.263
C,H,	0.4	92	36.8	0.341
			108.0	1.000

108 = molecular weight of gas mixture

Eq. (4-11)

$$RON = (0.211)(100) + (0.185)(112) + (0.263)(113) + (0.341)(120) = 112$$

(c) for 1 mole of fuel
$$Q_{LHV} = (22.8)(44,300) + (20.0)(44,440) + (28.4)(44,220) + (36.8)(40,600) = 4,648,768 \text{ kJ/kgmole}$$

 $Q_{LHV} = (4,648,768 \text{ kJ/kgmole})/(108 \text{ kg/kgmole}) = 43,044 \text{ kJ/kg}$

(4-21)

using values from Table A-2

	mass (m)	molecular weight(M)	moles N=m/M	mole fraction
C _a H ₁₈	1	114	0.00877	0.142
СН,ОН	1	32	0.03125	0.506
C ₂ H ₅ OH	1	46	0.02174	0.352
			0.06176	1.000

stoichiometric combustion equation for one mole of fuel

0.142
$$C_8H_{18}$$
 + 0.506 CH_7OH + 0.352 C_2H_5OH + 3.59 O_2 + 3.59(3.76) N_2
 $\longrightarrow 2.346 CO_2$ + 3.346 H_2O + 3.59(3.76) N_2

(a)
Eqs. (2-55) and (4-1)

$$AF = m_s/m_t = N_sM_s/N_tM_t$$

 $= [(3.59)(4.76)(29)]/[(0.142)(114)+(0.506)(32)+(0.352)(46)] = 10.20$

(b)
Eqs. (4-11), (4-10) and (4-9)
MON =
$$\frac{1}{2}(100) + \frac{1}{2}(92) + \frac{1}{2}(89) = 93.7$$

RON = $\frac{1}{2}(100) + \frac{1}{2}(106) + \frac{1}{2}(107) = 104.3$
FS = RON - MON = $104.3 - 93.7 = 10.6$
AKI = $\frac{10.6}{100}$
AKI = $\frac{10.6}{100}$

(4-22)

(a) Eq. (4-12)
$$CN = (23) + (0.15)(77) = 34.6$$

(b) specific gravity
$$s_g = \rho/\rho_{water} = 860/997 = 0.863$$

Eq. (4-13)

$$G = (141.5/0.863) - 131.5 = 32.46$$

 $T_{mp} = 229^{\circ} C = 444^{\circ} F$
 $CI = -420.34 + 0.016 G^{2} + 0.192 G(log_{10}T_{mp}) + 65.01(log_{10}T_{mp})^{2} - 0.0001809 T_{mp}^{2}$

$$= -420.34 + (0.016)(32.46)^{2} + (0.192)(32.46)(\log_{10}[444]) + (65.01)(\log_{10}[444])^{2} - (0.0001809)(444)^{2}$$

$$= 32.9$$

% error =
$$[(32.9 - 34.6)/34.6](100) = -4.91\%$$

```
(4-23)
         N = (2400/60 \text{ rev/sec})(360 \text{ deg/rev}) = 14,400 \text{ deg/sec}
         ID = (15^{\circ})/(14.400 \text{ deg/sec}) = 0.0010 \text{ sec}
(4-24)
   (a) stoichiometric combustion equation
        C_2H_{12}+(19/2)O_2+(19/2)(3.76)N_2 \rightarrow 6CO_2+7H_2O+(19/2)(3.76)N_2
         (AF)_{\text{stoic}} = [(19/2)(4.76)(29)]/[(1)(86)] = 15.25
        Eq. (2-57)
         \phi = (AF)_{\text{stoich}}/(AF)_{\text{act}} = (15.25)/(25) = 0.610
   (b) Eq. (2-58)
        \lambda = 1/\phi = (1)/(0.610) = 1.64
   (c) Eq.(4-13)
        T_{mp} = 69^{\circ}C = 156^{\circ}F
        G = (141.5/S_a) - (131.5) = [(141.5)/(0.659)] - (131.5) = 83.2
     CI = -420.34 + 0.016G^{2} + 0.192G(log_{10}T_{mp}) + 65.01(log_{10}T_{mp})^{2} - 0.0001809T_{mp}^{2}
= (-420.34) + (0.016)(83.2)^{2} + (0.192)(83.2)[log_{10}(156)]
                         +(65.01)[\log_{10}(156)]^2-(0.0001809)(156)^2=33.7
(4-25)
     (a) Eq. (4-14) gives ignition delay in crank angle degrees
          E_{\lambda} = (618,840)/(CN + 25) = (618,840)/(51 + 25) = 8143
ID=(.36+.22U_{p})\exp\{E_{\lambda}[(1/R_{u}T_{i}r_{c}^{k-1})-(1/17190)][(21.2)/(P_{i}r_{c}^{k}-12.4)]^{0.63}\}
  =[0.36+(0.22)(9.50)]\exp{8143[(1/(8.314)(320)(16)^{1.35-1})-(1/17,190)][21.2/((1.1)(16)^{1.35})-12.4)]^{0.52}}
         = 4.08^{\circ}
```

start of injection $x + (4.08^{\circ}) = 12^{\circ} \text{ bTDC}$ $x = 16.08^{\circ} \text{ bTDC}$

(b) Eq. (4-15) ID(ms) = ID(ca)/(0.006 N) = (4.08)/[(0.006)(1295)]= 0.525 ms

```
(4-26)
          specific gravity
           s_z = \rho/\rho_{water} = 720/997 = 0.722
          Eq. (4-13)
          G = (141.5/0.722) - 131.5 = 64.48
          T_{-} = 91^{\circ} C = 195.2^{\circ} F
          CI = -420.34 + 0.016 G^2 + 0.192 G(log_{10}T_{mp}) + 65.01(log_{10}T_{mp})^2 - 0.0001809 T_{mp}^2
  = -420.34 + (0.016)(64.48)^{2} + (0.192)(64.48)(\log_{10}[195.2])
                                                  + (65.01)(\log_{10}[195.2])^2 \cdot (0.0001809)(195.2)^2 = 8.7
(4-27)
          [CO + \frac{1}{2}(3.76)N_1] equals 2.88 moles of fuel
          mass of fuel in 2.88 kgmoles using Eq. (4-1)
          m_t = (1)(28) + (\frac{1}{2})(3.76)(28) = 80.64 \text{ kg}
          mass of fuel in 1 kgmole = molecular weight
          M = m/N = (80.64 \text{ kg})/(2.88 \text{ kgmoles}) = 28 \text{ kg/kgmole}
    (a) higher heating value in 2.88 kgmoles of fuel
          =[(28kg)(10,100kJ/kg)]<sub>co</sub>+[(½)(3.76)(28)kg(0kJ/kg)]<sub>N2</sub>=282,800kJ
          higher heating value in 1 kgmole of fuel
          = (282,800 \text{ kJ})/(2.88 \text{ kgmoles}) = 98,194 \text{ kJ/kgmole}
          higher heating value in mass units
          Q_{HRV} = (98,194 \text{ kJ/kgmole})/(28 \text{ kg/kgmole}) = 3507 \text{ kJ/kg}
          because there is no water vapor Q_{triv} = Q_{triv} = 3507 \text{ kJ/kg}
    (b) stoichiometric combustion equation
         CO + \frac{1}{2}(3.76) N_2 + \frac{1}{2} O_2 + \frac{1}{2}(3.76) N_3 \longrightarrow CO_2 + (3.76) N_2
         Eqs. (2-55) and (4-1)
         AF = m_s/m_t = N_sM_s/N_tM_t = [\frac{1}{2}(4.76)(29)]/[(2.88)(28)] = 0.856
```

(c) no dew point as there is no water vapor

CHAPTER 5

(5-1)

- (a) Eqs. (3-4) and (3-5) $T_2 = T_1(r_c)^{k-1} = (336 \text{ K})(11)^{0.35} = 778 \text{ K} = 505^{\circ} \text{ C}$ $P_2 = P_1(r_c)^k = (92 \text{ kPa})(11)^{1.35} = 2342 \text{ kPa}$
- (b) crankshaft offset = a = S/2 = 5.72/2 = 2.86 cm R = r/a = 11.0/2.86 = 3.85

crank angle when intake valve closes and actual compression starts $\theta = 180^{\circ} + 41^{\circ} = 221^{\circ}$

crank angle when ignition occurs

$$\theta = 345^{\circ}$$

using Eq. (2-14) for combustion chamber volume when intake valve closes $V_{rvo}/V_e = 1 + \frac{1}{2}(r_e - 1)[R + 1 - \cos\theta - (R^2 - \sin^2\theta)^{\frac{1}{2}}]$

 $V_{\text{IVO}}/V_{\text{c}} = 1 + \frac{1}{2}(11 - 1)\{(3.85) + (1) - \cos(221^{\circ}) - [(3.85)^{2} - \sin^{2}(221^{\circ})]^{\frac{1}{2}}\} = 10.05$

combustion chamber volume when ignition occurs

$$V_{ig}/V_c = 1 + \frac{1}{2}(11 - 1)\{(3.85) + (1) - \cos(345^\circ) - [(3.85)^2 - \sin^2(345^\circ)]^{\frac{1}{2}}\} = 1.214$$

effective compression ratio

$$V_{IVO}/V_{ig} = (V_{IVO}/V_c)/(V_{ig}/V_c) = (10.05)/(1.214) = 8.28$$

(c) $T_2 = (336 \text{ K}) (8.28)^{1.35-1} = 704 \text{ K} = 431^{\circ}\text{C}$ $P_2 = (92 \text{ kPa}) (8.28)^{1.35} = 1596 \text{ kPa}$

(5-2)

- (a) using Fig. 3-5 and Eq. (3-4) $T_2 = T_1(r_c)^{k-1} = (333 \text{ K})(10.5)^{0.35} = 758 \text{ K} = 485^{\circ} \text{ C}$
- **(b)** Eq. (3-4) 758 K = $(353 \text{ K})(r_c)^{0.35}$ $\underline{r_c} = 8.88$
- (c) using Fig. 5-19 and Eq. (5-15) with k = 1.4 $T_{24} = T_1(P_2/P_1)^{(k-1)/k} = (333 \text{ K})(130/96)^{(1A-1)/1A} = 363 \text{ K}$

Eq. (5-14)
$$(\eta_s)_{sc} = (T_{2s} - T_1)/(T_{2A} - T_1)$$

 $0.82 = (363 - 333)/(T_{2A} - 333)$ $T_{2A} = 370 \text{ K} = 97^{\circ} \text{ C}$

$$\Delta T = T_{2A} - T_{inlet} = 97^{\circ} - 80^{\circ} = 17^{\circ} C$$

(5-3)

(a) use Eq. (2-57) for actual air-fuel ratio
$$(AF)_{act} = (AF)/\phi = 14.6/0.95 = 15.37$$

using low temperature value of c_p $Q_{evap} = m_t h_{t_0} = m_m c_p \Delta T = (m_n + m_t) c_p \Delta T$ $h_{t_0} = [(m_n + m_t)/m_t] c_p \Delta T = (AF + 1) c_p \Delta T$ (307 kJ/kg) [0.4299 (BTU/lbm)/(kJ/kg)] = (16.37)(0.240 BTU/lbm-°R) ΔT

$$\Delta T = 34^{\circ} F$$

$$T_2 = T_1 - \Delta T = 74^{\circ} - 34^{\circ} = 40^{\circ} F = 500^{\circ} R$$

(b) stoichiometric combustion reaction

 $C_8H_{15} + 11.75 O_2 + 11.75(3.76) N_2 \longrightarrow 8 CO_2 + 7.5 H_2O + 11.75(3.76) N_2$ combustion reaction with equivalence ratio $\phi = 0.95$

 $C_8H_{15} + (11.75/.95)O_2 + (11.75/0.95)(3.76)N_2 \longrightarrow 8CO_2 + 7.5H_2O + (11.75/.95)(3.76)N_2 + 0.62O_2$

this reduces to

$$C_8H_{15} + 12.37 O_1 + 12.37(3.76) N_2 \longrightarrow 8 CO_2 + 7.5 H_2O + 12.37(3.76) N_2 + 0.62 O_2$$

volume flow of air is reduced by volume of fuel vapor

in molar quantities volume flow of air with evaporation
$$(Vol_a)_{with} = (Vol_a)_1(N_{without}/N_{with}) = [(12.37)(4.76)]/[(12.37)(4.76) + 1] = 0.983 (Vol_a)_1$$

this volume flow rate is now increased by reduction in temperature

$$(\text{Vol}_a)_{\text{final}} = [0.983(\text{Vol}_a)_1][(534^{\circ} \text{ R})/(500^{\circ} \text{ R})] = 1.050 (\text{Vol}_a)_1$$

5.0% increase in n,

(c)
Eq. (3-50)

$$T_1 = x_r T_{ex} + (1 - x_r) T_a = (0.05)(900^\circ R) + (1 - 0.05)(500^\circ R) = 520^\circ R = 60^\circ F$$

(5-4)

(a) cooling with water evaporation

$$Q_{\text{evap}} = m_{\text{w}}h_{\text{tg}} = m_{\text{m}}c_{\text{p}}\Delta T = (m_{\text{a}} + m_{\text{f}} + m_{\text{w}})c_{\text{p}}\Delta T$$

$$h_{\text{tg}} = \{[m_{\text{a}} + m_{\text{f}} + m_{\text{w}}]/m_{\text{w}}\}c_{\text{p}}\Delta T = \{[m_{\text{a}} + m_{\text{f}} + (m_{\text{f}}/30)]/(m_{\text{f}}/30)\}c_{\text{p}}\Delta T = [30(AF) + 31]c_{\text{p}}\Delta T$$

$$1052 \text{ BTU/lbm} = [30(15.37) + 31](0.240 \text{ BTU/lbm-°R})\Delta T$$

$$\Delta T = 9^{\circ} \text{ F} \qquad T = T_{2} - \Delta T = 40^{\circ} - 9^{\circ} = 31^{\circ} \text{F} = 491^{\circ} \text{R}$$

(b) volume flow of air is reduced by volume of water vapor

moles of water for 1 mole of fuel using Eq. (4-1)

$$m/m_{\star} = 30 = N_{\star}M/N_{\star}M_{\star} = (1)(111)/N_{\star}(18)$$
 $N_{\star} = 0.206$

for every mole of fuel there are 0.206 moles of water vapor

original volume flow of air is reduced by both fuel vapor and water vapor

in molar quantities volume flow of air with evaporation
$$(\text{Vol}_a)_{with} = (\text{Vol}_a)_1(N_{without}/N_{with})$$

= $(\text{Vol}_a)_1[(12.37)(4.76)]/[(12.37)(4.76) + 1.206] = 0.980 (Vol_a)_1$

this volume flow rate is now increased by reduction in temperature

$$(\text{Vol}_{a})_{\text{final}} = (\text{Vol}_{a})_{1}[(534^{\circ} \text{ R})/(495^{\circ} \text{ R})] = 1.057 (\text{Vol}_{a})_{1}$$

5.7% increase in η_*

(5-5)

- (a) When a turbocharger is used cylinder inlet air temperature is usually higher due to compressive heating, depending on amount of aftercooling. The compression ratio is often then reduced to lower the additional compressive heating that occurs during the compression stroke. If this were not done there would be a chance of .combustion temperature becoming too high with resulting self-ignition and knock problems.
- (b) Brake power could be increased or decreased depending on amount of pressure increase, aftercooling, compression ratio change, and exhaust pressure increase due to turbine of turbocharger.
- (c) By air-standard Otto cycle analysis reducing the compression ratio will lower the indicated thermal efficiency [Eq. (3-31)]. However, greater indicated power generated in the cylinders along with basically the same mechanical efficiency will increase real brake thermal efficiency.
- (d) Engine knock is not a problem in CI engines.

