

# Chapter 6

## Fan and Duct systems

### Pressure drop in straight ducts (Frictional losses)

$$\Delta P = 1000 f \frac{L}{D} \frac{V^2}{2} \rho$$

$\Delta P$  (Pa) →  $f$  (inside Diameter mm) →  $L$  (m) →  $V$  (m/s) →  $\rho$  (kg/m<sup>3</sup>)

To find friction coefficient  $f$  we need to find Reynolds number

$$f' = 0.11 \left( \frac{\epsilon}{D_h} + \frac{68}{Re} \right)^{0.25}$$

Where  $Re = \frac{D_h V}{1000 \nu}$  (Kinematic Viscosity  $\nu$  in m<sup>2</sup>/s)

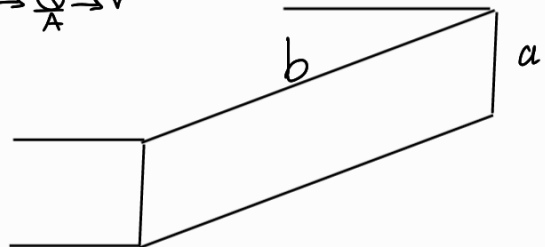
If  $f' \geq 0.018$ :  $f = f'$

If  $f' \leq 0.018$ :  $f = 0.85 f' + 0.0028$

### Pressure drop in rectangular straight ducts

$$\Delta P = f \frac{L}{D_h} \frac{V^2}{2} \rho$$

$D_h$  → Equivalent Diameter →  $A$  →  $Q/A$  →  $V$



$$D_h = \frac{4 \times \text{Cross sectional area}}{\text{perimeter}} = \frac{2ab}{a+b}$$

To find pressure drop using figure 6-2 when you have flow rate and velocity a new diameter should be used which is the equivalent diameter  $D_{eq}$

$$D_{eq} = \frac{1.3 (ab)^{0.625}}{(a+b)^{0.25}}$$

$$V = \frac{Q}{A} \rightarrow \text{area calculated from } (D_{eq})^2 \frac{\pi}{4}$$

Use  $D_e$  in this equation

# Pressure Drop in fittings (Dynamic losses)

• Fittings can be:

Enlargements

Contractions

elbows

branches

clampers

filters

registers

Note

If you have an unequal area fittings:

$$C_i = \frac{C_o}{\left(\frac{V_i}{V_o}\right)^2}$$

← At section i
→ at section o

$$C = \frac{\Delta P_i}{\left(\frac{\rho V^2}{2}\right)}$$

← Total pressure loss
For fittings with equal velocity and Re

velocity pressure

$$\text{Total losses: } \Delta P = \left(\frac{1000 f L}{D_h} + \sum C\right) \left(\frac{\rho V^2}{2}\right)$$

• To find  $\epsilon$

Table 1 Duct Roughness Factors

| Duct Material  | Roughness Category | Absolute Roughness $\epsilon$ , mm |
|--|--------------------|------------------------------------|
| Uncoated carbon steel, clean (Moody 1944) (0.05 mm)  | Smooth             | 0.03                               |
| PVC plastic pipe (Swim 1982) (0.01 to 0.05 mm)   |                    |                                    |
| Aluminum (Hutchinson 1953) (0.04 to 0.06 mm)   |                    |                                    |
| Galvanized steel, longitudinal seams, 1200 mm joints (Griggs et al. 1987) (0.05 to 0.10 mm)                | Medium smooth      | 0.09                               |
| Galvanized steel, continuously rolled, spiral seams, 3000 mm joints (Jones 1979) (0.06 to 0.12 mm)         |                    |                                    |
| Galvanized steel, spiral seam with 1, 2, and 3 ribs, 3600 mm joints (Griggs et al. 1987) (0.09 to 0.12 mm) |                    |                                    |
| Galvanized steel, longitudinal seams, 760 mm joints (Wright 1945) (0.15 mm)                                | Average            | 0.15                               |
| Fibrous glass duct, rigid  | Medium rough       | 0.9                                |
| Fibrous glass duct liner, air side with facing material (Swim 1978) (1.5 mm)                               |                    |                                    |
| Fibrous glass duct liner, air side spray coated (Swim 1978) (4.5 mm)                                       | Rough              | 3.0                                |
| Flexible duct, metallic (1.2 to 2.1 mm when fully extended)  |                    |                                    |
| Flexible duct, all types of fabric and wire (1.0 to 4.6 mm when fully extended)                            |                    |                                    |
| Concrete (Moody 1944) (1.3 to 3.0 mm)  |                    |                                    |

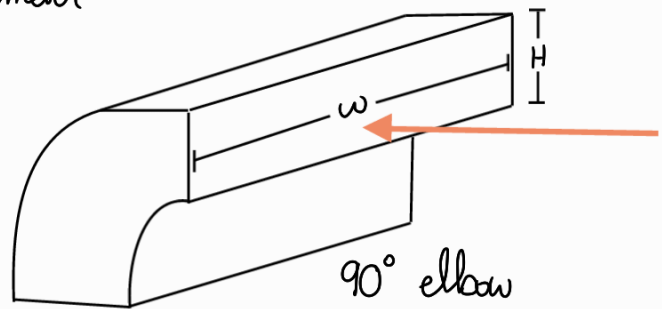
For sudden enlargement:

From Book, not mentioned  
in lecture

$$P_{\text{loss}} = \frac{V_1^2 \rho}{2} \left(1 - \frac{A_1}{A_2}\right)^2$$

For turns in a rectangular duct:

1. Final ratio of inner to outer diameter
2. Final ratio  $\frac{w}{H}$
3. Use these in figure 6-8



Branch takeoffs

$$P_{\text{loss}} = \frac{V_d^2 \rho}{2} (0.4) \left(1 - \frac{V_d}{V_u}\right)^2$$

