

$$f) \quad B.P(1) = T_1 \cdot \omega = 177 \times \frac{2\pi}{60} \times 2000 = 37.07 \text{ Kw}$$

$$B.P(2) = T_2 \cdot \omega = 170 \times \frac{2\pi}{60} \times 2000 = 35.6 \text{ Kw}$$

$$B.P(3) = T_3 \cdot \omega = 168 \times \frac{2\pi}{60} \times 2000 = 35.2 \text{ Kw}$$

$$B.P(4) = T_4 \cdot \omega = 174 \times \frac{2\pi}{60} \times 2000 = 36.4 \text{ Kw}$$

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$$I.P(1) = B.P_{in} - B.P_{10} = 52 - 37.07 = 14.93 \text{ Kw}$$

$$I.P(2) = 52 - 35.6 = 16.4 \text{ Kw}$$

$$I.P(3) = 52 - 35.2 = 16.8 \text{ Kw}$$

$$I.P(4) = 52 - 36.4 = 15.6 \text{ Kw}$$

$$\Rightarrow I.P_{tot} = 63.71 \text{ Kw}$$

$$\eta_{lim} = \frac{B.P}{I.P} = \frac{52}{63.71} = 81.6\%$$

$$\eta_{thermal} = \frac{B.P}{\eta_{ip} \times CV} = 22.4\%$$

$$\boxed{8} \quad \eta_{th} = \frac{B.P.}{\dot{m}_p \times C.V.} \rightarrow \dot{m}_p = \frac{B.P.}{\eta_{th} \times C.V.} = \frac{186.5}{0.37 \times 44200} = 0.01318 \text{ kg/s}$$

$$\frac{\dot{m}_a}{\dot{m}_p} = 12 \rightarrow \dot{m}_a = 12 \times 0.01318 = 0.1582 \text{ kg/s}$$

$$\dot{V}_a = \frac{\dot{m}_a R T}{P} = \frac{0.1582 \times 287 \times 288}{1.01 \times 10^5} = 0.129 \text{ m}^3/\text{s}$$

$$\eta_{isometric} = \frac{\dot{V}_a}{V_s \times N \times \eta} = \frac{\dot{V}_a}{\frac{\pi}{4} D^2 L \times N \times \eta}$$

$$= \frac{\dot{V}_a}{\frac{\pi}{4} D^2 \times 0.8 D \times N \times \eta} = \frac{\dot{V}_a}{0.2 \pi D^2 \times N \times \eta}$$

$$\Rightarrow D^2 = \frac{\dot{V}_a}{\eta_{vol} \times N \times 0.2 \pi \times \eta} = \frac{0.129}{0.9 \times 0.2 \pi \times \frac{44200}{2 \times 60} \times 8}$$

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$$\Rightarrow D = 0.1 \text{ m}$$

$$L = 0.08 \text{ m}$$

$$\begin{aligned}
 \text{G)} \quad \dot{m}_a &= C_d A \sqrt{2gh} \rho_{\text{H}_2\text{O}} \rho_{\text{air}} \\
 &= 0.6 \times \frac{\pi}{4} (0.04165)^2 \sqrt{2 \times 9.81 \times 1000 \times 1.215} \\
 &= 0.126 \sqrt{h}
 \end{aligned}$$

<u>h</u> [mm]	<u><math>\dot{m}_a</math></u> [kg/s]	<u><math>\dot{m}_p</math></u> [kg/s] $\times 10^{-3}$	<u>A/F</u>	<u>B.P</u>
33.5	0.0231	1.5	0.0153	14.09
33.5	0.0231	1.48	0.0156	18.5
33.5	0.0231	1.57	0.0147	18.89
33.8	0.0232	1.8	0.0128	<u>19</u>
33.8	0.0232	2.056	0.0112	18.89
34.25	0.0234	2.458	0.0095	18.12
34.8	0.0235	2.577	0.0091	17.78