(5-6)

```
for 1 cylinder

V_d = (2.4 \text{ L})/4 = 9.6 \text{ L} = 0.0006 \text{ m}^3
```

(a) using Eq. (2-71) for air flow rate into one cylinder at WOT $\dot{m}_a = \rho_a V_d N \eta_s / n = (1.181)(0.0006)(5800/60)(0.95)/2 = 0.03254 \text{ kg/sec}$

Eq. (2-55) gives fuel flow rate into 1 cylinder which is the flow rate through an injector $\dot{m}_f = \dot{m}_s/AF = (0.03254 \text{ kg/sec})/14.6 = 0.00223 \text{ kg/sec}$

(b)

using Eq.(2-71) for air flow rate into one cylinder at WOT

Eq. (2-71) for air flow rate into one cylinder at idle $m_{\star} = [(1.181)(30/101)(0.0006)(600/60)]/(2) = 0.001052 \text{ kg/sec}$

Eq.(2-55) gives fuel flow into one cylinder $m_r = (0.001052 \text{ kg/sec})/(14.6) = 0.0000721 \text{ kg/sec}$

fuel flow into one cylinder for one cycle at idle m,=(.0000721kg/sec)(2rev/cycle)/(600/60rev/sec)=0.0000144kg/cycle

time of injection t = (0.0000144 kg)/(0.00223 kg/sec) = 0.0065 sec

rotational speed at idle
(600/60 rev/sec)(360°/rev) = 3600°/sec

time of injection = $(3600^{\circ}/\text{sec})(0.0065 \text{ sec}) = 23.4^{\circ}$

(5-7) use Eq. (2-57) to get actual AF ratio $(AF)_{act} = (AF)_{stoich}/\phi = 9.0/1.06 = 8.49$

for 1 cylinder $V_d = (2.4 \text{ L})/6 = 0.4 \text{ L} = 0.0004 \text{ m}^3$

(a) Eq. (2-70) gives mass of air into one cylinder for one cycle $m_a = \rho_a V_d \eta_v = (1.181 \text{ kg/m}^3)(0.0004 \text{ m}^3)(0.87) = 0.000411 \text{ kg}$

Eq. (2-55) gives mass of fuel into 1 cylinder for 1 cycle $m_t = m_s/(AF)_A = (0.000411 \text{ kg})/8.49 = 0.0000484 \text{ kg}$

time of injection = (0.0000484 kg)/(0.02 kg/sec) = 0.00242 sec

- (b) actual AF from above (AF) = 8.49
- when auxiliary injector is used at 3000 RPM time of 1 cycle t = (2 rev/cycle)/(3000/60 rev/sec) = 0.04 sec/cycle

mass of fuel from port injector for 1 cycle $m_r = 0.0000484 \text{ kg}$

mass of fuel from auxiliary injector for 1 cyl for 1 cycle $m_f = (0.003 \text{ kg/sec})(0.04 \text{ sec})/(6 \text{ cylinders}) = 0.000020 \text{ kg}$

Eq. (2-55) for 1 cylinder for 1 cycle $AF = m_s/m_t = 0.000411/(0.0000484 + 0.000020) = 6.01$

(5-8)

Temperature of the air-fuel mixture at intake manifold exit could either increase or decrease as engine speed is increased. The mixture will pass through the manifold quicker allowing less time for heating from the hotter walls. However, a higher flow rate will increase the convection heat transfer rate. Also at higher speed engine components, including intake manifold, will be hotter. The amount of fuel that vaporizes in the manifold will change, changing the amount of evaporative cooling. Exit temperature will depend on many parameters including engine speed increase, engine geometry, type of fuel, air-fuel ratio, etc.

(5-9)

use Eq. (2-70) to get air flow rate needed at max speed $\dot{m}_{\star} = \rho_{\star} V_{d} N \eta_{s} / n = (1.181)(0.0062)(6500/60)(0.88)/2 = 0.349 \text{ kg/sec}$

for each of 4 barrels $\dot{m}_{a} = (0.349 \text{ kg/sec})/4 = 0.0873 \text{ kg/sec}$

(a) use Eq. (5-12) for throat area of 1 barrel $(\mathring{\mathbf{m}}_a)_{\text{max}} = 236.5 \ C_{\text{Dt}}[A_t] = 0.0873 = (236.5)(0.95)[A_t]$

 $A_t = 0.0003886 \text{ m}^2 = 3.886 \text{ cm}^2 = (\pi/4)d_t^2$

d, 2.224 cm

(b) Eq. (2-55) gives fuel flow rate needed for 1 barrel $\dot{\mathbf{m}}_t = \dot{\mathbf{m}}_s/(AF) = (0.0873 \text{ kg/sec})/15 = 0.00582 \text{ kg/sec}$

Eq. (5-10) gives pressure in carburetor throat $P_1 = (0.5283)P_0 = (0.5283)(101 \text{ kPa}) = 53.4 \text{ kPa}$

Eqs. (5-6) and (5-7) give pressure differential in fuel capillary $\Delta P_t = \Delta P_a = P_0 - P_t = 101 - 53.4 = 47.6 \text{ kPa}$

use Eq. (5-8) for fuel capillary tube flow area $\dot{m}_f = C_{Dc}A_c[2\rho\Delta P_t]^{V_t}$ 0.00582 kg/sec = (0.85)A_c[(2)(750 kg/m³)(47.6 kN/m²)(1 kg-m/N-sec²)]^{V2}

 $A_c = 0.00000081 \text{ m}^2 = 0.81 \text{ mm}^2 = (\pi/4)d_c^2$

 $d_{c} = 1.016 \text{ mm}$

(5-10)

- (a) The choke is first closed by stepping the accelerator pedal fully down. The closed choke creates a high vacuum downstream through the carburetor. This causes a high fuel flow rate through both the fuel capillary tube and the idle valve. With a low air flow rate the resulting air-fuel mixture is very fuel-rich. Because only a very small percent of the fuel evaporates in the cold engine intake, the rich mixture is needed to assure a combustible air-fuel vapor mixture.
- (b) When an automobile is accelerated the throttle valve is quickly opened to increase air intake rate. The gaseous air inflow rate increases quickly but the increase rate of the liquid fuel droplets and wall film is slower due to the higher mass inertia of the liquid. This would result in a fuel-lean mixture and poor acceleration. An accelerator pump adds addition fuel at this time to avoid the fuel deficiency that would occur. The result is a fuel-rich mixture which is desirable during acceleration.
- (c) When the carburetor throttle is closed to decelerate an automobile which is traveling at high speed a large vacuum is created in the intake system. The engine is turning at high speed but there is very little air flow into the engine. Exhaust gases back flow into the intake manifold due to the low pressure there. This results in a high exhaust residual remaining in the cylinders for the next cycle. The low pressure after the throttle valve in the carburetor causes a fuel flow through the idle valve. This fuel mixes with the low air flow giving a fuel-rich mixture into the engine. This rich mixture is needed to give acceptable combustion because of the large exhaust residual.

(5-11)

(a)

Eq. (5-3) with 1 intake valve
$$(A_i)_1 = \pi d_r l = \pi (3.4 \text{ cm})[(0.22)(3.4 \text{ cm})] = 7.99 \text{ cm}^2$$

with two intake valves

$$(A_i)_2 = (2 \text{ valves})\pi(2.7 \text{ cm})[(0.22)(2.7 \text{ cm})] = 10.08 \text{ cm}^2$$

increase in flow area

$$\Delta A = (10.08 \text{ cm}^2) - (7.99 \text{ cm}^2) = 2.09 \text{ cm}^2$$

(b) Advantages:

Greater intake valve flow area which improves volumetric efficiency.

Greater exhaust valve flow area which allows for a shorter exhaust blowdown process.

Greater flexibility in intake be allowing variation in valve timing and lift between the two valves.

Disadvantages:

Need for greater number and/or more complex camshafts.

Higher cost in manufacturing.

Difficulty of fitting valves into combustion chamber surface.

(5-12)

(a)

Eq. (5-27) gives mass flow rate through injector

$$\dot{\tilde{m}}_{f} = C_{D}A_{n}[2\rho\Delta P]^{1/4}$$
= (0.72)[(\pi/4)(0.073 mm)^{2}][2(860 kg/m^{3})(50 - 5 MPa)(1 kg-m/N-sec^{2})]^{1/2} = 0.000838 kg/sec

$$\dot{m}_{\rm f} = 0.000838 \text{ kg/sec} = \rho_{\rm f}(\text{Vel})A = (860 \text{ kg/m}^3)(\text{Vel})[(\pi/4)(0.073 \text{ mm})^2]$$

 $\underline{\text{Vel} = 233 \text{ m/sec}}$

(b) distance to travel x = B/2 = (8.2 cm)/2 = 4.1 cm = 0.041 mtime = (0.041 m)/(233 m/sec) = 0.00018 sec (5-13) for 1 cylinder using Eq. (2-8)

$$V_4 = 3.6/6 = 0.6 L = 0.0006 m^3 = (\pi/4)B^2S = (\pi/4)(1.06)B^3$$

B = 0.0897 m = 8.97 cm $S = (1.06)(8.97 \text{ cm}) = 9.50 \text{ cm}$

(a) sonic velocity at inlet conditions using Eq. (3-1j) $c = [kRT]^{1/4} = [(1.40)(287 \text{ J/kg-K})(333 \text{ K})]^{1/4} = 366 \text{ m/sec}$

Eq. (2-2) gives average piston velocity at maximum speed
$$(\overline{U}_p)_{max} = 2SN = (2 \text{ strokes/cycle})(0.0950 \text{ m/stroke})(7000/60 \text{ rev/sec}) = 22.17 \text{ m/sec}$$

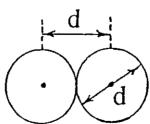
Eq. (5-4) gives area for the 2 valves
$$A_i = CB^2[(\vec{U}_p)_{max}/c_i] = (1.3)(8.97 \text{ cm})^2(22.17 \text{ m/sec})/(366 \text{ m/sec}) = 6.34 \text{ cm}^2$$

using Eqs. (5-1) and (5-3) for 1 valve
$$A_1 = 6.34/2 = 3.17 \text{ cm}^2 = \pi d_1 = \pi d_2 (d_1/4) = (\pi/4) d_2^2 \qquad \underline{d_1} = 2.01 \text{ cm}$$

- (b) maximum flow velocity will be sonic $\frac{V_{max} = c = 366 \text{ m/sec}}{V_{max}}$ from above
- (c) with proper design valves could be fit into combustion chamber with difficulty
- (5-14) mass of fuel in 1 injection from Example Problem 5-4 $m_f = 0.0000396 \text{ kg}$ mass of 1 fuel droplet $m_f = (\text{Vol}) \rho_f = (3 \times 10^{-14} \text{ m}^3)(860 \text{ kg/m}^3) = 2.580 \times 10^{-11} \text{ kg}$
 - (a) # of droplets = $(0.0000396 \text{ kg})/(2.580 \times 10^{-11} \text{ kg/droplet}) = 1.535 \times 10^6 \text{ droplets}$
 - (b) from Example Problem 5-9 $V_d=0.00064 \text{ m}^3$ for one cylinder use Eq. (2-12) to find clearance volume $r_c=18=(V_c+V_d)/V_c=(V_c+0.00064)/V_c$ $V_c=0.0000376 \text{ m}^3$

volume occupied by 1 droplet = Vol = $V/\# = 0.0000376 \text{ m}^3/1.535 \times 10^6 = 2.450 \times 10^{-11} \text{ m}^3$

if volume occupied by droplet is assumed a sphere $Vol = (\pi/6)d^3 = 2.450 \times 10^{-11} \text{ m}^3 \qquad d = 0.000360 \text{ m} = 0.360 \text{ mm}$



distance between droplets will be about equal to sphere diameter distance $\approx 0.360 \text{ mm}$

```
(5-15)
  (a)
       Eq.(2-71)
       \dot{\mathbf{m}}_{\mathbf{a}} = \eta_{\mathbf{v}} \rho_{\mathbf{a}} \mathbf{V}_{\mathbf{d}} \mathbf{N} / \mathbf{n}
 =(0.61)(1.181kg/m^3)(0.0022m^3/cycle)(2100/60rev/sec)/(2rev/cycle)
        = 0.0277 \text{ kg/sec}
  (b)
       Eq. (2-55) for fuel flow rate into engine
       \dot{m}_s = \dot{m}_s/AF = (0.0277 \text{ kg/sec})/(21) = 0.00132 \text{ kg/sec}
       Eq. (2-65) gives brake power with this fuel flow rate
       \ddot{W}_h = \eta_r \dot{\tilde{m}}_r Q_{sv} \eta_c = (0.45) (0.00132 \text{kg/sec}) (42,500 \text{kJ/kg}) (0.98) = 24.75 \text{kW}
      same equation to find fuel flow rate for two-cylinder engine
        (24.75kW) = (0.42)m_{\star}(42,500kJ/kg)(0.98) m_{\star} = 0.001415kg/sec
       Eq.(2-55) gives air flow rate needed
       \dot{m} = \dot{m}_r(AF) = (0.001415 \text{ kg/sec})(21) = 0.0297 \text{ kg/sec}
  (c)
      Eq. (2-71) gives engine speed for this air flow rate
      (.0297kg/sec)=(.82)(1.181kg/m)(.0011m3/cycle)(N/60rev/sec)/(2rev/cycle)
       N = 3348 RPM
(5-16)
  (a)
       engine speed at 3000 RPM
        (3000/60 \text{ rev/sec})(360^{\circ}/\text{rev}) = 18,000^{\circ}/\text{sec}
       crank angle rotation in 0.004 seconds
       \angle = (18,000 °/sec)(0.004 sec) = 72°
       angle when intake valve opens
       x + 72^{\circ} = 20^{\circ} aTDC
                                                x = 52^{\circ} bTDC
  (b)
       engine speed at 1200 RPM
        (1200/60 \text{ rev/sec})(360^{\circ}/\text{rev}) = 7200^{\circ}/\text{sec}
       crank angle rotation in 0.002 seconds
       \angle = (7200°/sec)(0.002 sec) = 14.4°
       angle when intake valve opens
       x + 14.4^{\circ} = 20^{\circ} \text{ aTDC}
                                                        x=5.6^{\circ} aTDC
```

```
(5-17)
   (a)
         Eq.(2-71)
         m = \eta_{a} \rho_{a} V_{d} N/n
    =(0.93)(1.181 \text{kg/m}^3)(0.460 \text{m}^3/\text{cycle})(195/60 \text{rev/sec})/(2 \text{rev/cycle})
         = 1.642 \text{ kg/sec}
   (b)
         Eq. (2-55)
         \ddot{\mathbf{m}}_{r} = \ddot{\mathbf{m}}_{r}/A\mathbf{F} = [(1.642 \text{ kg/sec})(0.92)]/(6.5) = 0.232 \text{ kg/sec}
   (c)
         average flow rate of diesel fuel
         \tilde{\mathbf{m}}_{i,r} = [(1.642 \text{ kg/sec})(0.08)]/(14.5) = 0.00906 \text{ kg/sec}
         diesel fuel for one cylinder for one cycle
       m=(0.00906kg/sec)/[(195/60rev/sec)(12cylinders)(1cycle/rev)]
         = 0.000232 \text{ kg/cycle-cyl}
         engine speed = (195/60 \text{ rev/sec})(360^{\circ}/\text{rev}) = 1170^{\circ}/\text{sec}
        time of one injection
                                                       t=(21^{\circ})/(1170^{\circ}/sec)=0.0180sec
         flow rate through injector
        \dot{m}_{r} = (0.000232 \text{ kg})/(0.0180 \text{ sec}) = 0.0130 \text{ kg/sec}
(5-18)
   (a)
        air-fuel mass trapped in cylinder after valves are closed
        m_{rr} = (0.000440 \text{ kg})(1 - 0.046) = 0.000420 \text{ kg}
        Eq.(5-24) gives mass of air-fuel ingested
        m_{mi} = m_{mt}/\lambda_{te} = (0.000420 \text{ kg})/(0.760) = 0.000553 \text{ kg}
        Eq. (5-22)
        \lambda_{dr} = m_{mi} / V_d \rho_a = (0.000553 \text{kg}) / [(0.0015/3 \text{m}^3) (1.181 \text{kg/m}^3)] = 0.936
  (b)
        Eq.(5-23)
        \lambda_{ca} = m_{at} / V_d \rho_a = (0.000420 \text{kg}) / [(0.0005 \text{m}^3) (1.181 \text{kg/m}^3)] = 0.711
  (c)
        Eq.(5-25)
        \lambda_{\rm ae} = m_{\rm at}/m_{\rm cc} = (0.000420 \text{ kg})/(0.000440 \text{ kg}) = 0.955
  (d)
        Eq. (5-26)
        \lambda_{rc} = m_{tc} / V_d \rho_a = \lambda_{ce} / \lambda_{se}
        =(0.000440 \text{kg})/[(1.181 \text{kg/m}^3)(0.0005 \text{m}^3)] = (0.711)/(0.955)
        = 0.745
```

```
(5-19)
  (a)
       Eq. (5-22) gives air-fuel flow into engine
       \ddot{m}_{mi} = \lambda_{dr} V_{d} \rho_{a} = (0.95)(0.003 \text{ m}^{3})(1.181 \text{ kg/m}^{3}) = 0.1683 \text{ kg/sec}
       air flow only
       \mathring{\mathbf{h}} = (0.1683 \text{ kg/sec})[(14.6)/(15.6)] = 0.1575 \text{ kg/sec}
  (b)
        fuel flow into engine
       \dot{m}_r = (0.1683 \text{ kg/sec})[(1)/(15.6)] = 0.0108 \text{ kg/sec}
        oil flow into engine
       \vec{h}_{\perp} = (0.0108 \text{ kg/sec})/(25) = 0.00043 \text{ kg/sec}
  (c)
        85% of intake is trapped and burned,
        15% escapes during scavanging
       \vec{m} = (0.00043 \text{ kg/sec})(0.15) = 0.000065 \text{ kg/sec} = 0.23 \text{ kg/hr}
(5-20)
        chemical reaction equation with nitrous oxide
        C_{8}H_{18} + 5 N_{2}O + 10 O_{2} + 10(3.76) N_{2} \rightarrow 8 CO_{2} + 9 H_{2}O + 47.6 N_{2}
        Eq. (4-5) using enthalpy values from reference [90]
        Q_{in} = \Sigma_{PROD} N_i H_i - \Sigma_{REACT} N_i H_i
           =(8)[(-393,522)+(33,397)]+(9)[(-241,826)+(26,000)]
                +(47.6)[(0)+(21,463)]-(1)[(-259,280)+(0)]
                     -(5)[(-81,600)+(0)]-(10)[(0)+(0)]-(37.6)[(0)+(0)]
             = -3,134,515 \text{ kJ}
        this heat amount is increased because of less air required
        Q_{in} = (-3,134,515 \text{ kJ0}[(12.5)/(10)] = -3,918,144 \text{ kJ}
        cooling by evaporation of nitrous oxide
        mc_p\Delta T = h_{f\sigma}(number of moles)
        10(4.76) kgmoles (29 kg/kgmole) (1.005 kJ/kg-K) \DeltaT
                                              =(11,037 \text{ kJ/kgmole})(5 \text{ kgmoles})
                                 T_{final} = 298 K - 40 = 258 K
        \Delta T = 40 \text{ K}
        this increases density of air and increases heat in
        Q_{in} = (-3,918,144 \text{ kJ})[(298)/(258)] = -4,525,608 \text{ kJ}
     \Delta=[(4,525,600-3,555,000)/(3,555,000)](100)= 27.3% increase
             200 kW becomes 255 kW
```

