

Chapter 11: Turbomachinery

Turbomachine: a device which adds or extracts energy from a fluid
↓ pump ↓ Turbine

Pumps { PDP Viscosity لا يتأثر به
Dynamic (momentum change)
 Viscosity لا يتأثر به

Centrifugal pumps

$$\underline{H} = h_p - h_f = \frac{P_2 - P_1}{\rho g} + \frac{V_2^2 - V_1^2}{2g} + z_2 - z_1$$

net useful head delivered to the fluid

h_p : pump head
 h_f : head loss

usually: $V_1 = V_2$, $\Delta z = 0$

and so $H \approx \frac{\Delta P}{\rho g}$

$$\underline{\text{Ideal power}} = \rho Q g H$$

$$\text{efficiency: } \eta = \frac{P_w}{\text{BHP}} = \frac{\rho Q g H}{\text{BHP}} = \frac{\rho Q g H}{\omega T}$$

where: η : efficiency

P_w : Power to fluid

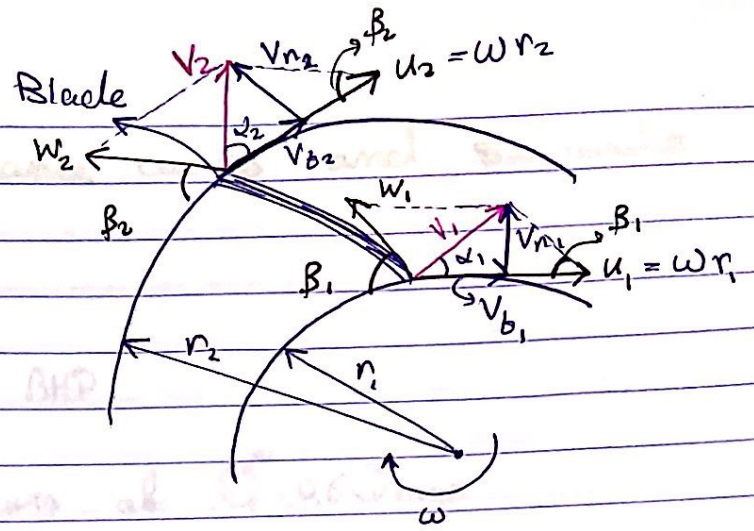
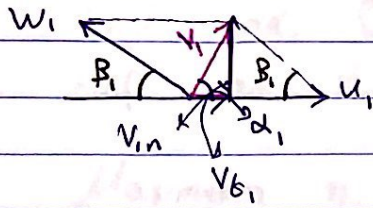
BHP: shaft power needed to drive the pump

ω : angular speed of shaft

T : Torque delivered to pump shaft

Pump theory

At the inner radius



$$u_1 = r_1 \omega$$

$$V_{n1} = V_1 \sin \alpha_1 = \omega_1 \sin \beta_1$$

$$V_{b1} = V_1 \cos \alpha_1 = u_1 - \omega_1 \cos \beta_1$$

Ideal pump design

$$V_{n1} = V_1$$

$$\alpha_1 = 90^\circ$$

$$Q = A_1 V_{n1} = 2\pi r_1 b_1 V_{n1}$$

↓ inlet width

for second inlet $V_{n2} = \frac{Q}{2\pi r_2 b_2}$ ← same for first inlet

$$V_{t2} = V_2 \cos \alpha_2 = u_2 - \omega_2 \cos \beta_2$$

$$= u_2 - \frac{V_{n2}}{\tan \beta_2}$$

Remember:-

$$\tan \beta_2 = \frac{V_{n2}}{\omega_2 \cos \beta_2}$$

and $Q = A_1 V_{n1} = A_2 V_{n2}$

$$T = \rho Q (r_2 V_{b2} - r_1 V_{b1})$$

$$P_w = \rho Q \omega (r_2 V_{b2} - r_1 V_{b1})$$

$$\text{BHP} = \frac{P_w}{\eta_p}$$

$$H = \frac{u_2 V_{b2} - u_1 V_{b1}}{g}$$

$$\text{shut off head} = \frac{u_2^2}{g}$$

11.3: Pump Performance curves and similarity rules

Incl. var: Q

dep. var: H, η, BHP

Maximum η occurs at $Q^* = 0.6 Q_{\text{max}}$

Best efficiency point: BEP $\rightarrow Q = Q^*$
 $h_p = h_{p^*}$
 $\text{BHP} = \text{BHP}^*$

Dimensionless pump parameters :-

$$C_Q = \frac{Q}{nD^3} \quad (\text{Capacity coefficient})$$

$$C_H = \frac{gH}{n^2 D^2} \quad (\text{Head coefficient})$$

$$C_P = \frac{\text{bhp}}{\rho n^3 D^5} \quad (\text{Power coefficient})$$

If we calculate Q^*, H^*, bhp^* we use

$$C_Q^*, C_H^*, C_P^* \quad \text{in the book} \quad C_Q^* = 0.115$$

$$C_H^* = 5$$

$$C_P^* = 0.65$$

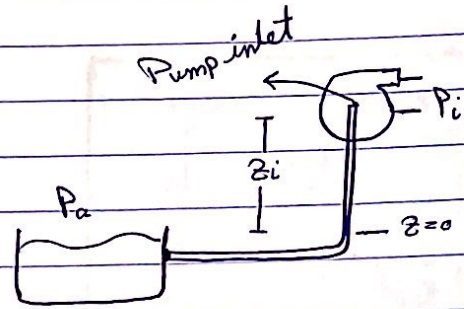
explained
next
page \leftarrow

$$C_{HS} = \frac{g}{n^2 D^2} (\text{NASH}) = C_{HS} C_Q$$

Net positive suction head NPSH

hand side of $NPSH = \frac{P_i}{\rho g} + \frac{V_i^2}{2g} - \frac{P_v}{\rho g}$

left side of $NPSH = \frac{P_a}{\rho g} - z_i - h_f - \frac{P_v}{\rho g}$



$H_S \geq L_S$ to avoid cavitation

Similarity rules: used when two pumps from same geometric design family and are operating at similar operating conditions

$$\frac{Q_2}{Q_1} = \frac{n_2}{n_1} \left(\frac{D_2}{D_1} \right)^3$$

$$\frac{H_2}{H_1} = \left(\frac{n_2}{n_1} \right)^2 \left(\frac{D_2}{D_1} \right)^2$$

$$\frac{bhp_2}{bhp_1} = \frac{P_2}{P_1} \left(\frac{n_2}{n_1} \right)^3 \left(\frac{D_2}{D_1} \right)^5$$