$$(A/F)_{\text{max}} \text{ at } B.P_{\text{max}} = 0.0128 = 12/1$$

$$(A/F)_{\text{max efficiency}} = 0.0156 = 15/1$$

$$5) V_s = \frac{\pi}{4} b^2 L = \frac{\pi}{4} (0.063)^2 (0.076) = 2.76 \times 10^{-4} \text{ m}^3$$

$$b.m.p = \frac{\text{Brake Power}}{V_s \times N \times n}, \quad N = \frac{3000}{2 \times 60} = 25$$

$$s.f.c = \frac{m_f}{b.p} = \frac{F_c \times 59}{b.p} = \frac{0.724 \times F_c}{b.p} \quad n=4$$

<u>brake load</u> [N]	<u>F<sub>c</sub></u> (ml/s)	<u>b.p</u> [kw]	<u>b.m.p</u> [kPa]	<u>m<sub>f</sub></u> [kg/s] × 10 <sup>-3</sup>	<u>s.f.c</u> (kg/kwh) × 10 <sup>-2</sup>
126	2.08	14.09	594.97	1.506	384.8
165.5	2.04	18.5	781.46	1.48	287.9
169	2.17	18.89	797.34	1.57	299.89
170	2.5	19	802.07	1.81	342.9
169	2.84	18.89	797.34	2.05	391.2
162	3.4	18.11	764.3	2.45	488.5
159	3.56	17.78	750.17	2.57	521.8

$$\text{max power} = 802.07 \text{ kPa}$$

$$\text{max. fuel economy} = 287 \times 10^{-3} \text{ kg/kwh.}$$

4) at full load  $\Rightarrow$   $I_{meq} = \text{working map} - \text{Pumping map}$   
 $= 6.2 - 0.35 = 5.85 \text{ bar}$   
 $= 588 \text{ kPa}$

full load  $\Rightarrow$   $I.P = I_{meq} \times V_s \times N \times \eta$   
 $= 585 \times \frac{\pi}{4} \times (0.178)^2 \times (0.33) \times \left(\frac{400}{60}\right)$   
 $= 16 \text{ kW}$

~~at no load~~

at no load  $\Rightarrow$   $I_{meq} = \frac{(I_{meq})_{fr} (\text{firing/min}) - (\text{Dead man pressure}) (N_f)}{N_f}$

$N_D = \text{Power stroke} - \text{firing/min} = \frac{400}{2} - 47 = 153 \text{ cycle}$

$(I_{meq})_{no \text{ load}} = \frac{585 \times 47 - 62 \times 153}{\frac{400}{2}} = 90.045 \text{ (kg/cm}^2 \text{)} = \text{friction losses}$

$(I.P)_{no \text{ load}} = \text{friction losses} \times I_{meq}_{no \text{ load}} \times V_s \times N^k$   
 $= 90.045 \times \frac{\pi}{4} \times (0.178)^2 \times (0.33) \times \left(\frac{400}{2 \times 60}\right) = 2.46 \text{ kW}$

brake power =  $\frac{I.P - \text{friction losses}}$   
 $= 16 - 2.46 = 13.54 \text{ kW}$

$\eta_{mech} = \frac{B.P}{I.P} = \frac{13.54}{16} = 84.6\%$

$b_{ore} = 212 \text{ mm}$       S.F.C = 0.226  
 Stroke = 212 mm      A/F = 25/1  
 N = 720 rev/min      C.V = 44200 kJ/kg  
 b.m.e.p = 5.93 bar.