CHAPTER 6

(6-1)

Eq. (2-8) for 1 cylinder
$$V_d = 2.4/3 = 0.8 L = 0.0008 m^3 = (\pi/4)B^2S = (\pi/4)B^2(0.0979 m)$$

B = 0.102 m = 10.2 cm

Eq. (6-1) during compression stroke $(SR)_1 = \omega/N = 4.8 = \omega/(2100/60 \text{ rev/sec})$

 $\omega = 168 \text{ rev/sec}$

Eq. (6-3) gives mass moment of inertia during compression $I = mB^2/8 = (0.001 \text{ kg})((0.102 \text{ m})^2/8 = 1.30 \text{ x } 10^{-6} \text{ kg} \cdot \text{m}^2$

Eq. (6-4) gives angular momentum $\Gamma = I\omega = (1.30 \text{ x } 10^{-6} \text{ kg-m}^2)(168 \text{ rev/sec})(2\pi \text{ radians/rev}) = 0.001372 \text{ kg-m}^2/\text{sec}$

(a) mass moment of inertia at TDC $I = (0.001 \text{ kg})(0.060 \text{ m})^2/8 = 4.50 \text{ x } 10^{-7} \text{ kg-m}^2$

using Eq. (6-4) keeping angular momentum constant $\omega = \Gamma/I = (0.001372 \text{ kg-m}^2/\text{sec})/[(4.5 \times 10^{-7} \text{ kg-m}^2)(2\pi \text{ radians/rev})] = 485 \text{ rev/sec}$

- (b) $u_t = \omega r = (485 \text{ rev/sec})(2\pi \text{ radians/rev})(0.03 \text{ m}) = 91.4 \text{ m/sec}$
- (c) Eq. (2-2) $\overline{U}_p = 2SN = (2 \text{ strokes/rev})(0.0979 \text{ m/stroke})(2100/60 \text{ rev/sec}) = 6.853 \text{ m/sec}$ Eq. (6-2) $(SR)_2 = u_1/\overline{U}_p = (91.4 \text{ m/sec})/(6.853 \text{ m/sec}) = 13.3$

(6-2) Eq. (2-8) for 1 cylinder

```
V_d = 150/4 = 37.5 \text{ in.}^3 = (\pi/4)B^2S = (\pi/4)B^2(0.95 \text{ B})
      B = 3.69 in.
                              S = (0.95)(3.69 \text{ in.}) = 3.51 \text{ in.}
      Eq. (2-2) gives average piston speed
 \overline{U}_p = 2SN = (2 \text{ strokes/rev})(3.51 \text{ in/stroke})(3600/60 \text{ rev/sec}) = 421.2 \text{ in/sec} = 35.1 \text{ ft/sec}
 (a) Eq. (6-2)
      (SR)_1 = 8 = u_1/\overline{U}_p = u_1/(35.1 \text{ ft/sec})
                                                        u_r = 281 \text{ ft/sec}
 (b) u_t = \omega r = 281 \text{ ft/sec} = \omega (2\pi \text{ radians/rev})(3.69/2 \text{ in.})/(12 \text{ in./ft})
              \omega = 291 \text{ rev/sec}
 (c) (SR), = \omega/N = (291 rev/sec)/(3600/60 rev/sec) = 4.85
(6-3)
  (a)
        Eq. (6-1)
         (SR)_1 = \omega/N = (250 \text{ rev/sec})/(2800/60 \text{ rev/sec}) = 5.36
  (b)
         S = 0.92 B = (0.92)(0.0856 m) = 0.07875 m
        Eq.(2-2)
        U_n = 2SN
        =(2strokes/rev)(0.07875m/stroke)(2800/60rev/sec)=7.35m/sec
        tangential speed
        u_*=\omega r = (250 \text{rev/sec})(2\pi \text{ radians/rev})(0.0428\text{m}) = 67.23 \text{ m/sec}
        Eq.(6-2)
         (SR)_2 = u_t/U_n = (67.23 \text{ m/sec})/(7.35 \text{ m/sec}) = 9.15
  (c)
        Eq.(6-3) during compression
        I_1 = mB^2/8 = (mass)(0.856 \text{ m})^2/(8) = (mass)(0.000916\text{m}^2)
        I_{2} = (mass)(0.050 \text{ m})^{2}/(8) = (mass)(0.0003125\text{m}^{2})
        conservation of momentum using Eq. (6-4)
        \Gamma_1 = \Gamma_2
        I_1\omega_1 = I_2\omega_2
        (mass)(0.000916m^2)(250 \text{ rev/sec}) = (mass)(0.0003125m^2)\omega
        \omega_{2} = 732.8 \text{ rev/sec}
```

```
(6-4)
   (a)
        Eq. (6-5)
        \omega_{\rm t} = (TR)N = (1.78)(3200/60 \text{ rev/sec}) = 94.93 \text{ rev/sec}
        tangential velocity
        u_* = \omega_* r = (94.93 \text{ rev/sec}) (2\pi \text{ radians/rev}) (0.0090 \text{ m}) = 5.37 \text{ m/sec}
   (b)
        Eq.(6-3)
        I = mB^2/8 = (0.0012 \text{ kg})(0.0180 \text{ m})^2/8 = 4.86 \times 10^{-8} \text{ kg-m}^2
        rotational kinetic energy
        KE = I\omega^2/2g_c
=4.86x10<sup>-1</sup>kg-m<sup>2</sup>[(94.93rev/sec)(2\pi radians/rev)]<sup>2</sup>/[2(1kg-m/N-sec<sup>2</sup>)]
       = 0.00865 \text{ N-m} = 0.00865 \text{ J}
(6-5)
   (a)
        at end of compression
        T_2 = T_1(r_c)^{k-1} = (333 \text{ K})(10.2)^{1.35-1} = 751 \text{ K}

P_2 = P_1(r_c)^k = (100 \text{ kPa})(10.2)^{1.35} = 2299 \text{ kPa}
        mass in crevice
        m<sub>trey</sub> = <sub>Pygrey</sub>/RT
        = (2299 \text{ kPa})[(0.03)\text{V},]/[(0.287 \text{ kJ/kg-K})(453 \text{ K})] = 0.5305 \text{ V},
        mass in clearance volume
        m_{clear} = PV/RT = (2299kPa)V_2/[(0.287kJ/kg-K)(751 K)] = 10.666 V_2
        percent mass in crevice
        % = \{(0.5305 V_2)/[(0.05305 V_2) + (10.666 V_1)]\}(100) = 4.74%
   (b)
       m=(0.0042kg/sec)(0.0474trapped)(0.15 not burned)(3600sec/hr)
        = 0.1075 \text{ kg/hr}
   (c)
        Energy = mQ_{HV} = [(0.0042)(0.0474)(0.15)kg/sec](43,000kJ/kg)
        = 1.28 \text{ kJ/sec} = 1.28 \text{ kW}
```

(6-6)

Eqs. (3-4) and (3-5) and Fig. 3-2

$$T_2 = T_1(r_c)^{k-1} = (338 \text{ K})(10.9)^{0.35} = 780 \text{ K}$$

 $P_2 = P_1(r_c)^k = (98 \text{ kPa})(10.9)^{1.35} = 2465 \text{ kPa}$

(a) mass in combustion chamber (clearance volume) at TDC m_m = PV/RT = (2465 kPa)V/(0.287 kJ/kg-K)(780 K) = 11.011 V_c

mass in crevice volume $m_c = (2465 \text{ kPa})(0.025 \text{ V}_c)/(0.287 \text{ kJ/kg-K})(463 \text{ K}) = 0.464 \text{ V}_c$

percent of mass in crevice $\% = \{(0.464 \text{ V}_c)/[(0.464 \text{ V}_c) + (11.011 \text{ V}_c)]\}(100) = 4.04\%$

(b) Eq. (3-11) $Q_{HV}\eta_1 = (AF + 1)c_1(T_3 - T_2)$ $(43,000 \text{ kJ/kg})(1.0) = (14.6 + 1)(0.821 \text{ kJ/kg-K})(T_3 - 780)\text{K}$ $T_1 = 4137 \text{ K}$

at constant volume $P_3 = P_2(T_3/T_2) = (2465 \text{ kPa})(4137/780) = 13,074 \text{ kPa}$

mass in clearance volume $m_{\infty} = (13,074 \text{ kPa})V_{\phi}(0.287 \text{ kJ/kg-K})(4137 \text{ K}) = 11.011 V_{c}$

mass in crevice volume $m_c = (13,074 \text{ kPa})(0.025 \text{ V}_c)/(0.287 \text{ kJ/kg-K})(463 \text{ K}) = 2.460 \text{ V}_c$

percent of mass in crevice $\% = \{(2.460 \text{ V}_c)/[(2.460 \text{ V}_c) + (11.011 \text{ V}_c)]\}(100) = 18.3\%$

```
(6-7)
    (a)
                                              V_a = 6.8/8 = 0.85 L = 0.00085 m^3
          for 1 cylinder
          use Eq. (2-12) to find clearance volume of 1 cylinder
          r_e = 18.5 = (V_d + V_c)/V_c = (0.00085 + V_c)/V_c
                   V_c = 0.00004857 \text{ m}^3 = 48.57 \text{ cm}^3
          V_{\text{constant}} = (0.03)(0.00004857 \text{ m}^3) = 1.46 \times 10^{-6} \text{ m}^3 = 1.46 \text{ cm}^3
    (b)
          Eqs. (3-52) and (3-53) and Fig. 3-11
         T_2 = T_1(r_c)^{k-1} = (348 \text{ K})(18.5)^{0.35} = 966 \text{ K}
         P_2 = P_1(r_c)^k = (120 \text{ kPa})(18.5)^{1.35} = 6164 \text{ kPa}
         P_2 < P_{peak} which means engine is operating on Dual cycle and not on Diesel cycle
         mass in combustion chamber after compression (clearance volume)
         m = PV/RT = (6164 \text{ kPa})V/(0.287 \text{ kJ/kg-K})(966 \text{ K}) = 22.233 \text{ V}
         mass in crevice volume
         m = (6164 \text{ kPa})(0.03 \text{ V}_c)/(0.287 \text{ kJ/kg-K})(463 \text{ K}) = 1.392 \text{ V}_c
         percent of mass in crevice
         \% = \{(1.392 \text{ V}_c)/[(1.392 \text{ V}_c) + (22.233 \text{ V}_c)]\}(100) = 5.89\%
   (c)
         P_x = P_{peak} = 11,000 \text{ kPa} given
         at constant volume
         T_x = T_2(P_y/P_z) = (966 \text{ K})(11,000/6164) = 1724 \text{ K}
         Eq. (3-85)
                                             T_3 = \beta T_r = (2.3)(1724 \text{ K}) = 3965 \text{ K}
         P_3 = P_x = 11,000 \text{ kPa}
         mass in combustion chamber at end of combustion
         m = (11,000 \text{ kPa})(2.3 \text{ V}_c)/(0.287 \text{ kJ/kg-K})(3965 \text{ K}) = 22.233 \text{ V}_c
         mass in crevice volume at end of combustion
         m = (11,000 \text{ kPa})(0.03 \text{ V}_c)/(0.287 \text{ kJ/kg-K})(463 \text{ K}) = 2.483 \text{ V}_c
```

 $\% = \{(2.483 \text{ V}_c)/[(2.483 \text{ V}_c) + (22.233 \text{ V}_c)]\}(100) = 10.05\%$

percent of mass in crevice

```
(6-8)
```

(a) engine speed in degrees/sec (1800/60 rev/sec)(360°/rev) = 10,800 degrees/sec

22° bTDC to 4° aTDC = 26°/injection

time $t = (26^{\circ}/injection)/(10,800 \text{ degrees/sec}) = 0.0024 \text{ sec/injection}$

- (b) Eq. (6-1) $(SR)_1 = 2.8 = \omega/N = \omega/(1800/60 \text{ rev/sec})$ $\omega = 84 \text{ rev/sec}$ period of swirl = $1/\omega = 1/(84 \text{ rev/sec}) = 0.012 \text{ sec/rev}$
- (c) Eq. (6-5)
 injection time = (period of swirl)/(number of holes)
 0.0024 = 0.012/(number of holes)
 number of holes = 5 holes

(6-9)

(a) for 1 cylinder $V_d = 2.6/4 = 0.65 L = 0.00065 m^3$

Eq. (2-12)

$$r_c = 10.5 = (V_d + V_c)/V_c = (0.00065 + V_c)/V_c$$
 $V_c = 0.0000684 \text{ m}^3$

volume of secondary chamber
$$V_2 = (0.18)(0.0000684 \text{ m}^3) = 0.0000123 \text{ m}^3$$

volume of primary chamber
$$V_1 = 0.0000684 - 0.0000123 = 0.0000561 \text{ m}^3$$

in secondary chamber

$$m_2 = PV/RT = (2100 \text{ kPa})(0.0000123 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(700 \text{ K})$$

= 0.000129 kg = $m_{a2} + m_{t2} = (AF + 1)m_{t2} = (13.2 + 1)m_{t2}$
 $m_{t2} = 0.00000908 \text{ kg}$

$$m_{a2} = (13.2)(0.00000908 \text{ kg}) = 0.0001200 \text{ kg}$$

in primary chamber

$$m_1 = PV/RT = (2100 \text{ kPa})(0.0000561 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(700 \text{ K})$$

= 0.000586 kg = $m_{a1} + m_{fl} = (AF + 1)m_{fl} = (20.8 + 1)m_{fl}$
 $m_{fl} = 0.0000269 \text{ kg}$

$$m_{a1} = (20.8)(0.0000269 \text{ kg}) = 0.0005595 \text{ kg}$$

overall air-fuel ratio

$$AF = (m_{a1} + m_{a2})/(m_{f1} + m_{f2}) = (0.0005595 + 0.0001200)/(0.0000269 + 0.00000908) = 18.9$$

(b)

Eq. (3-11)

$$Q_{HV}\eta_c = (AF + 1)c_v(T_3 - T_2)$$

 $(43,000 \text{ kJ/kg})(0.98) = (13.2 + 1)(0.821 \text{ kJ/kg-K})(T_3 - 700 \text{ K})$

$$T_3 = 4315 \text{ K} = 4042^{\circ} \text{ C}$$

at constant volume

$$P_3 = P_2(T_3/T_2) = (2100 \text{ kPa})(4315/700) = 12,945 \text{ kPa}$$

(c)

mass in secondary chamber before expansion = 0.000129 kg

mass in secondary chamber after expansion (approximate) $m = PV/RT = (2100 \text{ kPa})(0.0000123 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(4315 \text{ K}) = 0.0000209 \text{ kg}$

amount of mass through orifice during expansion $\Delta m = 0.000129 - 0.0000209 = 0.000108 \text{ kg}$

expansion takes 7° of engine rotation, so time of expansion t = (7/360 rev)/(2600/60 rev/sec) = 0.000449 sec

mass flow rate

 $m = (0.000108 \text{ kg})/(0.000449 \text{ sec}) = 0.241 \text{ kg/sec} = \rho(\text{Vel})A$

density $\rho = P/RT = (12,945 \text{ kPa})/(0.287 \text{ kJ/kg-K})(4315 \text{ K}) = 10.45 \text{ kg/m}^3$

velocity Vel = $m/\rho A = (0.241 \text{ kg/sec})/[(10.45 \text{ kg/m}^3)(0.0001 \text{ m}^2)]$

Vel = 231 m/sec

CHAPTER 7

(7-1)

(a)
flame travel distance = bore/2 + offset $D_f = (10.2 \text{ cm})/2 + 0.6 \text{ cm} = 5.7 \text{ cm} = 0.057 \text{ m}$ time = $D_f(\text{Vel})_f = (0.057 \text{ m})/(15.8 \text{ m/sec}) = 0.0036 \text{ sec}$

(b) combustion starts at 13.5° bTDC

time of combustion in degrees of engine rotation (0.0036 sec)(1200/60 rev/sec)(360°/rev) = 25.9°

crank position at end of combustion

 $25.9^{\circ} - 13.5^{\circ} = 12.4^{\circ} \text{ aTDC}$

(7-2)

- (a) $(\text{Vel})_{2000} = (0.92)(2000/1200)(15.8 \text{ m/sec}) = 24.23 \text{ m/sec}$
- (b) real time of combustion development $t = (6.5^{\circ})/[(360^{\circ}/\text{rev})(1200/60 \text{ rev/sec})] = 0.00090 \text{ sec}$

time of combustion at 2000 RPM $t = D/(Vel)_t = (0.057 \text{ m})/(24.23 \text{ m/sec}) = 0.00235 \text{ sec}$

total time of ignition and combustion at 2000 RPM t = (0.00090 sec) + (0.00235 sec) = 0.00325 sec

total time in degrees of engine rotation (0.00325 sec)(2000/60 rev/sec)(360°/rev) = 39.0°

for combustion to end at 12.4° aTDC, spark plug must be fired 39.0° - 12.4° = 26.6° bTDC

engine rotation during combustion (0.00235 sec)(2000/60 rev/sec)(360°/rev) = 28.2°

combustion must start

 $28.2^{\circ} - 12.4^{\circ} = 15.8^{\circ} \text{ bTDC}$

(7-3)

- (a) ignition delay of first fuel injected = 8° of rotation $t = (8^\circ)/[(360^\circ/\text{rev})(1850/60 \text{ rev/sec})] = 0.00072 \text{ sec}$
- (b) $16^{\circ} 8^{\circ} = 8^{\circ}$ from problem statement
- (c) ignition delay is half of original ID ID = (0.00072 sec)/2 = 0.00036 sec

time between start of injection and final ignition of last fuel droplets t = (0.0019 sec) + (0.00036 sec) = 0.00226 sec

in degrees of engine rotation

 $(0.00226 \text{ sec})(1850/60 \text{ rev/sec})(360^{\circ}/\text{rev}) = 25.1^{\circ}$

crank position when last droplets start to combust 16° bTDC + 25.1° = 9.1° aTDC

(7-4)

(a) using Eq. (2-8) for 1 cylinder of a 4 cylinder engine $V_d = (3.2 \text{ L})/4 = 0.8 \text{ L} = 0.0008 \text{ m}^3 = (\pi/4) \text{B}^2 \text{S} = (\pi/4) (0.95) \text{B}^3$ $B = 0.10235 \text{ m} \qquad S = (0.95) (0.10235 \text{ m}) = 0.0972 \text{ m}$

use Eq. (2-2) to find engine speed $\overline{U}_p = 8 \text{ m/sec} = 2\text{SN} = (2 \text{ strokes/rev})(0.0972 \text{ m/stroke})\text{N}$ N = 41.15 rev/sec = 2469 RPM

time of flame distance of flame travel flame speed

 $t = (25^{\circ})/[(360^{\circ}/\text{rev})(41.15 \text{ rev/sec})] = 0.00169 \text{ sec}$ D = R/4 = (0.10235 m)/4 = 0.02550 m

 $D_t = B/4 = (0.10235 \text{ m})/4 = 0.02559 \text{ m}$ (Vel)_t = D/t = (0.02559 m)/(0.00169 sec) = 15.15 m/sec

(b) using Eq. (2-8) for 1 cylinder of V8 engine

 $V_d = (3.2 \text{ L})/8 = 0.4 \text{ L} = 0.0004 \text{ m} = (\pi/4)B^2S = (\pi/4)(0.95)B^3$ B = 0.08124 m S = (0.95)(0.08124 m) = 0.07718 m

use Eq. (2-2) to find engine speed $\overline{U}_p = 8 \text{ m/sec} = 2\text{SN} = (2 \text{ strokes/rev})(0.07718 \text{ m/stroke})\text{N}$ N = 51.83 rev/sec = 3110 RPM

time of flame

 $t = (25^{\circ})/[(360^{\circ}/\text{rev})(51.83 \text{ rev/sec})] = 0.00134 \text{ sec}$

distance of flame travel

 $D_r = B/4 = (0.08124 \text{ m})/4 = 0.02031 \text{ m}$

flame velocity

(Vel), = D/t = (0.02031 m)/(0.00134 sec) = 15.15 m/sec

flame speeds for both engines are the same !!

(7-5)

- (a) ID = $(0.0065 \text{ sec})(310/60 \text{ rev/sec})(360^{\circ}/\text{rev}) = 12.1^{\circ}$
- (b) 21° bTDC + 12.1° = 8.9° bTDC
- (c) engine rotation per injection (0.019 sec)(310/60 rev/sec)(360°/rev) = 35.3°/injection crank position 21° bTDC + 35.3° = 14.3° aTDC
- (7-6) Advantages:

shorter flame travel distance - closer to constant volume combustion (higher real thermal efficiency)

less chance of knock

less chance of poor ignition or misfire

Disadvantages:

hard to fit valves and spark plugs into combustion chamber

cost

need for more complex ignition system

(7-7)

(a) actual total fuel

$$m_t = m_{tt} + m_{tt}$$

actual overall fuel-air ratio
$$(FA)_{act}m_a = (FA)_1m_{a1} + (FA)_2m_{a2}$$

 $(FA)_{act} = [(FA)_1m_{a1} + (FA)_2m_{a2}]/m_a$

equivalence ratio using Eq. (2-57)

$$\phi = (FA)_{act}/(FA)_{stoich} = [(FA)_1 m_{a1} + (FA)_2 m_{a2}]/[m_a (FA)_{stoich}]$$

$$= (\phi_1 m_{a1} + \phi_2 m_{a2})/m_a = \phi_1 (m_{a1}/m_a) + \phi_2 (m_{a2}/m_a) = \phi_1 (volume \%)_1 + \phi_2 (volume \%)_2$$

$$= (1.2)(0.22) + (0.75)(0.78) = 0.849$$

Eq. (2-57)
$$(AF)_{act} = (AF)_{stolet}/\phi = 14.6/0.849 = 17.2$$

(b) $\phi = 0.849$ from above

(7-8)

(a) use Eq. (2-71) for air flow rate into engine
$$\dot{m}_a = \rho_a V_d \eta_v N/n = (1.181)(0.002)(0.92)(3500/60)/2 = 0.06338 \text{ kg/sec}$$

Eq. (2-55) for fuel flow rate
$$\dot{m}_r = \dot{m}_s/(AF) = (0.06338 \text{ kg/sec})/17.2 = 0.003685 \text{ kg/sec}$$

Eq. (2-64)
$$\ddot{Q}_{in} = \dot{m}_i Q_{HV} \eta_c = (0.003685 \text{ kg/sec})(43,000 \text{ kJ/kg})(0.99) = 156.87 \text{ kJ/sec}$$

using Eqs. (2-47) and (2-65)
$$\dot{W}_b = \eta_i \dot{Q}_{in} \eta_m = (0.52)(156.87 \text{ kJ/sec})(0.86) = 70.15 \text{ kW}$$

- (b) Eq. (2-88) bmep = (1000)(70.15)(2)/(2)(3500/60) = 1203 kPa
- (c) unburned fuel $(\mathring{\mathbf{m}}_{t})_{unburned} = \mathring{\mathbf{m}}_{t}(1 \eta_{c}) = (0.003685 \text{ kg/sec})(1 0.99)(3600 \text{ sec/hr}) = 0.133 \text{ kg/hr}$
- (d) Eq. (2-60) $bsfc = m/W_h = (3.685 \text{ gm/sec})(3600 \text{ sec/hr})/(70.15 \text{ kW}) = 189 \text{ gm/kW-hr}$

(7-9)

(a) use Eq. (2-71) for air flow rate into engine
$$\dot{m}_a = \rho_a V_d \eta_v N/n = (1.181)(0.002)(0.93)(3500/60)/2 = 0.06407 \text{ kg/sec}$$

Eq. (2-55) for fuel flow rate
$$\dot{m}_f = \dot{m}_s/(AF) = (0.06407 \text{ kg/sec})/14.6 = 0.004388 \text{ kg/sec}$$

Eq. (2-64)
$$\ddot{Q}_{in} = \dot{m}_i Q_{HV} \eta_c = (0.004388 \text{ kg/sec})(43,000 \text{ kJ/kg})(0.98) = 184.9 \text{ kJ/sec}$$

using Eqs. (2-47) and (2-65)
$$\mathring{W}_{h} = \eta_{t} \mathring{Q}_{in} \eta_{m} = (0.47)(184.9 \text{ kJ/sec})(0.86) = 74.74 \text{ kW}$$

- (b) Eq. (2-88) bmep = (1000)(74.74)(2)/(2)(3500/60) = 1281 kPa
- (c) unburned fuel $(\hat{\mathbf{m}}_{r})_{unburned} = \hat{\mathbf{m}}_{r} (1-\eta_{c}) = (.004388 \text{kg/sec}) (1-0.98) (3600 \text{sec/hr}) = 0.316 \text{ kg/hr}$
- (d) Eq. (2-60) bsfc = m/W_b = (4.388 gm/sec)(3600 sec/hr)/(74.74 kW) = 211 gm/kW-hr

(a) $\angle = (10^{\circ} \text{ bTDC}) - (20^{\circ} \text{ bTDC}) = 10^{\circ}$

(7-10)

```
(b) t = (10^{\circ})/[(2400/60 \text{ rev/sec})(360^{\circ}/\text{rev})] = 0.000694 \text{ sec}
   (c) angle turned during flame propagation
        \angle = (2400/60 rev/sec)(360°/rev)(0.001667 sec) = 24°
        final crank angle
        \angle = (10^{\circ} \text{ bTDC}) + (24^{\circ}) = 14^{\circ} \text{ aTDC}
(7-11)
   (a) angle turned during flame development
        \angle = (1200/60 \text{ rev/sec}) (360^{\circ}/\text{rev}) (0.00125 \text{ sec}) = 9^{\circ}
        angle when flame propagation starts
        \angle = (19^{\circ} \text{ bTDC}) + (9^{\circ}) = 10^{\circ} \text{ bTDC}
  (b) time of flame propagation
       t = (0.12 \text{ m})/(48 \text{ m/sec}) = 0.0025 \text{ sec}
       angle of flame propagation
        \angle = (1200/60 rev/sec)(360°/rev)(0.0025 sec) = 18°
       angle when flame propagation ends
       \angle = (10° bTDC) + (18°) = 8° aTDC
  (c) flame speed at 2400 RPM
       u_f = (0.80)(2400/1200)(48 \text{ m/sec}) = 76.8 \text{ m/sec}
       angle turned during flame propagation
       \angle = [(0.12m)/(76.8m/sec)](2400/60rev/sec)(360°/rev) = 22.5°
       angle when spark plug should be fired
       \angle = (8^{\circ} \text{ aTDC}) - (22.5^{\circ}) = 14.5^{\circ} \text{ bTDC}
  (d) Eq.(2-2) gives average piston speed
    \overline{U}_{p}=2SN=(2strokes/rev)(0.35m/stroke)(1200/60rev/sec)=14.0m/sec
       Eq.(2-5)
       U_{\rm p}/U_{\rm p} = (\pi/2)\sin\theta [1 + (\cos\theta/\sqrt{R^2 - \sin^2\theta})]
       = (\pi/2)\sin(8^\circ)[1 + (\cos(8^\circ)/\sqrt{(4.23)^2 - \sin^2(8^\circ))}] = 0.2698
       U_p = (0.2698)\overline{U_p} = (0.2698)(14.0 \text{ m/sec}) = 3.78 \text{ m/sec}
  (e) Eq.(2-8) gives displacement volume of one cylinder
       V_d = (\pi/4)B^2S = (\pi/4)(0.24 \text{ m})^2(0.35 \text{ m}) = 0.01583 \text{ m}^3
       Eq.(2-12) gives clearance volume
       r_c = (V_c + V_d) / V_c = 8.2 = (V_c + 0.01583) / V_c
                                                            V_c = 0.002199 \text{ m}^3
       Eq.(2-14)
       V/V_c = 1 + \frac{1}{2} (r_c - 1) [R + 1 - \cos\theta - \sqrt{R^2 - \sin^2\theta}]
     = (1) + (\frac{1}{2})(8.2-1)[(4.23) + (1) - \cos(8^{\circ}) - \sqrt{(4.23)^{2} - \sin^{2}(8^{\circ})}] = 1.044
       V = (1.044)V_c = (1.044)(0.002199 \text{ m}^3) = 0.00229 \text{ m}^3 = 2.29 \text{ L}
                                           74
```

```
(7-12)
  (a)
        Eq.(3-31)
                           \eta_t = 1 - (1/r_c)^{1-k} = 1 - (1/8.4)^{1-1.35} = 0.525 = 52.5\%
       high-load
                           \eta_{r} = 1 - (1/13.7)^{1-1.35} = 0.600 = 60.0\%
        low-load
  (b)
        Eq.(2-71) gives air flow in at high-load
       \dot{m}_a = \eta_v \rho_a V_a N/n
       =1.20(.07391bm/ft3)[380/(12)3ft3/cycle](3200/60rev/sec)/2rev/cycle
       = 0.5200 \text{ lbm/sec}
       Eq.(2-55) gives fuel flow at high-load
       \dot{m} = \dot{m}/AF = (0.5200 \text{ lbm/sec})/(13.5) = 0.0385 \text{ lbm/sec}
       at low-load
   \dot{m} = (.78)(.07391 \text{bm/ft}^3)([(380)/(12)^3 \text{ft}^3/\text{cycle}](2100/60 \text{rev/sec})/2
        = 0.2218 lbm/sec
       \hat{\mathbf{m}}_{r} = (0.2218 \text{ lbm/sec})/(22) = 0.01008 \text{ lbm/sec}
  (c)
      Eq. (2-65) gives indicated power at high-load
      \dot{\mathbf{W}} = \mathbf{\Pi}_{\mathbf{t}} \mathbf{m}_{\mathbf{f}} \mathbf{Q}_{\mathbf{H}\mathbf{V}} \mathbf{\Pi}_{\mathbf{c}}
  =.525(.03851bm/sec)(43000kJ/kg)(.4299BTU/1bm/kJ/kg)(.94)(3600sec/hr)
        = 1,264,000 BTU/hr
       \ddot{W} = (1,264,000 \text{ BTU/hr})/(2545 \text{ BTU/hr/hp}) = 497 \text{ hp}
        at low-load
       \tilde{W} = (0.600)(0.01008)[(43,000)(0.4299)](0.99)(3600)/(2545)
       = 157 hp
  (d)
       high-load
        isfc = (.03851bm/sec)(3600sec/hr)/(497 hp) = 279 1bm/hp-hr
       low-load
        isfc = (0.1008lbm/sec)(3600sec/hr)/(157 hp) = 231 lbm/hp-hr
```

CHAPTER 8

(8-1)

(a) Eq. (8-3) and Fig. 8-1
$$T_{ex} = T_7 = T_4 (P_7/P_4)^{(k-1)/k} = (1000 \text{ K})(100/520)^{(135-1)/1.35} = 652 \text{ K} = 379^{\circ} \text{ C}$$

(b)
Eq. (3.46)

$$x_r = (1/r_r)(T_r/T_{ex})(P_{ex}/P_4) = (1/8.5)(1000/652)(100/520) = 0.035 = 3.5\%$$

(c)
Eq. (3-50)

$$(T_m)_1 = x_r T_{ex} + (1 - x_r) T_a = (0.035)(652 \text{ K}) + (1 - 0.035)(308 \text{ K}) = 320 \text{ K} = 47^{\circ} \text{ C}$$

(d)
Eq. (3-16)
$$T_4 = 1000 \text{ K} = T_3 (1/r_c)^{k-1} = T_3 (1/8.5)^{0.35}$$

 $T_3 = 2115 \text{ K} = 1842^{\circ} \text{ C}$

(e)
$$T_{\text{rvo}} = T_{\text{ex}} = 379^{\circ} \text{ C}$$
 from above

(8-2)

(a)
Eq. (8-3) and Fig. 8-1

$$T_{ex} = T_7 = T_{EVO}(P_{ex}/P_{EVO})^{(k-1)/k} = (3220 \text{ R})(14.6/70)^{(1.35-1)/1.35} = 2145^{\circ} \text{ R} = 1685^{\circ} \text{ F}$$

(b)
Eq. (3-46)

$$x_r = (1/r_c)(T_d/T_{ex})(P_{ex}/P_d) = (1/9)(3220/2145)(14.6/70) = 0.035 = 3.5\%$$

(c)
exhaust residual will be cooled by expansion cooling when intake valve opens

temperature of exhaust residual after intake valve opens
$$T_{xr} = T_{ex}(T_{intake}/T_{ex})^{(k-1)/k} = (2145^{\circ} \text{ R})(8.8/14.6)^{(1.35-1)/1.35} = 1881^{\circ} \text{ R}$$

Eq. (3-50)

$$(T_m)_1 = x_r T_{xr} + (1 - x_r) T_n = (0.035)(1881^\circ R) + (1 - 0.035)(595^\circ R) = 640^\circ R = 180^\circ F$$

 $P_1 = 8.8 \text{ psia}$ given

(8-3)

- (a) Eq. (3-1h) and Fig. 3-16 $P_2 = P_1(T_2/T_1)^{k/(k-1)} = (9000 \text{ kPa})(1548/3173)^{1.35/(1.35-1)} = 565 \text{ kPa}$
- (b) sonic velocity using Eq. (3-1j) $Vel = c = [kRT]^{\frac{1}{2}} = [(1.35)(287 \text{ J/kg-K})(1548 \text{ K})(1 \text{ kg-m/N-sec}^2)]^{\frac{1}{2}} = 774 \text{ m/sec}$

(8-4)

Otto cycle engine

Eq. (3-16) and Fig. 3-2

$$T_{EVO} = T_4 = T_3(1/r_c)^{k-1} = (2400 \text{ K})(1/8.5)^{0.35} = 1135 \text{ K} = 862^{\circ} \text{ C}$$