$$\begin{aligned}
 \text{brake power} &= \frac{b.m.e.p \times 10^5 \times \pi \times b^2 \times L \times N \times \eta}{4 \times 2 \times 1000 \times 60} = \\
 &= \frac{5.93 \times 10^5 \times \pi \times (0.212)^2 \times (0.212) \times 720 \times 2}{2 \times 4 \times 1000 \times 2} \\
 &= 27.49 \text{ kW}
 \end{aligned}$$

$$\text{S.F.C} = \frac{FC}{\text{brake power}} \Rightarrow 0.226 = \frac{FC}{27.49} \Rightarrow FC = 6.21$$

$$\begin{aligned}
 \Rightarrow \eta_{th} &= \frac{\text{brake power}}{\text{fuel power}} = \frac{b.p. (3600)}{FC \times CV} = \frac{27.49 \times 3600}{6.21 \times 44200} \\
 &= 36\%
 \end{aligned}$$

$$\Rightarrow \frac{m_a}{m_f} = A/F = 25 \Rightarrow m_a = 25 \times 9.2 \times 10^{-3} = 0.23 \text{ kg/s}$$

$$\dot{V}_a = \frac{m_a RT}{P} = \frac{0.23 \times 287 \times (288)}{1.01 \times 10^5} = 0.188 \text{ m}^3/\text{s}$$

$$\eta_{V} = \frac{\dot{V}_a}{V_s \times N} = \frac{0.188}{\frac{\pi}{4} (0.212)^2 (0.212) \left(\frac{720}{60}\right) \frac{4}{2}} = 76.4\%$$

$$\boxed{2} \text{ indicated power (i.p)} = \frac{\text{indicated pressure} \times A \times L \times N}{2}, N = \frac{435}{60} = 7.25 \text{ rev/sec}$$

$$\text{indicated pressure (p.i)} = \frac{57.5 \times 10^{-6} \times 1515}{70 \times 10^{-3}} = 0.73 \text{ bar.}$$

$$A = \frac{\pi}{4} d^2 = \frac{\pi}{4} (0.146)^2 = 0.0167 \text{ m}^2$$

$$\text{indicated power} = \frac{0.73 \times 10^5 \times 0.0167 \times 0.28 \times 7.25}{2} = 12.48 \text{ kW}$$

$$T = W \times R = 433 \times 0.45 = 194.85 \text{ Nm}$$

$$\text{brake power} = 2\pi T N = 2 \times \pi \times 194.85 \times 7.25 = 9.691 \text{ kW}$$

$$\eta_{\text{mech}} = \frac{\text{Brake Power}}{\text{indicated power}} = \frac{9.691}{12.48} = 77.6\%$$

(1) two cylinders  
 four stroke  
 $b = 380 \text{ mm}$   
 $L = 585 \text{ mm}$   
 speed = 240 rpm  
 $T = 5.16 \text{ ENm}$

Omni Nestle  
 H-W #3  
 1090918

$$\textcircled{1} \text{ brake power (b.p)} = \frac{2\pi \times T \times N}{60} = \frac{2\pi \times 5.16 \times 240}{60} = 129.6 \text{ Kw}$$

$$\textcircled{2} \text{ 4-stroke speed (m/s)} = 2 \times \text{stroke} \times \text{speed}$$

$$= 2 \times \frac{0.585 \times 240}{60} = 4.68 \text{ m/s}$$

$$\textcircled{3} \text{ brake power, BP} = \frac{b.mep \times 10^5 \times \pi \times b^2 \times L \times N \times 2}{4 \times 2 \times 1000 \times 60}$$

$$= \frac{b.mep \times 10^5 \times \pi \times (0.38)^2 \times 0.585 \times 240 \times 2}{4 \times 2 \times 1000 \times 60}$$

$$= 26.538 \text{ B.mep}$$

$$\rightarrow b.mep = \frac{129.6}{26.538} = 4.88 \text{ bar.}$$

$$\textcircled{4} \gamma_w = \frac{\dot{V}_a}{V_s \times N}, \quad \dot{V}_a = V_s \times N \times \gamma$$

$$= 0.0663 \times \frac{240}{60} \times 0.55 = 0.225 \text{ m}^3/\text{s}$$

$$\frac{\dot{V}_a}{\dot{V}_f} = 7 \Rightarrow \dot{V}_f = 0.0322 \text{ m}^3/\text{s}$$

$$\eta_{\text{thermal}} = \frac{b.p}{\dot{V}_f \cdot CV} = \frac{129.7}{0.0322 \times 16200} = 0.24 = 24\%$$