Diesel cycle engine

Eq. (3-62) and Fig. 3-8

 $= 1053 \text{ K} = 780^{\circ} \text{ C}$

$$\beta = V_3/V_2$$
 $V_3 = \beta V_2$
Eqs. (3-64) and (2-12)
 $T_4 = T_3(V_3/V_4)^{k-1} = T_3(\beta V_2/V_4)^{k-1} = T_3(\beta/r_c)^{k-1} = (2400 \text{ K})(1.95/20.5)^{0.35}$

(8-5)

- 1) There is a larger pressure differential pushing the essentially same mass amount through the exhaust valve.
- 2) When choked flow occurs, sonic velocity through the exhaust valve is greater due to the higher temperature.

```
(8-6)
```

- (a) use Fig. 8-1
 exhaust blowdown lasts for 56° of engine rotation
 time t = (56°)/[(4500/60 rev/sec)(360°/rev)] = 0.0021 sec
- (b) Eqs. (3-16) and (3-17) $T_4 = T_3(1/r_c)^{k\cdot 1} = (2700 \text{ K})(1/10.1)^{0.35} = 1202 \text{ K}$ $P_4 = P_3(1/r_c)^k = (8200 \text{ kPa})(1/10.1)^{1.35} = 361 \text{ kPa}$

for 1 cylinder $V_d = (1.8 \text{ L})/3 = 0.6 \text{ L} = 0.0006 \text{ m}^3$

Eq. (2-12) $r_c = 10.1 = (V_d + V_c)/V_c = (0.0006 + V_c)/V_c$ $V_c = 0.0000659 \text{ m}^3$

Eq. (2-11) $V_{BDC} = V_c + V_d = 0.0000659 + 0.0006 = 0.0006659 \text{ m}^3$

 $m_{EVO} = m_4 = P_4 V_4 / RT_4 = (361 \text{ kPa})(0.0006659 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(1202 \text{ K})$ = 0.000697 kg at start of blowdown

after blowdown at state 7

$$P_7 = P_{ex} = 98 \text{ kPa}$$
 $V = V_{BDC} = 0.0006659 \text{ m}^3$

Eq. (3-37) $T_7 = T_3(P_7/P_3)^{(k-1)/k} = (2700 \text{ K})(98/8200)^{(1.35-1)/1.35} = 857 \text{ K} = T_{ex}$

m = PV/RT = (98)(0.0006659)/(0.287)(857) = 0.000265 kg

mass that exits cylinder during blowdown

 $\Delta m = (0.000697 \text{ kg}) - (0.000265 \text{ kg}) = 0.000432 \text{ kg}$

 $\%\Delta = [(0.000432)/(0.000697)](100) = 62.0\%$

(c) Eq.(2-8) to find stroke length $V_d = (\pi/4)B^2S = 600 \text{ cm}^3 = (\pi/4)B^2(0.85B)$ B = 9.65 cm S = (0.85)B = (0.85)(9.65 cm) = 8.20 cmcrankshaft offset a = S/2 = (8.20 cm)/(2) = 4.10 cm R = r/a = (16.4 cm)/(4.10 cm) = 4.0

Eq. (2-14) for volume when exhaust valve opens $V_{EVO}/V_c = 1 + \frac{1}{2}(r_c-1)[R + 1 - \cos\theta - \sqrt{R^2 - \sin^2\theta}]$ = 1 + $\frac{1}{2}(10.1 - 1)[(4) + (1) - \cos(124^\circ) - \sqrt{(4)^2 - \sin^2(124^\circ)}] = 8.490$ $T_{EVO} = T_3(V_3/V_{EVO})^{k-1} = T_c(V_c/V_{EVO})^{k-1} = (2700K)(1/8.490)^{1.35-1} = 1277K$

Eq. (3-1)(j) for sonic velocity $v=c=\sqrt{kRT}=[(1.35)(287J/kg-K)(1277K)(1 kg-m/N-sec^2)]^{\frac{1}{2}}=\frac{703 m/sec}{2}$

(8-7)

- (a) pseudo steady state temperature $T_{rr} = T_{rr} = 857 \text{ K} = 584^{\circ} \text{ C} \text{ from Prob. (6)}$
- (b) when velocity is dissipated, KE is changed to enthalpy increase $(\text{Vel})^2/2g_c = \Delta h = c_p \Delta T$ $\Delta T = (\text{Vel})^2/2g_c c_p$

=
$$(703\text{m/sec})^2/[(2)(1 \text{ kg-m/N-sec}^2)(1.108\text{kJ/kg-K})(1000 \text{ J/kJ})]=223^\circ$$

$$T_{\text{max}} = (857) + (223) = 1080K = 807^{\circ}C$$

(8-8)

- (a) Eq. (3-37) and Fig. 8-1 $T_7 = T_3(P_7/P_3)^{(k-1)/k} = (2500 \text{ K})(101/6800)^{(1.35-1)/1.35} = 839 \text{ K} = 566^{\circ} \text{ C}$
- (b) Eqs. (3-16) and (3-17) $T_4 = T_3(1/r_c)^{k\cdot 1} = (2500 \text{ K})(1/9.6)^{0.35} = 1133 \text{ K}$ $P_4 = P_3(1/r_c)^k = (6800 \text{ kPa})(1/9.6)^{1.35} = 321 \text{ kPa}$ Eq. (3-46)
- (c) total exhaust in cycle = x_r + EGR = 4.4 + 12 = 16.4%

temperature of exhaust after intake valve opens and expansion cooling occurs $T_{ex} = (839 \text{ K})(75/101)^{(1.35-1)/1.35} = 777 \text{ K}$

 $x_r = (1/r_c)(T_d/T_{er})(P_{er}/P_d) = (1/9.6)(1133/839)(101/321) = 0.044 = 4.4\%$

Eq. (3-50)

$$T_1 = x_r T_{ex} + (1 - x_r) T_a = (0.164)(777 \text{ K}) + (1 - 0.164)(333 \text{ K}) = 406 \text{ K} = 133^{\circ} \text{ C}$$

(d) temperature of flow through intake valve with 12% EGR added to inlet air Eq. (3-50)
 T_i = (0.12)(777 K) + (1 - 0.12)(333 K) = 386 K

Eq. (8-6)
$$\alpha = A_{ex}/A_i = (T/T_{ex})^{1/2} = (386/839)^{1/2} = 0.678 = [(\pi/4)d_{ex}^2]/[(\pi/4)d_i^2]$$

$$d_{ex}/d_1 = (0.678)^{1/4} = 0.82$$

```
(8-9)
     (a) time of blowdown
           t = (48^{\circ})/[(3200/60 \text{ rev/sec})(360^{\circ}/\text{rev})] = 0.0025 \text{ sec}
     (b) using Fig. 8-1 and Eq. (3-37)
          T_{av} = T_7 = T_{av} (P_{av}/P_{av})^{k-1/k} = (2800K) (100/6500)^{1.35-1/1.35} = 949 K = 676°C
     (c) temperature when exhaust valve opens
          T_{EVO} = T_4 = T_{max} (P_{EVO}/P_{max})^{k-1/k} = (2800K) (100/6500)^{1.35-1/1.35} = 1462 K
          choked flow will be sonic, using eq (3-1)(j)
      u_{-}=c=\sqrt{kRT}=\sqrt{(1.35)(0.287kJ/kg-K)(1462K)(1kg-m/N-sec^2)(1000J/kJ)}
          = 753 \text{ m/sec}
 (8-10)
    (a) using Fig. 8-1 and eq (3-37)
         T_{\text{ex}} = T_{\text{max}} (P_{\text{ex}}/P_{\text{max}})^{k-1/k} = (3100\text{K}) (101/7846)^{1.35-1/1.35} = 1003 \text{ K} = 730^{\circ}\text{C}
    (b) cylinder volume at TDC
  V_s = mRT/P = (0.000622kg) (0.287kJ/kg-K) (3100K)/(7846kPa) = 0.0000705m<sup>3</sup>
          cylinder volume when exhaust valve opens
          V_{EVO} = V_4 = V_3/r_c = (0.0000705 \text{ m}^3)/(9.8) = 0.000691 \text{ m}^3
          cylinder mass at end of blowdown
          m_{ex} = P_{ex}V_4/RT_{ex} = (101kPa)(0.000691m^3)/(0.287kJ/kg-K)(1003K)
          = 0.000242 \text{ kg}
    (c) mass of one blowdown process in one cylinder
          \Delta m = m_a - m_{av} = (0.000622 \text{ kg}) - (0.000242 \text{ kg}) = 0.000380 \text{ kg}
          time valve must be open
          t = (0.000380 \text{ kg})/(0.218 \text{ kg/sec}) = 0.00174 \text{ sec}
          crank angle of blowdown
          \angle = (3800/60 rev/sec)(360°)(0.00174 sec) = 39.7°
          open exhaust valve at 39.7° bBDC
(8-11)
  (a)
       use Eq.(2-71) for mass flow rate of air into engine
       \dot{m}_{\bullet} = \rho_{\bullet} V_{\bullet} \eta_{\bullet} N/n = (1.181)(0.0056)(0.90)(2800/60)/2 = 0.1389 \text{ kg/sec}
       total exhaust flow = air flow + fuel flow
       \dot{m}_{...} = (\dot{m}_{..} + \dot{m}_{.}) = \dot{m}_{..}(1 + FA) = (0.1389 \text{ kg/sec})(1 + 0.068) = 0.148 \text{ kg/sec}
  (b)
       Eq. (8-9)
       W_t = mc_b\Delta T = (0.148 \text{ kg/sec})(1.108 \text{ kJ/kg-K})(44^\circ) = 7.22 \text{ kW}
```

(8-12)

- density of air entering compressor $\rho = P/RT = (96 \text{ kPa})/(0.287 \text{ kJ/kg-K})(300 \text{ K}) = 1.115 \text{ kg/m}^3$ use Eq. (2-70) for mass flow of air through compressor $\dot{m}_a = \rho_a V_a \eta_a N/n = (1.115)(0.0015)(1.08)(2400/60)/2 = 0.0361 \text{ kg/sec}$
- (b) mass flow rate of exhaust through turbine = air flow rate + fuel flow rate $\dot{m}_{ex} = (\dot{m}_a + \dot{m}_t) = \dot{m}_a(1 + FA) = (0.0361 \text{ kg/sec})(1 + 0.068) = 0.0386 \text{ kg/sec}$
- (c) power needed for compressor using low temperature values of k and c_0

Eq. (5-15) gives
$$T_{out}$$
 if compressor is isentropic $T_{24} = T_1(P_2/P_1)^{(k-1)/k} = (300 \text{ K})(120/96)^{(1.40-1)/1.40} = 320 \text{ K}$

Eq. (5-13) for isentropic power needed to drive compressor
$$(\tilde{W}_a)_{comp} = \tilde{m}_a(h_{out} - h_{in}) = \tilde{m}_a c_p(T_{out} - T_{in})$$

= (0.0361 kg/sec)(1.005 kJ/kg-K)(320 - 300)K = 0.726 kW

actual power to drive compressor using Eq. (5-14)
$$(\mathring{W}_{acl})_{comp} = (\mathring{W}_{s})_{comp}/\eta_{s} = (0.726 \text{ kW})/0.78 = 0.931 \text{ kW}$$

Eq. (5-13) for actual air temperature at compressor exit
$$(\mathring{W}_{act})_{comp} = \mathring{m}_a c_p (T_{out} - T_{in}) = 0.931 \text{ kW} = (0.0361 \text{ kg/sec})(1.005 \text{ kJ/kg-K})(T_{out} - 300 \text{ K})$$

$$T_{out} = 326 \text{ K} = 53^{\circ} \text{ C}$$

(d) exit temperature if turbine is isentropic $(T_{\text{out}})_s = T_{\text{in}}(P_{\text{out}}/P_{\text{in}})^{(k-1)/k} = (770 \text{ K})(98/119)^{(1.35-1)/1.35} = 732 \text{ K}$

isentropic power from turbine

$$(\mathring{W}_s)_{turb} = \mathring{m}_{ex}(h_{in} - h_{out}) = \mathring{m}_{ex}c_p(T_{in} - T_{out})$$

= $(0.0386 \text{ kg/sec})(1.108 \text{ kJ/kg-K})(770 - 732)\text{K} = 1.625 \text{ kW}$

actual power from turbine

$$(W_{acl})_{turb} = \eta_s(W_s)_{turb} = (1.625 \text{ kW})(0.80) = 1.30 \text{ kW}$$

$$(\mathring{W}_{act})_{turb} = \mathring{m}_{ex} c_p (T_{in} - T_{out}) = 1.30 \text{ kW} = (0.0386 \text{ kg/sec})(1.108 \text{ kJ/kg-K})(770 \text{ K} - T_{out})$$
 $T_{out} = 740 \text{ K} = 467^{\circ} \text{ C}$

CHAPTER 9

(9-1)

1 kgmole of $C_{12}H_{22}$ has 144 kg of carbon and 22 kg of hydrogen

mass % of carbon in fuel = 144/166 = 0.8675

carbon put into atmosphere $\dot{m}_{carbon} = [(0.8675)(100 \text{ gm/mile})](15,000 \text{ miles/yr})(0.005) = 6500 \text{ gm/yr} = 6.50 \text{ kg/yr}$

(9-2)

(a)
CI engines operate overall lean.

Exhaust temperature is lower on CI engines.

Solid carbon in exhaust requires larger flow passages.

- (b)
 Generation of NOx is reduced by using EGR to lower combustion temperatures.
- (c)
 Less efficient combustion when EGR is used more chance of slow combustion or misfire.

Lower combustion temperature gives lower cycle thermal efficiency.

Solid carbon in exhaust is abrasive on cylinder components and harmful to lubricating oil.

(9-3)

- (a) 1) Not enough oxygen when engine operates fuel-rich.
 - 2) Fuel gets trapped in crevice volume of cylinder.
 - 3) Combustion is quenched in boundary layer of combustion chamber surface.
 - 4) Intake fuel is exhausted during valve overlap.
 - 5) Fuel vapor gets absorbed-desorbed in wall deposits.
 - 6) Fuel vapor gets absorbed-desorbed in oil film on wall.
 - 7) Poor combustion of oil in combustion chamber.
- (b) Lean:

```
Engine generates lower HC and CO (Fig.9-1)
Slightly lean generates high NOx (Fig.9-1)
Catalytic converter is inefficient for NOx (Fig.9-11)
```

Stoichiometric:

Catalytic converter most efficient for all emissions (Fig.9-11) High engine temperatures, so high generation of NOx

Rich:

```
Engine generates high levels of HC and CO (Fig.9-1)
Catalytic converter is inefficient for all emissions (Fig.9-11)
```

(c) A major percentage of emissions getting exhausted to the environment occurs at engine startup when the catalytic converter is cold. If a catalytic converter is placed near the engine there is less heat loss before the converter and it will reach efficient operating temperature quicker. This would reduce overall emissions.

If a catalytic converter is placed near the engine in the engine compartment it is much more difficult to cool the engine compartment properly because the converter is hot and it restricts air flow. Modern automobile design allows for very small engine compartments with no room for a catalytic converter. A converter mounted in the engine compartment would have a higher steady state operating temperature which would result in quicker thermal degradation.

(9-4)

stoichiometric combustion reaction

$$CH_3OH + 1.5 O_2 + 1.5(3.76) N_2 \longrightarrow CO_2 + 2 H_2O + 1.5(3.76) N_2$$

combustion reaction with equivalence $\phi = 1.25$

$$CH_1OH + 1.2 O_1 + 1.2(3.76) N_1 \rightarrow a CO_1 + b CO + 2 H_2O + 1.2(3.76) N_1$$

conservation of carbon

$$a + b = 1$$

conservation of oxygen

$$2a + b + 2 = 3.4$$

$$a = 0.4$$
 $b = 0.6$

actual combustion reaction

$$CH_3OH + 1.2 O_2 + 1.2(3.76) N_2 \longrightarrow 0.4 CO_2 + 0.6 CO + 2 H_2O + 1.2(3.76) N_2$$

- (a) mole fraction of CO $x_{CO} = N_{CO}/N_{total} = (0.6)/[0.4 + 0.6 + 2 + 1.2(3.76)] = 0.0799 = 7.99\%$
- (b) mass flow rate of air into engine using Eq.(2-71) $\dot{m}_a = \rho_a \eta_v V_d N/n$ = (1.181kg/m³) (0.885) (0.0028m³/cycle) (2300/60rev/sec)/(2rev/cycle) = 0.0561 kg/sec

actual fuel-air ratio using Eq. (2-57) (FA) = ϕ (FA) = (1.25)(0.155) = 0.194

flow rate of fuel into engine using Eq. (2-56)

$$\dot{m}_{f} = (FA)_{a}\dot{m}_{a} = (0.194)(0.0561 \text{ kg/sec}) = 0.0109 \text{ kg/sec}$$

= (0.0109 kg/sec)/(32 kg/kgmole) = 0.00034 kgmoles/sec

for every 1 mole of fuel there are 0.6 moles of CO in exhaust

CO in exhaust

$$\dot{m}_{co} = (0.6)(0.00034 \text{ kgmoles/sec}) = 0.000204 \text{ kgmoles/sec}$$

$$\dot{Q}_{lost} = \dot{m}_{CO}Q_{HV} = (0.000204 \text{ kgmoles/sec})(28 \text{ kg/kgmole})(10,100 \text{ kJ/kg}) = 57.7 \text{ kW}$$

(9-5)

(a) displacement volume of 1 cylinder $V_4 = (410 \text{ in.}^3)/8 = 51.25 \text{ in.}^3$

use Eq. (2-12) to find clearance volume $r_c = 7.8 = (V_d + V_c)/V_c = (51.25 + V_c)/V_c$ $V_c = 7.537 \text{ in.}^3$

at TDC when combustion occurs $V_c = \text{combustion chamber volume}$ $V_c = 7.537 \text{ in.}^3 = (\pi/4)B^2h = (\pi/4)(3.98 \text{ in.})^2h$ h = 0.606 in. = height of combustion chamber at TDC

volume of boundary layer of thickness t

side
$$V_{\text{tid}} = \pi Bht = \pi (3.98)(0.606)(0.004) = 0.0303 \text{ in.}^3$$

top
$$V_{top} = (\pi/4)B^2t = (\pi/4)(3.98)^2(0.004) = 0.0498 \text{ in.}^3$$

piston

face $V_{\text{face}} = (\pi/4)B^2t = (\pi/4)(3.98)^2(0.004) = 0.0498 \text{ in.}^3$

total volume of boundary layer

$$V_{BL} = (0.0303) + (0.0498) + (0.0498) = 0.130 in.^3$$

% of total volume = 0.130/7.537 = 0.0172 = 1.72%

with fuel equally distributed

% fuel not burned = 1.72%

(b)

use Eq. (2-70) for air flow rate into engine $\tilde{m}_a = \rho_a V_d \eta_v N/n$ = (0.0739 lbm/ft³)[410/(12)³ ft³](0.90)(3000/60 rev/sec)/2 = 0.3945 lbm/sec

fuel flow rate into engine using Eq. (2-55) $\dot{m}_t = \dot{m}_s/(AF) = (0.3945 \text{ lbm/sec})/15.2 = 0.02595 \text{ lbm/sec} = 93.43 \text{ lbm/hr}$

fuel lost in exhaust

$$(\mathring{m}_t)_{lost} = (93.43 \text{ lbm/hr})(0.0172) = 1.61 \text{ lbm/hr}$$

(c) $\dot{Q}_{lost} = \dot{m}_t Q_{HV} = (1.61 \text{ lbm/hr})(43,000 \text{ kJ/kg})/(2.326 \text{ [kJ/kg]/[BTU/lbm]})$ = 29,764 BTU/hr = (29,764 BTU/hr)/(2545 BTU/hr/hp) = 11.7 hp [9-6] lead in gasoline = (0.15 gm/L)(3.785 L/gal)/(1000/2.205 gm/lbm) = 0.00125 lbm/gal lead exhausted = (1/16 gal/mile)(0.00125 lbm/gal)(0.45) = 0.0000352 lbm/mile = (0.0000352 lbm/mile)(55 miles/hr)(24 hr/day) = 0.046 lbm/day

(9-7)

(a) use Eq. (2-71) for air flow rate into engine $\hat{\mathbf{m}}_a = \rho_a V_d \eta_v N/n = (1.181)(0.0022)(0.92)(2500/60)/2 = 0.0498 \text{ kg/sec}$ Eq. (2-55) gives flow rate of fuel $\hat{\mathbf{m}}_f = \hat{\mathbf{m}}_s/(AF) = (0.0498 \text{ kg/sec})/21 = 0.00237 \text{ kg/sec}$ for 1 kgmole of $C_{12.3}H_{22.2}$ fuel mass of carbon = (12.3)(12) = 147.6 kg mass of hydrogen = (22.2)(1) = 22.2 kg % of carbon by mass = (147.6/169.8)(100) = 86.93%

mass flow rate of soot $\hat{\mathbf{m}}_{anst} = (0.00237 \text{ kg/sec})(0.8693)(0.004)(1.2)(1.25)(3600 \text{ sec/hr}) = 0.0445 \text{ kg/hr}$

(b)
$$\dot{Q}_{lost} = \dot{m}_{sool} Q_{HV} = (0.0445/3600 \text{ kg/sec})(33,800 \text{ kJ/kg}) = 0.42 \text{ kW}$$

volume of soot exhausted $\mathring{V}_{soot} = \mathring{m}/\rho = (0.0445 \text{ kg/hr})/(1400 \text{ kg/m}^3) = 0.0000318 \text{ m}^3/\text{hr}$ volume of 1 particle $V_{part} = (\pi/6) d^3 = (\pi/6)(20 \times 10^{-9} \text{ m})^3 = 4.19 \times 10^{-24} \text{ m}^3/\text{part}$ volume of 1 cluster $V_{cluster} = (2000)(4.19 \times 10^{-24} \text{ m}^3) = 8.38 \times 10^{-21} \text{ m}^3/\text{cluster}$ number of clusters $(0.0000318 \text{ m}^3/\text{hr})/(8.38 \times 10^{-21} \text{ m}^3/\text{cluster}) = 3.79 \times 10^{15} \text{ clusters/hr}$

(9-8)

(a) use Eq. (2-65) for indicated power $\dot{W}_l = \dot{Q}_{ln} \eta_l = \dot{m}_l Q_{HV} \eta_c \eta_l = (0.00237 \text{ kg/sec})(42,500 \text{ kJ/kg})(0.98)(0.61) = 60.2 \text{ kW}$ use Eq. (2-62) for brake power $\dot{W}_b = \dot{W}_l \eta_m = (60.2 \text{ kW})(0.71) = 42.8 \text{ kW}$ Eq. (2-60) bsfc = $\dot{m}_l / \dot{W}_b = (0.00237 \text{ kg/sec})(3600 \text{ sec/hr})(1000 \text{ gm/kg})/(42.8 \text{ kW}) = 199 \text{ gm/kW-hr}$

(b) Eq. (2-73) (SE)_{soot} = $\hat{m}_{soot}/\hat{W}_b = (0.0445 \text{ kg/hr})(1000 \text{ gm/kg})/(42.8 \text{ kW}) = 1.04 \text{ gm/kW-hr}$

(c) Eq. (2-74) (EI)_{soot} = $\tilde{m}_{soot}/\tilde{m}_{f}$ = $[(0.0445 \text{ kg/hr})(1000 \text{ gm/kg})]/[(0.00237 \text{ kg/sec})(3600 \text{ sec/hr})] = 5.2 \text{ gm}_{soot}/\text{kg}_{tot}$

(9-9)

- volume of boundary-layer in one cylinder $V_{BL}=\pi (6cm) (2cm) (0.01cm) + (\pi/4) (6cm)^2 (0.01cm) (2sides) = 0.942cm^3$ volume of clearance volume $V_{clear} = (\pi/4) (6 cm)^2 (2 cm) = 56.55 cm^3$ percent of total volume in boundary-layer (which=% of fuel) % = [(0.942)/(56.55)](100) = 1.67%
- (b) $Q_{lost} = m_r Q_{HV} = [(0.040 \text{ kg/sec})(0.0167)](43,000 \text{ kJ/kg})$ = 28.7 kJ/sec = 28.7 kW
- (c) $(EI)_{HC} = m_{HC}/m_f = [(0.0167)m_f]/(m_f) = 0.0167kg_{HC}/kg_f = 16.7 gm_{HC}/kg_f$

(9-10)

(a) for 1 cylinder
$$V_d = (6.4 \text{ L})/8 = 0.8 \text{ L} = 0.0008 \text{ m}^3$$

Eq. (2-12) for clearance volume of 1 cylinder $r_c = 10.4 = (V_d + V_c)/V_c = (0.0008 + V_c)/V_c$
 $V_c = 0.0000851 \text{ m}^3$

clearance volume of 8 cylinders $V_c = (0.0000851 \text{ m}^3)(8) = 0.000681 \text{ m}^3 = 681 \text{ cm}^3$

crevice volume $V_{crevice} = (681 \text{ cm}^3)(0.028) = 19.1 \text{ cm}^3$

(b) using Fig. 3-2 and Eqs. (3-4) and (3-5) $T_2 = T_1(r_c)^{k\cdot 1} = (338 \text{ K})(10.4)^{0.35} = 767 \text{ K}$ $P_1 = P_1(r_c)^k = (120 \text{ kPa})(10.4)^{1.35} = 2833 \text{ kPa}$ mass in crevice $m_{crev} = PV/RT = (2833 \text{ kPa})(0.0000191 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(458 \text{ K}) = 0.000412 \text{ kg}$ mass in clearance volume $m_{clear} = (2833 \text{ kPa})(0.000681 \text{ m}^3)/(0.287 \text{ kJ/kg-K})(767 \text{ K}) = 0.008764 \text{ kg}$

% of mass in crevice volume = [(0.000412)/(0.008764 + 0.000412)](100) = 4.5%

(9-11)

(a)

Eq. (2-71) for air flow rate into engine

$$\hat{m}_a = \rho_a V_d \eta_\nu N/n = (1.181)(0.0064)(0.89)(5500/60)/2 = 0.3083 \text{ kg/sec}$$

Eq. (2-55) for fuel flow rate

 $\hat{m}_f = \hat{m}_s/(AF) = (0.3083 \text{ kg/sec})/14.2 = 0.0217 \text{ kg/sec}$

mass of fuel in exhaust

 $(\hat{m}_t)_{ex} = [(0.0217)(3600)\text{kg/hr}](0.045 \text{ trapped})(0.40 \text{ not burned}) = 1.406 \text{ kg/hr}$

(b)
$$\dot{Q}_{lost} = \dot{m}_{l}Q_{HV} = (1.406 \text{ kg/hr})(44,300 \text{ kJ/kg})/(3600 \text{ sec/hr}) = 17.3 \text{ kW}$$

(9-12)

(a) use time rate form of Eq. (5-22) for flow of air-fuel mixture $\dot{m}_{m} = \lambda_{dr} V_{d} \rho_{a} N/n = (0.95)(0.196 \text{ m}^{3}/\text{cycle})(1.181 \text{ kg/m}^{3})(220/60 \text{ rev/sec})/(1 \text{ rev/cycle})$ = 0.806 kg/sec

air flow in with AF = 22 $\dot{m}_* = (0.806 \text{ kg/sec})(22/23) = 0.7710 \text{ kg/sec} = 2776 \text{ kg/hr} = 95.72 \text{ kgmoles/hr}$

with air having 3.76 moles of N_2 for every 1 mole of O_2 moles of N_2 in per hour (95.72 kgmoles/hr)(3.76/4.76) = 75.61 kgmoles/hr

for every mole of N₂ converted there will be 2 moles of NO

$$N_2 + O_2 \longrightarrow 2 \text{ NO}$$

NO generated (75.61 kgmoles/hr)(2)(0.001 converted) = 0.1512 kgmoles/hr \dot{m}_{NO} = (0.1512 kgmoles/hr)(30 kg/kgmole) = 4.54 kg/hr

(b) from Eq. (9-29) 1 mole of NH₃ is needed for every mole of NO $\dot{m}_{NH_3} = (0.1512 \text{ kgmoles/hr})(17 \text{ kg/kgmole}) = 2.57 \text{ kg/hr}$

(9-13)

stoichiometric combustion equation

$$C_1H_2OH + 3 O_1 + 3(3.76) N_1 \rightarrow 2 CO_1 + 3 H_2O + 3(3.76) N_2$$

to find temperature use Eqs. (4-8) and (4-5) (using enthalpy values from <u>Introduction toThermodynamics</u>, by Sonntag and Van Wylen, 3rd ed., John Wiley and Sons, 1991)

$$\Sigma_{\text{PROD}} N_i (h_t^o + \Delta h)_i = \Sigma_{\text{REACT}} N_i (h_t^o + \Delta h)_i$$

$$\begin{array}{l} 2[(-393,\!522) + \Delta h_{\text{CO}}] + 3[(-241,\!826) + \Delta h_{\text{H,O}}] + 3(3.76)[(0) + \Delta h_{\text{N}}] \\ \qquad \qquad - [-199,\!000] + 3[(0) + (12,\!499)] + 3(3.76)[(0) + (11,\!937)] \end{array}$$

$$2 \Delta h_{CO_{\bullet}} + 3 \Delta h_{H,O} + 11.28 \Delta h_{N_{\bullet}} = 1,485,668$$

find temperature to satisfy this by trial and error $T_{max} = 2652 \text{ K}$

(b) add x amount of EGR (N₂) to lower T_{max} to 2400 K

$$C_2H_5OH + 3 O_2 + 3(3.76) N_2 + x N_2 \longrightarrow 2 CO_2 + 3 H_2O + [3(3.76) + x] N_2$$

Eq. (4-8) at
$$T = 2400 \text{ K}$$

2[(-393,522)+(115,779)]+3[(-241,826)+(937,41)]+(11.28+x)[(0)+(70,640)]
= [-199,000]+3[(0)+(12,499)]+3(3.76)[(0)+(11,937)]+x[(0)+(21,463)]

x = 3.580 kgmoles for 1 kgmole of fuel burned = (3.580 kgmoles)(28 kg/kgmole) = 100.2 kg

mass of air in for 1 kgmole of fuel (3)(4.76)(29) = 414.1 kg

mass of fuel in for 1 kgmole of fuel (1)(46) = 46.0 kg

total mass in for each mole of fuel $m_{\perp} = 100.2 + 414.1 + 46.0 = 560.3 \text{ kg}$

Eq. (9-31) for 1 kgmole of fuel EGR = $[\dot{m}_{EGR}/\dot{m}_1](100) = [(100.2)/(560.3)](100) = 17.9\%$ (9-14)

from Sec. 9-8 volume of catalytic converter $V_{cc} \approx \frac{1}{2} V_d = 1.4 L = 0.0014 m^3$

(a) heat needed

$$Q = mc_{\rho}\Delta T = \rho V_{\alpha}c_{\rho}\Delta T$$
= (3970kg/m³) (0.0014m³) (20%) (0.765 kJ/kg-K) (125°) = 106.2 kJ

(b) Power = (24 volts)(600 amps) = 14,400 W = 14.40 kW = 14.40 kJ/sectime t = (106.2 kJ)/(14.40 kJ/sec) = 7.4 sec

(9-15)

(a) use a time rate form of Eq. (5-22) to get rate of air-fuel mixture ingested $\dot{m}_{ing} = \lambda_{dr} V_d \rho_a N/n = (0.88) (0.00002 \,\text{m}^3/\text{cycle}) (1.181 \,\text{kg/m}^3) (900/60 \,\text{rev/sec})/(1 \,\text{rev/cycle}) = 0.000312 \,\text{kg/sec} = 1.122 \,\text{kg/hr}$

use a time rate form of Eq.(5-23) to get rate of air-fuel mixture trapped $\hat{m}_{\text{trap}} = \lambda_{\infty} V_{d} \rho_{a} N/n = (0.72)(0.00002 \text{ m}^{3}/\text{cycle})(1.181 \text{ kg/m}^{3})(900/60 \text{ rev/sec})/(1 \text{ rev/cycle}) = 0.000255 \text{ kg/sec} = 0.918 \text{ kg/hr}$

mass flow of air-fuel in exhaust due to valve overlap = mass flow ingested - mass flow trapped $(\hat{m}_{ex})_{overlap} = (1.122 \text{ kg/hr}) - (0.918 \text{ kg/hr}) = 0.204 \text{ kg/hr}$

use Eq. (2-57) for actual air-fuel ratio $(AF)_{ret} = (AF)_{tolet}/\phi = 14.6/1.08 = 13.52$

mass rate of fuel and oil in exhaust $(\hat{m}_{HC})_{ex} = (0.204 \text{ kg/hr})/14.52 = 0.0140 \text{ kg/hr}$

- (b) mass rate of fuel and oil (HC) trapped in combustion chamber $(\hat{m}_{HC})_{trap} = (0.918 \text{ kg/hr})/14.52 = 0.0632 \text{ kg/hr}$
 - of this $\dot{m}_{tot} = (0.0632 \text{ kg/hr})(60/61) = 0.0622 \text{ kg/hr}$ $\dot{m}_{eff} = (0.0632 \text{ kg/hr})(1/61) = 0.0010 \text{ kg/hr}$

94% of fuel gets burned, so 6% does not get burned $(\mathring{\mathbf{m}}_{\text{fuel}})_{\text{n.b.}} = (0.0622 \text{ kg/hr})(0.06) = 0.0037 \text{ kg/hr}$ $(\mathring{\mathbf{m}}_{\text{oil}})_{\text{n.b.}} = (0.0010 \text{ kg/hr})(0.28) = 0.0003 \text{ kg/hr}$

total rate of HC not burned $\hat{m}_{HC} = 0.0037 + 0.0003 = 0.0040 \text{ kg/hr}$

(c) $(\dot{m}_{HC})_{total} = (0.014 \text{ kg/hr}) + (0.0040 \text{ kg/hr}) = 0.018 \text{ kg/hr}$

```
(9-16)
     (a)
            air flow into engine using Eq. (2-71)
            \mathbf{m}_r = \eta_v \rho_s V_d \mathbf{N} / \mathbf{n}
     = (.93)(1.181 \text{kg/m}^3)(.0032 \text{m}^3/\text{cycle})/(3600/60 \text{rev/sec})/(2 \text{rev/cycle})
            = 0.1054 \text{ kg/sec} = 379.58 \text{ kg/hr}
            Eq.(2-55) for fuel flow
            \hat{\mathbf{m}}_{*} = \hat{\mathbf{m}}_{*}(\mathbf{AF}) = (379.58 \text{ kg/hr})/(22) = 17.25 \text{ kg/hr}
     (b)
            \bar{m}_{\text{sulfur}} = (17.25 \text{ kg/hr})[(450)/(1,000,000)] = 0.00776 \text{ kg/hr}
            = 7.76 \text{ gm/hr}
     (c)
            Eq. (2-73)
            (\tilde{SE})_{sulfur} = \tilde{m}_{sulfur}/\tilde{W}_b = (7.76 \text{ kg/hr})/(92 \text{ kW}) = 0.0844 \text{ gm/kW-hr}
     (b)
            flow rate of sulfur into environment
    \tilde{m}_{sulfur} = (7.76 \text{gm/hr}) = (.00776 \text{kg/hr}) / (32 \text{kg/kgmole}) = .000243 \text{ kgmole/hr}
           using Eqs. (9-15) and (9-18)
           one mole of sulfur produces one mole of sulfurous acid
           \tilde{m}_{acid} = (0.000243 \text{ kgmole/hr})(82 \text{ kg/kgmole})(24 \text{ hr/day})
           = 0.477 \text{ kg/day}
(9-17)
          use Eq. (2-71) for flow rate of air into engine
         \vec{m}_{\perp} = \rho_{\perp} V_{\alpha} \eta_{\perp} N/n = (1.181)(0.0052)(0.96)(2800/60)/2 = 0.1376 \text{ kg/sec}
         Eq. (2-55) for fuel flow rate
      \dot{m}_r = \dot{m}_s/(AF) = (0.1376 \text{ kg/sec})/20 = 0.00688 \text{ kg/sec}
    (a)
         flow of sulfur through engine
         \bar{m}_{\text{sulfur}} = (0.00688 \text{ kg/sec})(500/1,000,000) = 3.44 \times 10^{-6} \text{ kg/sec}
                  = (3.44 \times 10^{-6} \text{ kg/sec})(3600 \text{ sec/hr})(1000 \text{ gm/kg}) = 12.4 \text{ gm/hr}
                  = (0.0124 \text{ kg/hr})/(32 \text{ kg/kgmole}) = 0.000388 \text{ kgmoles/hr}
   (b)
         from Eq. (9-15)
         for 1 mole of S there is 1 mole of SO, formed
         from Eq. (9-18)
                                for 1 mole of SO, there is 1 mole of H,SO, formed
         mass flow of sulfurous acid to environment
         m_{H,SO_4} = (0.000388 \text{ kgmoles/hr})(82 \text{ kg/kgmole}) = 0.032 \text{ kg/hr}
```

```
(a)

rate of fuel used

\mathring{m}_{z} = (8 \text{ kg/km}) (100 \text{ km/hr}) = 8 \text{ kg/hr}

flow rate of CO

\mathring{m}_{co} = (12 \text{ gm/kg}) (8 \text{ kg/hr}) = 96 \text{ gm/hr}

Eq. (2-73)

(SE)

(SE)

(SE)

(SE)

(SE)

(0]

ave = (2.40 \text{gm/kW-hr}) (1-.95) (90 \text{vof time}) + (2.40) (10 \text{vof time})

hot

cold

= 0.348 \text{gm/kW-hr}

(c)

% = [(0.240)/(0.348)](100) = 69.0%
```

More exhaust smoke would be expected. Fuel with the lower cetane number will not self-ignite as readily and there will be a longer ignition delay between start of injection and start of combustion. More fuel will be injected before ignition occurs and the overall air-fuel ratio will be more fuel-rich when combustion starts. Solid carbon (smoke) is generated in the fuel-rich part of the combustion chamber where there is not enough oxygen to form CO₂. This fuel-rich zone would be larger under these conditions.

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(9-20)
```

yearly consumption of gasoline by 1 automobile (16,000 km/year)[(15 L)/(100 km)] = 2400 L/year

lead into atmosphere by average automobile $\dot{m}_L = (2400 \text{ L/year})((0.15 \text{ gm/L})(0.35 \text{ exhausted}) = 126 \text{ gm/yr} = 0.126 \text{ kg/yr}$

(b) $(2.33 \times 10^9 \text{ bbl/yr})(160 \text{ L/bbl})(0.15 \text{ gm/L})(0.35 \text{ exhausted}) = 1.96 \times 10^{10} \text{ gm/yr}$ = $1.96 \times 10^7 \text{ kg/yr}$

(9-21) exchaust £10w rate
$$\hat{\mathbf{m}}_{cc} = \hat{\mathbf{m}}_{c} + \hat{\mathbf{m}}_{s} = \hat{\mathbf{m}}_{s}(1 + AF) = (5 \text{ lbm/hr})(1 + 14.6) = 78 \text{ lbm/hr}$$

flow rate of CO $\hat{\mathbf{m}}_{CO} = (0.006)(78 \text{ lbm/hr}) = 0.468 \text{ lbm/hr}$
 $= (0.468 \text{ lbm/hr})/(28 \text{ lbm/lbmmole}) = 0.0167 \text{ lbmmole/hr}$

moles of air in garage $N_{abr} = PV/RT = [(14.7)(144)\text{lbf/h²}][(20)(20)(8)ft²]/(1545 \text{ ft-lbf/lbmmole-s}R)(500° R)$
 $= 8.769 \text{ lbmmoles}$

to become dangerous CO = 10 ppm of air = $(10 \times 10^4)(8.769 \text{ lbmmoles}) = 8.769 \times 10^{-5} \text{ lbmmoles}$
time $\mathbf{t} = (8.769 \times 10^4 \text{ lbmmoles})/(0.0167 \text{ lbmmoles/hr})$
 $= 0.00525 \text{ hr} = 0.315 \text{ min} = 19 \text{ sec}$

(9-22)

(a) mass flow rate of HC $\hat{\mathbf{m}}_{BC} = (1.4 \text{ gm/km})(100 \text{ km/hr}) = 140 \text{ gm/hr}$
 $EQ. (2-73) \quad (SE)_{BC} = \hat{\mathbf{m}}_{BC}/\hat{\mathbf{W}}_b = (140 \text{ gm/hr})/(32 \text{ kW}) = 4.4 \text{ gm/kW-hr}$

(b) mass flow rate of CO upstream of converter $\hat{\mathbf{m}}_{CO} = (12 \text{ gm/km})(100 \text{ km/hr}) = 1200 \text{ gm/hr}$
mass flow rate of CO downstream of converter $\hat{\mathbf{m}}_{CO} = (1200 \text{ gm/hr})(0.05 \text{ not removed}) = 60 \text{ gm/hr}$

(SE)_{CO} = (60 gm/hr)/(32 kW) = 1.88 gm/kW-hr

(c) exhaust flow out = mass flow in $\hat{\mathbf{m}}_{ex} = \hat{\mathbf{m}}_{in} = \hat{\mathbf{m}}_{i} + \hat{\mathbf{m}}_{i} = \hat{\mathbf{m}}_{i}/AF + 1)$
 $= ((6 \text{ kg/100 km})(100 \text{ km/hr})](14.6 + 1) = 93.6 \text{ kg/hr} = 93,600 \text{ gm/hr}$
mass flow rate of NOx upstream of converter $\hat{\mathbf{m}}_{NOx} = (1.1 \text{ gm/km})(100 \text{ km/hr}) = 110 \text{ gm/hr}$
mole fraction of NOx upstream of converter $\hat{\mathbf{m}}_{NOx} = (1.1 \text{ gm/km})(100 \text{ km/hr}) = 110 \text{ gm/hr}$
mole fraction of NOx using Eq. (4-1)
 $\mathbf{x}_{NOx} = N_{NOx}/N_{bial} = (\hat{\mathbf{m}}_{NOx}/M_{NOx})/(\hat{\mathbf{m}}_{bial}/M_{ab}) = (110/46)/(93,600/29) = 0.00074 = 740 \text{ ppm}$

(d) $(1.4)(1 - 0.95)(0.9) + (1.4)(0.1) = 0.203 \text{ gm/km}$

(e) % = [(1.4)(0.1)]/0.203 = 0.690 = 69.0%

CHAPTER 10

(10-1)

(a) for 1 cylinder

$$V_d = (6.6 \text{ L})/6 = 1.1 \text{ L} = 0.0011 \text{ m}^3$$

Eq. (2-71)

$$\dot{\mathbf{m}}_{a} = \rho V_{a} \eta_{a} N/n = (1.181)(0.0011)(0.89)(3000/60)/2 = 0.0289 \text{ kg/sec}$$

Vel = $\dot{m}/\rho A$ = (0.0289 kg/sec)/(1.181 kg/m³)[($\pi/4$)(0.04 m)²] = 19.47 m/sec

- (b) Reynolds number using property values from Ref. [63] Re = (Vel)d ρ/μ = (19.47 kg/sec)(0.04 m)(1.181 kg/m³)/(1.846 x 10⁻⁵ kg/m-sec) = 49.825 turbulent flow
- (c) Nusselt number using Dittus-Boelter equation and property values from Ref. [63] $Nu = 0.023 \text{ Re}^{0.8} \text{Pr}^{0.4} = (0.023)(49,825)^{0.8}(0.708)^{0.4} = 114.7 = \text{hd/k}$

where: Pr = Prandtl number

h = convection heat transfer coefficient

d = inside diameter of runner

k = thermal conductivity

 $c_n = specific heat$

 \vec{A} = inside surface area of runner #1

 ΔT = temperature difference between air and wall

let
$$\Delta T = T_{\text{wall}} - (T_{\text{a}})_{\text{in}} = 67^{\circ} \text{ C} - 27^{\circ} \text{ C} = 40^{\circ}$$

$$h = (Nu)k/d = (114.7)(0.02624 \text{ W/m-K})/(0.04 \text{ m}) = 75.2 \text{ W/m}^2\text{-K}$$

$$\dot{Q} = hA\Delta T = \dot{m}c_{p}(T_{out} - T_{in}) = (75.2 \text{ W/m}^{2}\text{-K})[\pi(0.04 \text{ m})(0.4 \text{ m})](40^{\circ})$$

$$= (0.0289 \text{ kg/sec})(1005 \text{ J/kg-K})(T_{out} - 27^{\circ} \text{ C})$$

temperature out of runner = temperature entering cyl #1 $T_{out} = \underline{T}_{enter} = 32.2^{\circ} C$

(d) in runner #3, m, Re, Pr, Nu, and h are all the same as in runner #1

$$\dot{\mathbf{Q}} = (75.2 \text{ W/m}^2\text{-K})[\pi(0.04 \text{ m})(0.15 \text{ m})]\Delta T = (0.0289 \text{ kg/sec})(1005 \text{ J/kg-K})(5.2^\circ)$$

 $\Delta T = 107^\circ \text{ C}$

$$T_{wall} = T_{ln} + \Delta T = 27^{\circ} + 107^{\circ} = 134^{\circ} C$$

(10-2)

(a)
use Eq. (2.55) for fuel flow rate

$$\dot{m}_r = \dot{m}_s/(AF) = (0.0289 \text{ kg/sec})/14.6 = 0.00198 \text{ kg/sec}$$

$$\dot{\mathbf{Q}}_{\text{evap}} = \dot{\mathbf{m}}_{r} \mathbf{h}_{k} (\% \text{ evaporated}) = (0.00198 \text{ kg/sec})(307 \text{ kJ/kg})(0.40) = 0.2431 \text{ kJ/sec}$$

this cools the air-fuel mixture (use low temp value of c_p) $\dot{Q}_{evap} = \dot{m}_m c_p \Delta T = (0.0289 + 0.00198) \text{kg/sec}(1.005 \text{kJ/kg-K}) \Delta T$

$$\Delta T = 7.8^{\circ} C$$

$$T_{\text{entering}} = 32.2^{\circ} - \Delta T = 32.2^{\circ} - 7.8^{\circ} = 24.4^{\circ} C$$

(b)
$$\dot{m}_t = (0.0289 \text{ kg/sec})/9 = 0.00321 \text{ kg/sec}$$

$$\dot{\mathbf{Q}}_{\text{evap}} = (0.00321 \text{ kg/sec})(873 \text{ kJ/kg})(0.40) = 1.121 \text{ kJ/sec}$$

= $(0.0289 + 0.00321)\text{kg/sec}(1.005 \text{ kJ/kg-K})\Delta T$

$$\Delta T = 34.7^{\circ} C$$

$$T_{\text{entering}} = 32.2^{\circ} - 34.7^{\circ} = -2.5^{\circ} \text{ C}$$

(10-3)

Eq. (2-8) for 1 cylinder

$$V_d = 0.0011 \text{ m}^3 = (\pi/4)B^2S = (\pi/4)B^2(0.9 \text{ B})$$

$$B = 0.1159 \text{ m} = 11.59 \text{ cm}$$

Eq. (2-15) gives area of piston face

$$A_p = (\pi/4)B^2 = (\pi/4)(0.1159 \text{ m})^2 = 0.01055 \text{ m}^2$$

Eq. (10-7) using viscosity value from Ref. [63]
Re =
$$[(\mathring{m}_a + \mathring{m}_t)B]/(A_p\mu_t)$$

= $[(0.0289 + 0.00321)(0.1159)]/[(0.01055)(1.846 \times 10^{-5})] = 19,109$

```
(10-4)
```

assume $\Delta T = (T_{in} - T_{out}) = 100^{\circ} \text{ C}$

average bulk temperature

 $T_{\text{bulk}} = (477^{\circ} + 377^{\circ})/2 = 427^{\circ} \text{ C} = 700 \text{ K}$

air property values from Ref. [63] at average bulk temperature:

density

 $\rho = 0.5030 \text{ kg/m}^3$

kinematic viscosity

 $v = 66.25 \times 10^{-6} \text{ m}^2/\text{sec}$

thermal conductivity

k = 0.05230 W/m-K

specific heat

 $c_n = 1075.2 \text{ J/kg-K}$

Prandtl number

Pr = 0.684

mass flow rate of exhaust for entire engine

 $\dot{m}_{ex} = \dot{m}_{ex} + \dot{m}_{ex} = 0.0289 + 0.00321 = (0.03211 \text{ kg/sec})(6 \text{ cyl}) = 0.19266 \text{ kg/sec}$

Vel = $m_{\star}/\rho A = (0.19266 \text{ kg/sec})/(0.5030 \text{ kg/m}^3)[(\pi/4)(0.065 \text{ m})^2] = 115.4 \text{ m/sec}$

Reynolds number

 $Re = (Vel)d/v = (115.4 \text{ m/sec})(0.065 \text{ m})/(66.25 \text{ x } 10^{-6}) = 113,223$

Nusselt number using Dittus-Boelter equation from Ref. [63]

 $Nu = 0.023 \text{ Re}^{0.5} \text{Pr}^{0.3} = (0.023)(113,223)^{0.5}(0.684)^{0.3} = 226.6$

this is increased by a factor of 2 due to pulsed flow of exhaust Nu = (226.6)(2) = 453.2 = hd/k

convection heat transfer coefficient $h=(Nu)k/d=(453.2)(0.05230 W/m-K)/(0.065 m)= 364.7 W/m^2-K$

convection heat transfer

 \mathring{Q} = h(surface area) ($T_{\text{bulk}} - T_{\text{wall}}$) =(364.7 W/m²-K) [Π (0.065 m)(1.5 m)](700-500)K=22,342 W= $\mathring{m}_{\text{ex}} c_p \Delta T$

 $= (0.19266 \text{ kg/sec}) (1075.2 \text{ J/kg-K}) \Delta T$

 $\Lambda T = 108^{\circ}$

temperature of exhaust entering catalytic converter $T_{av} = 477^{\circ}C - \Delta T = 477^{\circ}C - 108^{\circ} = 369^{\circ}C = 642K$

2nd iteration using $\Delta T=108^{\circ}C$ to get better bulk temperature:

average bulk temperature density kinematic viscosity thermal conductivity specific heat Prandtl number velocity Reynolds number Nusselt number convection heat transfer

 $v = 65.63 \times 10^{-6} \text{m}^2/\text{sec}$ k = 0.05199 W/m-K $c_p = 1074.3 \text{ J/kg-K}$ Pr = 0.684 Vel = 114.8 m/sec Re = 113,698Nu = 454.8

 $T_{bulk} = 696 K$

 $\rho = 0.5056 \text{ kg/m}^3$

heat transfer change in temperature exhaust temperature entering

coefficient h = 363.8 W/m²-K \dot{Q} = 21,841 W ure ΔT = 106°C

catalytic converter $T_{ex} = 371^{\circ}C = 644 \text{ K}$

these values are close enough so a 3rd iteration is not needed

(10-5)

- (a) using Fig. 10-1 at 2000 RPM $\dot{Q}_{av} \approx \dot{W}_b = 20 \text{ kW}$
- (b) $\mathring{Q}_{\text{friction}} \approx \frac{1}{4} \mathring{W}_{\text{b}} = \frac{1}{4} (20 \text{ kW}) = 5 \text{ kW}$
- (c) $\dot{Q}_{coolant} \approx 1.3 \, \dot{W}_{b} = 1.3(20 \, \text{kW}) = 26 \, \text{kW}$

(10-6)

(a) using Fig. 10-1 at 2500 RPM
$$Q_{colant} \approx 1.11 \, W_b = 1.11 \, (30hp) = 33.3hp$$

mass flow rate of coolant flow

$$\dot{m}_c = (25 \text{ gal/min})(60 \text{ min/hr})(62.4 \text{ lbm/ft}^3)/(7.481 \text{ gal/ft}^3) = 12,512 \text{ lbm/hr}$$

$$\overset{\bullet}{\mathbf{Q}}_{coolant} = \overset{\bullet}{\mathbf{m}}_{c} c_{p} \Delta \mathbf{T} = (33.3 \text{ hp})(2545 \text{ BTU/hr/hp}) = (12,512 \text{ lbm/hr})(1 \text{ BTU/lbm-}^{\circ} \mathbf{R}) \Delta \mathbf{T}$$

$$\Delta \mathbf{T} = 7^{\circ} \mathbf{F}$$

$$T_{exit} = T_{la} + \Delta T = 220^{\circ} + 7^{\circ} = 227^{\circ} F$$

(b) velocity of air through radiator Vel = [(30 miles/hr)(5280 ft/mile)/(3600 sec/hr)](1.1) = 48.4 ft/sec

mass flow of air

$$\ddot{m}_{a} = \rho(Vel)A = (0.0739 \text{ lbm/ft}^3)(48.4 \text{ ft/sec})(4.5 \text{ ft}^2) = 16.1 \text{ lbm/sec}$$

33.3 hp must be dissipated

$$\dot{Q}_{radiator} = \dot{m}_a c_p \Delta T$$

(33.3 hp)(2545/3600 BTU/sec/hp) = (16.1 lbm/sec)(0.240 BTU/lbm-
$$^{\circ}$$
R) Δ T Δ T = 6 $^{\circ}$ F

$$T_{avit} = T_{in} + \Delta T = 75^{\circ} + 6^{\circ} = 81^{\circ} F$$

(10-7)

approximate ratio of cylinder volumes $R_{vol} = 320/290 = 1.103$ approximate ratio of linear dimensions $R_{lin} = (1.103)^{16} = 1.033$ approximate ratio of area dimensions $R_{arra} = (1.033)^2 = 1.068$

- (a) \tilde{Q}_{in} will be proportional to cylinder volume for each engine heat losses will be proportional to cylinder surface area $(\eta_i)_{320}/(\eta_i)_{290} \approx R_{vol}/R_{area} = 1.103/1.068 = 1.033$
 - 3.3% greater indicated thermal efficiency in larger engine
- (b) if all temperatures are the same, heat transfer to coolant will be proportional to surface area $\hat{Q}_{120} \approx 1.068 \; \hat{Q}_{290}$
 - 6.8% greater heat flow to coolant in larger engine

(10-8)

Table 10-1 using propylene glycol-water table at -30° C gives a specific gravity of 1.038 using ethylene glycol-water table for a solution with a specific gravity of 1.038 gives: $\frac{T_{\text{treating pt}} = -13.5^{\circ} \text{ C}}{\text{C}}$

(10-9)

- (a) $Q = mc_p\Delta T = (10 \text{ kg})(900 \text{ J/kg-K})(110 80)^{\circ}C = 270,000 \text{ J}$ time $t = Q/Q_{loss} = (270,000 \text{ J})/(3 \text{ J/sec}) = 90,000 \text{ sec} = 25 \text{ hr}$
- (b) time t = (80 W-hr/kg)(10 kg)/(3 W) = 267 hr = 11.1 days
- (c) to cool solid $Q = (350 \text{ J/kg-K})(10 \text{ kg})(80 \cdot 10)^{\circ}\text{C} = 245,000 \text{ J}$ time $t = Q/Q_{loss} = (245,000 \text{ J})/(3 \text{ J/sec}) = 81,667 \text{sec} = 22.7 \text{hr}$ time to cool t = 25 + 267 + 22.7 = 314.7 hr = 13.1 days
- (d) energy to change phase Q = (80 W-hr/kg)(10 kg) = 800 W-hrenergy needed to heat coolant using $c_p = 4200 \text{ J/kg-K}$ for coolant (water) $\mathring{Q}' = \mathring{\text{mc}}_p \Delta T = (0.09 \text{ kg/sec})(4200 \text{ J/kg-K})(80 \cdot 20)^{\circ} C = 22,680 \text{ W}$ time $t = Q/\mathring{Q}' = (800 \text{ W-hr})/(22,680 \text{ W}) = 0.03527 \text{ hr} = 2.12 \text{ min} = 127 \text{ sec}$

(10-10)

heat loss from 215°F to 175°F from Example Problem 10-5 $Q_1 = 54.56$ BTU

heat loss during phase change $Q_2 = (6.2 \text{ lbm})(0.60 \text{ of total})(125 \text{ BTU/lbm}) = 465 \text{ BTU}$ total heat loss $Q = Q_1 + Q_2 = (54.56) + (465) = 519.56 \text{ BTU}$

time of heat loss t = (519.56 BTU)/(11 BTU/hr) = 47.23hr = 1day 23hr = 14min

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(10-11)
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- (a) heat exchange in engine $Q = mc_p\Delta T$ = (1000 BTU/min)=[(20 gal/min)(8.41 bm/gal)](1 BTU/lbm-°R) ΔT $\Delta T = 6^\circ$ $T_{\text{exit}} = T_{\text{inlet}} + \Delta T = (200°F) + (6°) = 206°F$
- (b) mass flow rate of air $m_a = \rho_a VA = (0.0739 lbm/ft^3) (50 ft/sec) (4 ft^2) = 14.78 lbm/sec$ for air $Q=mc_p \Delta T = (1000/60 BTU/sec) = (14.78 lbm/sec) (0.240 BTU/lbm-°R) \Delta T$ $\Delta T = + 4.7$ °F

(10-12)

(a) Eq. (2-9)
$$V_d = N_c(\pi/4)B^2S = (12 \text{ cyl})(\pi/4)(0.142 \text{ m})^2(0.245 \text{ m}) = 0.0466 \text{ m}^3$$

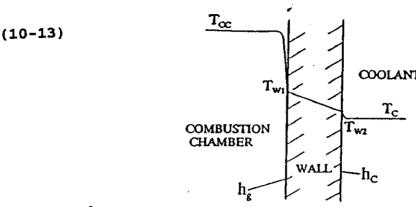
air flow rate using Eq. (2-71) $\dot{m}_a = \rho_a V_d \eta_v N/n = (1.181)(0.0466)(0.96)(980/60)/2 = 0.4315 \text{ kg/sec}$

fuel flow rate using Eq. (2-55) $\dot{m}_f = \dot{m}_s/(AF) = (0.4315 \text{ kg/sec})/21 = 0.0205 \text{ kg/sec}$

exhaust flow rate $\dot{m}_{ex} = \dot{m}_{s} + \dot{m}_{f} = 0.4315 + 0.0205 = 0.4520 \text{ kg/sec}$

rate of exhaust enthalpy change in heat exchanger $\Delta H = \dot{m}_{ex} c_o \Delta T = (0.4520 \text{ kg/sec})(1.108 \text{ kJ/kg-K})(577 - 227)K = 175.3 \text{ kW}$

(b)
$$\dot{m}_{steam} = \Delta \dot{H}/h_{fg} = \{(175.3 \text{ kJ/sec})(0.98 \text{ efficiency})(3600 \text{ sec/hr})/(2257 \text{ kJ/kg}) = 274 \text{ kg/hr} \}$$



- (a) $\dot{q} = \dot{Q}/A = h_{e}\Delta T = 67,000 \text{ BTU/hr-ft}^{2} = (22 \text{ BTU/hr-ft}^{2} ^{\circ}R)(3800^{\circ} \text{ R -T}_{vi})$ $T_{vi} = 755^{\circ} \text{ R} = 295^{\circ} \text{ F}$
- (b) $\dot{q} = \dot{Q}/A = k(\Delta T/\Delta x) = 67,000 \text{ BTU/hr-ft}^2 = (34 \text{ BTU/hr-ft-}^{\circ}R)\Delta T/(0.4/12 \text{ ft})$ $\Delta T = 66^{\circ} \text{ F}$ $T_{w2} = T_{w1} - \Delta T = 295^{\circ} - 66^{\circ} = 229^{\circ} \text{ F}$
- (c) $\dot{\mathbf{q}} = \dot{\mathbf{Q}}/\mathbf{A} = \mathbf{h}_c(\mathbf{T}_{w2} \mathbf{T}_c) = 67,000 \text{ BTU/hr-ft}^2 = \mathbf{h}_c(229 185)^{\circ}\mathbf{F}$ $\dot{\mathbf{h}}_c = 1523 \text{ BTU/hr-ft}^2 \cdot \mathbf{R}$

(10-14)

- (a) Engine A will have higher volumetric efficiency. Engine B will have higher steady state operating temperatures including cylinder wall temperature. This will heat the incoming air to a higher temperature which will reduce the air density, and thus reduce volumetric efficiency.
- (b) Engine B will have higher thermal efficiency because heat losses will be minimum due to the insulated walls.

Engine B will operate hotter than engine A so $(\mathring{Q}_{in})_B$ will be at a higher temperature. By thermodynamic laws the higher the temperature at which energy is used (\mathring{Q}_{in}) the higher will be the efficiency of that use.

Engine B would have to be a CI engine. Its walls would be too hot to operate as a SI engine, the air-fuel mixture would self-ignite during compression. CI engines operate at higher compression ratios and thus have higher thermal efficiency.

- (c) Engine B would have hotter exhaust. All temperatures in engine B would be higher. This reduces the thermal efficiency of engine B and contradicts some of part (b).
- (d) The higher temperatures of engine B would make it much more difficult to lubricate.

 There would be problems of thermal degradation of the lubricating oil.
- (e) Engine A would be a better SI engine. Engine B would operate too hot to be a SI engine, the air-fuel mixture would self-ignite during compression.

CHAPTER 11

(11-1)

(a)
$$\tan \phi = 3/9.10 = 0.3297$$
 $\phi = 18.246^{\circ}$
Eq. (11-26) F₁ = F₂sin $\phi = (1000 \text{ N})\sin(18.246^{\circ}) = 313 \text{ N}$

(b) using Figs. 2-1 and 11-9
$$s = [a^2 + r^2]^{\frac{1}{2}} = [(3 \text{ cm})^2 + (9.10 \text{ cm})^2]^{\frac{1}{2}} = 9.5818 \text{ cm}$$
$$x = a + r - s = 3 + 9.10 - 9.5818 = 2.52 \text{ cm}$$

(c) stroke and bore lengths
$$S = 2a = 2(3 \text{ cm}) = 6 \text{ cm}$$
 $B = S/0.94 = (6 \text{ cm})/0.94 = 6.38 \text{ cm}$ $Eq. (2-9)$ $V_d = N_c(\pi/4)B^2S = (4 \text{ cyl})(\pi/4)(6.38 \text{ cm})^2(6 \text{ cm}) = 767 \text{ cm}^3 = 0.767 \text{ L}$

(d)
at TDC
$$\phi = 0^{\circ}$$

Eq. (11-26) $F_t = F_t \sin \phi = F_r \sin (0^{\circ}) = 0$

(11-2)

Cylinders get out-of-round because the side thrust force between the piston and cylinder wall is not uniform around the circumference of the cylinder. It is greatest (with the greatest wear) on the major thrust side, substantial on the minor thrust side, and less in other planes.

Wear is non-uniform along the length of the cylinder because of the changing force magnitude and the changing angle between the connecting rod and the centerline of the cylinder. This results in a changing side thrust force along the length of the cylinder, and a resulting non-uniform wear pattern.

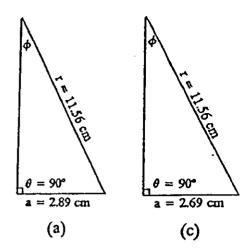
Friction force on the piston should be zero at TDC and BDC because in theory the piston is stopped (no motion) at these points. In reality the piston assembly does not all stop at the same instance because of the very high acceleration rates at these points. Deflections in the connecting components and stretching or compression of the piston occur due to high mass inertia.

(11-3)

(a)
using Fig. 11-9
crank offset a = S/2
= (5.78 cm)/2 = 2.89 cm

$$\sin \phi = 2.89/11.56 = 0.250$$

 $\phi = 14.478^{\circ}$



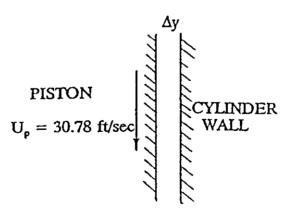
Eq. (11-25)

 $m(dU_p/dt) = 0 = -F_r \cos \phi + P(\pi/4)B^2 - F_t$ $= -F_r \cos(14.478^\circ) + (4500 \text{ kN/m}^2)(\pi/4)(0.06 \text{ m})^2 - 0.85 \text{ kN}$ $F_r = 12.27 \text{ kN} \quad \text{compressive}$

(b) Eq. (11-27) $F_t = [-m(dU_p/dt) + P(\pi/4)B^2 - F_t] \tan \phi = [0 + (4500)(\pi/4)(0.06)^2 - 0.85] \tan(14.478^\circ)$ $F_t = 3.06 \text{ kN}$ on major thrust side

(c) with wrist pin offset 2 mm $\sin \phi = 2.69/11.56 = 0.233$ $\phi = 13.456^{\circ}$ $F_t = [0 + (4500)(\pi/4)(0.06)^2 - 0.85] \tan(13.456^{\circ}) = 2.84 \text{ kN}$

(11-4)



clearance between piston and wall $\Delta y = (3.1203 - 3.12)/2 = 0.00015$ in. = 0.0000125 ft

Eq. (11-13) $\tau = \mu(\Delta u/\Delta y) = (0.000042 \text{ lbf-sec/ft}^2)[(30.78 \text{ ft/sec})/(0.0000125 \text{ ft})] = 103.42 \text{ lbf/ft}^2$

force on piston with interface surface area $A = \pi B(height)$ $F = \tau A = (103.42 lbf/ft^2)[\pi(3.12/12 ft)(2.95/12 ft)] = 20.8 lbf$

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(11-5)
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(a) Eq. (2-88) $828 = (1000) \mathring{W}_b(2)/(2.8)(2000/60)$ $\mathring{W}_b = 38.64 \text{ kW}$

(b) using Eq. (2-37) at 1000 RPM imep = bmep/ η_m = (828 kPa)/0.90 = 920 kPa fmep = imep - bmep = 920 - 828 = 92 kPa

at 2000 RPM imep = (828 kPa)/0.88 = 941 kPa fmep = 941 - 828 = 113 kPa

at 3000 RPM imep = (646 kPa)/0.82 = 788 kPa fmep = 788 - 646 = 142 kPa

Eq. (11-12) fmep = A + B N + C N² 92 = A + 1000 B + 1,000,000 C 113 = A + 2000 B + 4,000,000 C142 = A + 3000 B + 9,000,000 C

A = 79 B = 0.009 C = 0.000004

at 2500 RPM fmep = $79 + (0.009)(2500) + (0.000004)(2500)^2 = 126.5 \text{ kPa}$

(c) Eq. (2-88) $126.5 = (1000) \mathring{W}_{t}(2)/(2.8)(2500/60)$ $\mathring{W}_{t} = 7.38 \text{ kW}$ (11-6)

(a) fuel rate

$$\dot{m}_t = (65 \text{ miles/hr})/(21 \text{ miles/gal}) = 3.095 \text{ gal/hr}$$

= (3.095 gal/hr)(46.8 lbm/ft³)/(7.481 gal/ft³) = 19.36 lbm/hr

oil use rate

$$\dot{\mathbf{m}}_{oll} = (3.095 \text{ gal/hr})/40 = 0.0774 \text{ gal/hr}$$

(b) using time rate form of Eq. (5-26) for mixture trapped $\lambda_{rc} = 0.64 = \dot{m}_{tc}/[V_{d}\rho_{e}(N/n)] = \dot{m}_{m}/\{[110/(12)^{3} ft^{3}/cycle](0.0739 lbm/ft^{3})(1850/60 cycle/sec)\}$

$$\hat{m}_m$$
 trapped = 0. 0928 lbm/sec

fuel trapped with 0.06 exhaust residual and AF = 17.8 $\dot{m}_f = (0.0928 \text{ lbm/sec})(0.94)(1/18.8) = 0.00464 \text{ lbm/sec} = 16.71 \text{ lbm/hr}$

fuel flow time rate form of Eq. (5-24) $\lambda_{te} = \dot{m}_{m} / \dot{m}_{te} = 16.71/19.36 = 0.863 = 86.3\%$

(c) $(\mathring{\mathbf{m}}_{oli})_{ex} = \mathring{\mathbf{m}}_{oli}(1 - \lambda_{1e})$ (0.0774 gal/hr)(1 - 0.863) = 0.0106 gal/hr

(11-7)

- (a) Eq. (3-31) $\eta_1 = 1 \cdot (1/r_c)^{k-1} = 1 \cdot (1/9.2)^{0.35} = 0.540 = 54.0\%$
- (b) with supercharger $\eta_1 = (54.0)(1 0.06) = 50.8\%$
- (c) Q_{in} will be proportional to air flow in \hat{m}_a

indicated power

$$(\mathring{\mathbf{W}}_{\text{with s.c.}})/(\mathring{\mathbf{W}}_{\text{without}}) = (\eta_i \mathring{\mathbf{Q}}_{\text{in}})_{\text{with}}/(\eta_i \mathring{\mathbf{Q}}_{\text{in}})_{\text{without}} = [(0.508)(1.22)]/[(0.540)(1.00)] = 1.148$$

14.8% increase with supercharger

(d) increase in brake power (1.148)(1 - 0.04 to drive s.c.) = 1.102 = 10.2% increase